

Sustainable Infrastructure and Construction Systems



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Publicizing Research

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Dr. ABINAYA ISHWARYA G. K

Dr. S. BASKAR

Mrs. DIMPLE JUNEJA

Dr. S. MUTHURAJAN

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April 2026

Dr. ABINAYA ISHWARYA G. K

Assistant Director, Academic Research Section
Assistant Professor, Department of Civil Engineering
Vels Institute of Science, Technology & Advanced Studies
(VISTAS), Chennai, Tamil Nadu, India.

Dr. S. BASKAR

Assistant Professor
Department of Mechanical Engineering
Vels Institute of Science, Technology & Advanced Studies
(VISTAS), Chennai, Tamil Nadu, India.

Mrs. DIMPLE JUNEJA

Research Scholar, Department of Education
Mohanlal Sukhadia University
Udaipur, Rajasthan, India.

Dr. S. MUTHURAJAN

Assistant Professor, Department of Marine Engineering
Academy of Maritime Education and Training (AMET),
Deemed to be University
Kanathur, Chennai, Tamil Nadu, India.

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www.srrbooks.in**

PREFACE

The book *Sustainable Infrastructure and Construction Systems* brings together a carefully curated collection of research contributions that address the evolving challenges and innovations in modern civil engineering and infrastructure development. As urbanization accelerates and the demand for resilient, cost-effective, and environmentally responsible construction intensifies, this book aims to provide a comprehensive platform for emerging ideas that integrate sustainability with engineering precision.

The chapters in this volume reflect a multidisciplinary approach, combining structural engineering, construction management, material science, and geotechnical advancements. A strong emphasis is placed on sustainable material development, as demonstrated through studies on low-cost paver blocks utilizing pozzolanic properties and the innovative use of fly ash in interlocking bricks. These contributions not only explore material efficiency but also promote the circular economy by repurposing industrial by-products into viable construction solutions.

In parallel, the book addresses critical aspects of design optimization and structural performance. Investigations into HSFG bolt capacity for I-beam splice joints, comparative slab systems, and the dynamic response of base-isolated structures in high seismic zones underscore the importance of safety, precision, and performance-based engineering. The inclusion of advanced simulation techniques, such as finite element modeling, further highlights the transition toward data-driven and predictive design methodologies.

Infrastructure execution and project coordination form another vital theme of this volume. Chapters focusing on interface coordination frameworks for metro rail projects and strategic responsibility planning provide valuable insights into managing complex, multi-stakeholder environments. These studies are particularly relevant in the context of large-scale urban transit systems, where seamless integration between disciplines is essential for timely and efficient project delivery.

The book also explores underground construction technologies and cost-performance analysis, notably through studies on TBM primary grouting systems. Such contributions offer practical perspectives on improving construction efficiency while maintaining quality and safety standards. Additionally, the review of floating structures presents forward-thinking alternatives to conventional land reclamation, emphasizing adaptability in response to environmental constraints and climate change.

Collectively, the research presented in this volume reflects a commitment to sustainable development, innovation, and engineering excellence. It is intended to serve as a valuable resource for academicians, researchers, industry professionals, and students seeking to understand and contribute to the future of infrastructure systems.

The editors sincerely hope that this book will inspire further research, foster interdisciplinary collaboration, and support the advancement of sustainable construction practices worldwide.

We extend our sincere thanks to our publisher, **Scientific Research Reports, Chennai, India**, for their dedicated efforts in preparing this

book and for ensuring the inclusion of enriched and high-quality technical content.

Wishes and Regards,

Dr. ABINAYA ISHWARYA G. K

Assistant Director, Academic Research Section
Assistant Professor, Department of Civil Engineering
Vels Institute of Science, Technology & Advanced Studies (VISTAS)
Chennai, Tamil Nadu, India

Dr. S. BASKAR

Assistant Professor
Department of Mechanical Engineering
Vels Institute of Science, Technology & Advanced Studies (VISTAS)
Chennai, Tamil Nadu, India

Mrs. DIMPLE JUNEJA

Research Scholar
Department of Education
Mohanlal Sukhadia University
Udaipur, Rajasthan – 313002, India

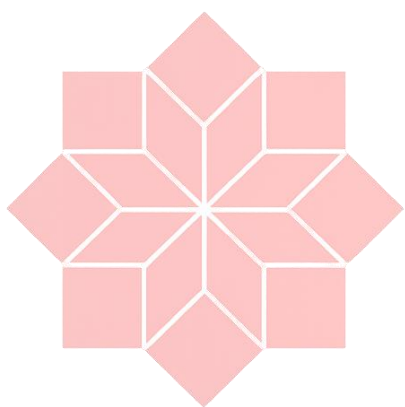
Dr. S. MUTHURAJAN

Assistant Professor
Department of Marine Engineering
Academy of Maritime Education and Training (AMET),
Deemed to be University
Kanathur, Chennai – 603112, Tamil Nadu, India

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Chapter 1

Interface Coordination Framework for OCC Buildings in Metro Rail

Marimuthu N^a, Sharmilaa.G^b, Nivedhitha M^{b*}

^a M.Tech Structural Engineering Student, Department of Civil Engineering, Vels Institute of Science, Technology & Advanced Studies (VISTAS), Pallavaram, Chennai 600117, Tamil Nadu, India

^b Assistant Professor, Department of Civil Engineering, Vels Institute of Science, Technology & Advanced Studies (VISTAS), Pallavaram, Chennai 600117, Tamil Nadu, India

* Corresponding Author: nivedhitha.se@vistas.ac.in

Abstract

Metro rail projects involve complex coordination between civil, electrical, signaling, and telecommunications systems. The Operations Control Center (OCC) building acts as the operational hub of the metro network and therefore contains a large number of engineering interfaces. Lack of clearly defined responsibilities and improper construction sequencing often leads to coordination failures, schedule delays, and cost overruns. This Chapter presents a structured methodology for developing an Interface Responsibility Matrix (IRM) and evaluating the impact of construction sequence on OCC building coordination in metro rail projects. The proposed approach identifies interface owners, defines responsibility boundaries, and integrates sequencing analysis with interface management. A sample IRM structure and sequencing framework are presented to demonstrate how coordination can be improved during construction and system integration phases.

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Keywords: Metro Rail; Sustainable Construction; IRM; Interface Responsibility Matrix;

1. Introduction

Urban metro rail projects are large-scale infrastructure developments involving multiple contractors, engineering disciplines, and system suppliers. Effective coordination between these stakeholders is critical for successful project delivery. One of the most interface-intensive components of a metro system is the Operations Control Center (OCC), which functions as the central hub for monitoring train movement, power supply, signaling operations, and station activities.

The OCC building integrates several systems including signaling control equipment, telecommunications servers, electrical panels, supervisory control and data acquisition (SCADA) systems, and information technology infrastructure. These systems depend heavily on civil works readiness, power supply, environmental control systems, and communication networks. As a result, numerous interfaces exist between civil contractors and system installation contractors.

In many metro rail projects, delays occur due to unclear interface ownership and poor coordination between sequential construction activities. To address these challenges, structured interface management tools such as the Interface Responsibility Matrix (IRM) can be implemented. This Chapter focuses on developing an IRM for OCC building coordination and analyzing the impact of construction sequencing on interface management.

2. Literature Review

Interface management has been widely recognized as an essential component of large infrastructure project management. Major

construction projects involve numerous interfaces between engineering disciplines, and improper management of these interfaces often results in delays and rework.

Previous studies highlight that defining interface ownership and responsibilities improves coordination between contractors and reduces conflicts during construction phases. Infrastructure projects such as metro rail systems require strong coordination between civil construction teams and system installation contractors.

Construction sequencing is another important factor affecting project performance. Proper sequencing ensures that prerequisite conditions such as room completion, power availability, and environmental systems are established before equipment installation begins.

The Interface Responsibility Matrix provides a systematic approach to assigning responsibilities for interface deliverables. When integrated with construction planning, this tool can significantly enhance project coordination and minimize installation conflicts.

3. Methodology

The research methodology adopted in this study consists of four major stages:

- Identification of OCC building interfaces
- Development of the Interface Responsibility Matrix
- Construction sequence mapping
- Interface impact assessment

A. Identification of Interfaces

Interfaces were identified using design drawings, system architecture diagrams, construction package documents, and coordination

meetings between project stakeholders. Key OCC interfaces typically occur between the following disciplines:

- Civil – Electrical
- Civil – Telecommunications
- Civil – Signalling
- Electrical – SCADA
- Telecommunications – IT systems

B. Development of Interface Responsibility Matrix

The Interface Responsibility Matrix defines responsibilities among contractors and stakeholders involved in OCC construction and system integration. The matrix includes interface description, responsible organization, supporting organizations, deliverables, and interface completion criteria.

C. Construction Sequence Mapping

Construction sequencing defines the logical order in which OCC building activities must be executed. Typical OCC construction sequence includes:

- Structural completion of building
- Architectural finishing of equipment rooms
- Cable tray and containment installation
- Electrical distribution installation
- HVAC and environmental control installation
- Equipment installation
- System integration
- Testing and commissioning

D. Impact Assessment

Each interface is evaluated against the construction sequence to determine possible coordination risks such as installation conflicts, access restrictions, and dependency delays.

4. Interface Responsibility Matrix Development

project stakeholders. Table I presents a simplified IRM example for OCC building coordination.

Table 1. Sample Interface Responsibility Matric for Occ Building

Interface ID	Interface Description	Civil Contractor	Electrical Contractor	Signal Contractor	Telecom Contractor	Responsible Owner
IF-01	Equipment room structural readiness	R	S	S	S	Civil
IF-02	Power supply to signaling racks	S	R	S	S	Electrical
IF-03	Cable routing pathway availability	R	S	S	S	Civil
IF-04	Fiber optic connectivity	S	S	S	R	Telecom
IF-05	Control system interface	S	S	R	S	Signaling

R – Responsible

S – Support

The IRM helps project managers track responsibilities for each interface and ensures that prerequisite conditions are satisfied before system installation begins.

5. Construction Sequence Impact on OCC Coordination

Construction sequence planning plays a significant role in OCC building coordination. Improper sequencing may lead to system installation delays, equipment conflicts, and rework.

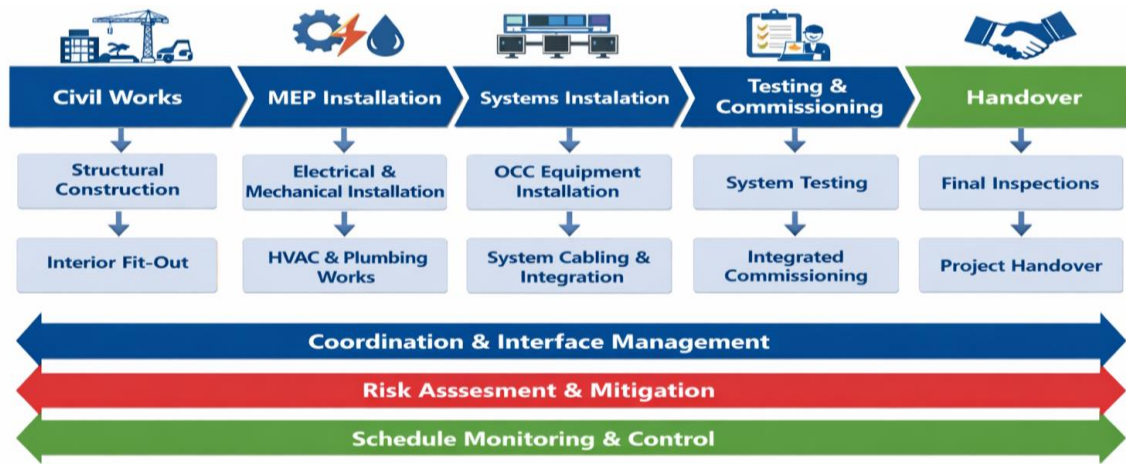


Figure 1: OCC Construction Sequence Framework

If system installation begins before completion of civil finishing works or power distribution, contractors may face access limitations or safety issues. Therefore, sequencing must be aligned with interface dependencies.

6. Interface Coordination Framework

To enhance OCC building coordination, the following interface management framework is proposed:

1. Early identification of interfaces during design stage
2. Preparation of Interface Responsibility Matrix during planning
3. Integration of interface matrix with project schedule
4. Periodic interface coordination meetings
5. Interface verification prior to commissioning

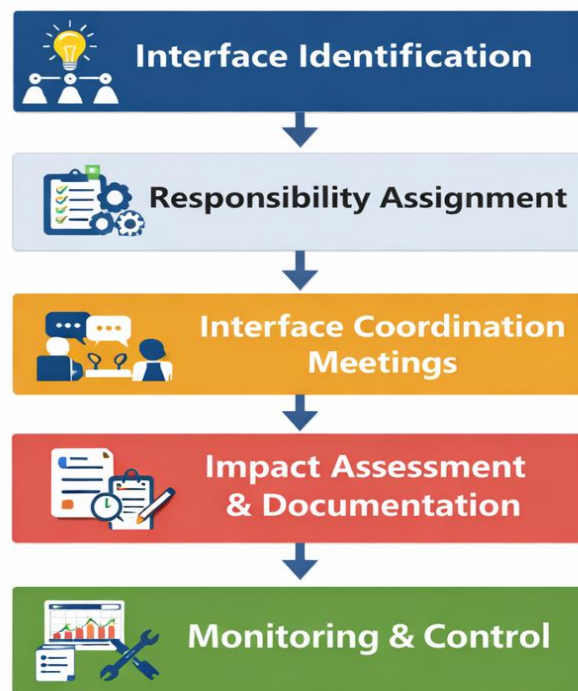


Figure 2: Interface Coordination Process

7. Case Application

In a typical metro rail project, the OCC building integrates signaling, telecom, power supply, and IT systems. During construction, system installation activities depend on civil readiness, power availability, and environmental conditions.

Using the Interface Responsibility Matrix, project teams can clearly identify which contractor is responsible for delivering interface requirements such as equipment rooms, cable pathways, and power supply. This reduces ambiguity and improves project coordination.

8. Discussion

The study demonstrates that the Interface Responsibility Matrix improves communication between contractors and facilitates better coordination of installation activities. When combined with

construction sequencing analysis, the IRM helps project managers anticipate potential interface conflicts and address them proactively.

Key advantages include:

- Clear responsibility allocation
- Reduced construction conflicts
- Improved installation planning
- Faster system commissioning

9. Conclusion

Metro rail OCC buildings involve extensive coordination between multiple engineering disciplines. Effective interface management is therefore essential for successful project execution.

This Chapter presented a structured methodology for developing an Interface Responsibility Matrix and evaluating construction sequence impacts on OCC building coordination. The proposed approach improves clarity of responsibilities and ensures that system installation activities follow appropriate construction sequences.

Future research may focus on integrating interface management with Building Information Modeling (BIM) and digital project management platforms.

Appendix A: Expanded Interface Responsibility Matrix

Deliverable	Inspection approval	Structural verification	Electrical testing	Network test verification
Deliverable	Completed room	Installed supports	Energized panel	Fiber link
Supporting Organization	Electrical Contractor	Telecom Contractor	Signaling Contractor	IT Contractor

Responsible Organization	Civil Contractor	Civil Contractor	Electrical Contractor	Telecom Contractor
Description	Power room readiness	Cable tray supports	Power distribution	Network connectivity
Interface Category	Civil–Electrical	Civil–Telecom	Electrical Signaling	Telecom–IT

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Chapter 2

Sustainable Waste Management: Developing low-cost Paver Blocks Using Pozzolanic Properties

Suba B^a, Rogith Kumar R^a, Abinaya Ishwarya G K^{b*}

^a M.Tech CEM Student, Department of Civil Engineering, Vels Institute of Science, Technology & Advanced Studies (VISTAS), Pallavaram, Chennai 600117, Tamil Nadu, India

^b Assistant Professor, Department of Civil Engineering, Vels Institute of Science, Technology & Advanced Studies (VISTAS), Pallavaram, Chennai 600117, Tamil Nadu, India

* Corresponding Author: abinaya.se@vistas.ac.in

Abstract

This study examines the environmental concerns linked to conventional concrete production by exploring the feasibility of utilizing Saw Dust Ash (SDA) as a partial replacement for cement in the manufacture of concrete paver blocks. Although concrete continues to be the most widely used construction material worldwide, its cement component is a major contributor to carbon dioxide (CO₂) emissions and the depletion of natural resources. Saw dust ash, produced through the controlled combustion of sawmill waste, possesses silica-rich pozzolanic characteristics that make it a potential supplementary cementitious material. The incorporation of this agro-industrial byproduct into concrete not only supports sustainable construction practices but also helps address waste disposal problems associated with sawmill residues. Furthermore, the use of SDA has the potential to reduce the environmental

footprint of construction materials while maintaining the required strength and durability of concrete paver blocks.

Keywords: Sawdust Ash; Sustainable Construction; Concrete Paver Blocks; Cement Replacement; Waste Management;

Background: The construction industry is a major contributor to global carbon emissions, primarily due to the energy-intensive production of Portland cement. Concurrently, the accumulation of wood waste from sawmills poses a significant environmental disposal challenge. This research explores a sustainable solution by investigating the feasibility of using Sawdust Ash (SDA) as a partial pozzolanic replacement for cement in the production of interlocking concrete paver blocks.

Objectives: The primary objective of this study is to evaluate the mechanical properties and durability of paver blocks containing varying proportions of SDA. It aims to determine the optimal replacement level—ranging from 0% to 12.5%—that maintains structural integrity while reducing the overall carbon footprint and material cost of the units.

Methodology: The experimental process involves the controlled combustion of raw sawdust at temperatures between 500°C and 700°C to produce reactive ash, followed by sieving through a 90-micron mesh. Concrete mixes are designed in accordance with IS 10262 and IS 15658 standards. Paver blocks are cast, water-cured for periods of 7, 14, and 28 days, and subsequently subjected to compressive strength and water absorption testing to compare performance against conventional cement blocks.

Expected Outcomes: It is anticipated that the SDA-integrated blocks will exhibit comparable compressive strength to standard pavers at

optimal replacement levels. The results are expected to demonstrate that SDA can effectively reduce water absorption and improve durability, providing a "green" alternative for low-traffic infrastructure and pedestrian walkways.

1. Introduction

The global construction industry faces a dual challenge of rising material costs and significant environmental degradation. Portland cement production is a leading source of carbon dioxide emissions, accounting for approximately eight percent of the global total. Simultaneously, the accumulation of wood waste from sawmills and carpentry workshops creates a massive disposal problem. This research investigates the transformation of sawdust into Sawdust Ash (SDA) to serve as a sustainable pozzolanic material. By partially replacing cement with SDA, the project seeks to lower the carbon footprint of construction while providing a high-performance, low-cost solution for interlocking paver blocks used in walkways and light-traffic pavements.

2. Literature Review

Previous studies emphasize the necessity of transitioning toward green building materials by integrating industrial and agricultural waste into concrete. Research by Busari et al. demonstrates that agricultural ashes like bamboo leaf ash can significantly enhance mechanical strength when combined with metakaolin. Similarly, investigations into Sawdust Ash by scholars such as Sampson Asiamah and Raheem et al. suggest that specific replacement levels, typically between five and fifteen percent, can maintain or even improve the durability of concrete products. These findings highlight a critical gap in standardized applications for interlocking pavers,

which this project addresses by adhering to Indian Standard codes IS 15658 and IS 10262.

3. Methodology

The experimental process begins with the collection of clean wood waste which is subjected to controlled combustion at temperatures ranging from 500°C to 700°C. This ensures the production of a reactive ash that is subsequently sieved through a 90-micron mesh to achieve the necessary fineness. Concrete mixes are then developed using OPC 43 Grade cement with SDA replacement levels set at 0%, 2.5%, 5%, 7.5%, 10%, and 12.5%. The resulting mixtures are cast into interlocking molds, compacted using vibration, and cured in water for 7, 14, and 28 days. The mechanical integrity of the blocks is determined through rigorous compressive strength and water absorption testing.

3.1 Implementation and Scope The implementation phase focuses on analyzing the relationship between the percentage of SDA replacement and the final structural performance of the paver blocks. Beyond structural testing, the scope includes a comparative cost analysis to demonstrate the economic benefits for small-scale manufacturers and local municipalities. By validating SDA as a viable cement substitute, this study provides a framework for reducing waste and promoting circular economy principles within the civil engineering sector.

3.2 Expected Outcomes The study anticipates that the inclusion of Sawdust Ash at an optimal replacement level will produce paver blocks that meet or exceed industry standards for compressive strength. Furthermore, the pozzolanic reaction is expected to refine the pore structure of the concrete, leading to reduced water

absorption and enhanced long-term durability. These results will confirm that SDA is a technically sound and environmentally responsible alternative to traditional cement-based paving materials.



Figure 1: Saw Dust Ash



Figure 2: Compression Testing



Figure 3: Paver Block (with 12.5% SDA)

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Chapter 3

Development of an HSFG Bolt Quantity & Capacity Calculator for I-Beam Splice Joint for E250 & E350 Comparison

Pyriadharsini E^{a*}, Abinaya Ishwarya^b, Durgalakshmi^{b*}

^a Student, Department of Civil Engineering, Vels Institute of Science, Technology & Advanced Studies (VISTAS), Pallavaram, Chennai 600117, Tamil Nadu, India

^{b} Faculty of Civil engineering, Department of Civil Engineering, Vels Institute of Science, Technology & Advanced Studies (VISTAS), Pallavaram, Chennai 600117, Tamil Nadu, India*

** Corresponding Author: info2durgaa@gmail.com*

Abstract

Steel structures frequently utilize bolted splice connections to join structural members where transportation limitations or erection procedures require segmented construction. High Strength Friction Grip (HSFG) bolts are widely used in such connections due to their ability to transfer loads through friction between plates, providing improved structural reliability and slip resistance. Designing HSFG bolted splice joints requires numerous calculations involving bolt shear strength, slip resistance, and determination of the required number of bolts. Manual design calculations are time-consuming and prone to error. This study presents the development of an calculator that automates the computation of HSFG bolt capacity and required bolt quantity for I-beam splice joints. The developed calculator incorporates the design provisions of IS 800:2007 and allows comparison of structural steel grades E250 and E350. The tool enables engineers to quickly evaluate bolt capacity, slip resistance,

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and required bolt quantity for different design parameters. The results show that the developed tool significantly reduces calculation time while maintaining accuracy and transparency in the design process.

Keywords: HSFG bolts; I-beam splice joint; bolt capacity; Excel calculator; E250 steel; E350 steel.

1. Introduction

Steel structures are widely used in modern construction due to their high strength-to-weight ratio, structural efficiency, and rapid erection. In steel construction projects, structural members such as beams are often fabricated in segments and connected on site using splice connections. An I-beam splice joint is used to connect two beam segments to maintain structural continuity and ensure safe transfer of loads. These joints must transfer shear forces, axial forces, and bending moments between beam segments. HSFG bolts transfer load through friction generated between connected plates when the bolts are tightened to a specified pre-tension. However, designing HSFG bolt connections requires multiple calculations including:

- Bolt shear capacity
- Slip resistance capacity
- Bolt pretension
- Required number of bolts

Manual calculations for these parameters can be time-consuming and prone to human errors. To simplify this process, this study focuses on the development of an Excel-based HSFG bolt quantity and capacity calculator for I-beam splice joints.

1.1 Design Principles of HSFG Bolts

In steel structures, splice joints are necessary when the beam length exceeds fabrication or transportation limits. These joints must ensure safe load transfer without excessive slip or deformation.

HSFG bolts are tightened to develop a clamping force between connected plates, creating frictional resistance. The friction force prevents slip between plates under service loads.

The capacity of HSFG bolts depends on several parameters such as:

- Bolt diameter
- Bolt grade
- Slip factor
- Number of friction surfaces
- Applied load

The design of HSFG bolts in India is governed by IS 800:2007 – General Construction in Steel.

1.2. Problem Statement

The design of HSFG bolt splice connections involves multiple calculations and verification checks based on design standards such as IS 800:2007.

Some challenges associated with manual calculations include:

- Time-consuming design procedures
- Possibility of human calculation errors
- Difficulty in modifying parameters for design iterations
- Limited transparency when using complex structural software

Therefore, there is a need for a simple and reliable calculation tool that can automate HSFG bolt capacity and quantity determination.

1.3 Research Gap

Advanced structural design software such as STAAD, ETABS, and Tekla provide tools for connection design. However, these tools:

- Require expensive licenses
- Are not easily customizable for educational purposes
- Do not always provide transparent calculation procedures

There is limited availability of simple Excel-based tools specifically developed for HSFG bolt splice design in I-beam connections.

1.4 Objective

- To study HSFG bolt design principles according to steel design codes.
- To develop calculation procedures for bolt slip resistance and capacity.
- To create an Excel-based automated calculator.
- To determine required bolt quantity for given loads.
- To compare bolt requirements for E250 and E350 steel grades.

1.5 Limitations

The study does not include:

- Detailed splice plate design
- Dynamic or fatigue loading
- Finite element analysis of connections

1.6 Significance of the Study

The developed Excel tool provides the following benefits:

- Faster structural connection calculations

- Reduction of manual calculation errors
- Easy modification of design parameters
- Useful learning tool for structural engineering students

2. Literature Review

2.1 Overview of Bolted Connections

Bolted connections are widely used in steel structures due to their ease of installation and reliability. Bolts used in steel connections are classified as:

- Ordinary bolts
- High strength bolts
- High Strength Friction Grip (HSFG) bolts

HSFG bolts transfer load through **friction developed between plates** rather than through bolt shear.

Table 1. Summary of Previous Research Studies on HSFG Bolted Connections

Author	Year	Study Focus
Fisher	2004	Behaviour of high-strength bolted connections
Kulak	2001	Design criteria for bolted joints
AISC	2016	Steel connection design guidelines

These studies emphasize the importance of slip resistance and proper bolt pretension in HSFG connections.

2.3 Identified Research Gaps

From the literature review it is observed that:

- Most studies focus on experimental behaviour of bolts.
- Few studies focus on design automation tools.
- Limited tools exist for quick HSFG bolt design using Excel.

3. Methodology

3.1 Research Design

The methodology adopted in this study includes:

1. Studying HSFG bolt design provisions in IS 800:2007.
2. Identifying input parameters required for bolt design.
3. Developing an Excel-based calculation model.
4. Validating the calculations using manual methods.

3.2 Material Properties

Typical properties used in the analysis include:

Table 2. Bolt properties

Property	Value
Bolt Grade	8.8
Bolt Diameter	16–24 mm
Steel Grade	E250 / E350
Slip Factor	0.3 – 0.5

3.3 Load Calculation

The loads considered in splice joint design include:

- Shear force
- Axial force
- Bending moment

These loads are transferred through the splice connection using HSFG bolts.

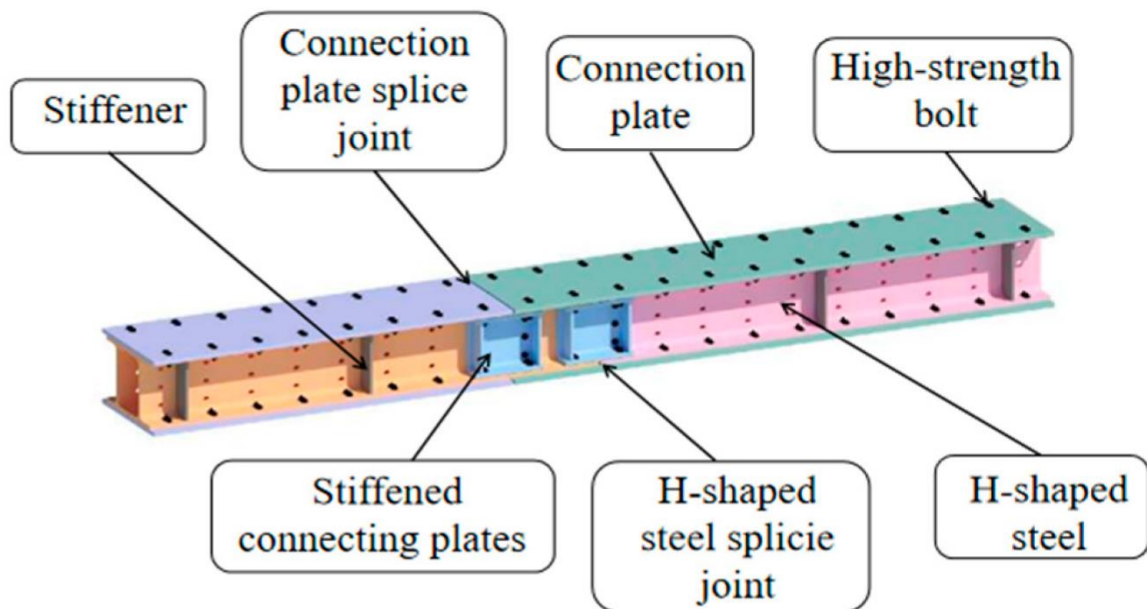


Figure 1: Typical Beam splice joint connection

3.4 Assumptions

The following assumptions are considered:

- Load is uniformly distributed among bolts.
- Bolt pretension is achieved correctly.
- Friction coefficient between plates remains constant.

3.5 Methodology Flowchart

Research Methodology Flowchart

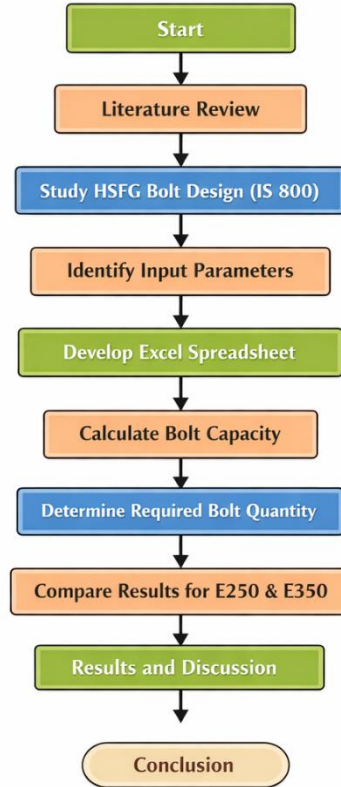


Figure 2: Research methodology Flowchart

4. Modelling and Analysis

4.1 Structural Model Description

The structural connection considered in this study is an I-beam splice joint using HSFG bolts. Splice plates are provided at the web and flanges of the beam to ensure proper load transfer.

4.2 Model Development

The calculator developed consists of three main sections:

Input Section

Table 3: User input parameters

S. No	Input Parameter	Description
1	Bolt Diameter	Diameter of the HSFG bolt used in the splice joint
2	Bolt Grade	Strength grade of the bolt (e.g., 8.8)
3	Plate Thickness	Thickness of splice plates used in the connection
4	Slip Factor	Coefficient of friction between connected plates
5	Applied Load	External shear load acting on the splice joint

Calculation Section

Table 4: Calculation Parameters in Excel Tool

S. No	Calculation Parameter	Description
1	Bolt Pretension	Force developed in bolt due to tightening
2	Slip Resistance	Frictional resistance preventing plate slip
3	Bolt Capacity	Maximum load that a bolt can safely resist

Output Section

Table 5: Output Results from Excel Calculator

S. No	Output Parameter	Description
1	Bolt Capacity	Calculated load carrying capacity of a single bolt
2	Required Number of Bolts	Number of bolts required to resist the applied load
3	Safety Check	Verification whether the connection design is safe

4.3 Bolt Capacity Calculations

Bolt Pretension

$$F_0 = 0.7 \text{ fub } A_{nb}$$

Slip Resistance

$$V_{dsf} = (\mu \times n_e \times K_h \times F_0) / \gamma_{mf}$$

Required Bolt Quantity

$$n = V / V_{bolt}$$

5. Results and Discussion

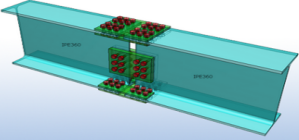
HSFG BOLT DATA				Bolt Size				WASHER SIZE(mm)						
BOLT GRADE	8.8			M16	157									
Bolt Size	M30	30		M20	245									
Slip Factor	0.457			M24	353									
surfaces	2			M30	561									
MinBoltTension	202000	N		M36	817									
One HSFG bolt capacity	184628	N												
RECOMMENDED				SUGGESTED										
BOLT PITCH				75										
BOLT EDGE DISTANCE				51				55						
BOLT GAUGE				51				55						
I PROFILE SECTION BOLTED SPLICE JOINT														
														
NO OF BOLTS ON ONE WEB														
Depth (mm)	Width (mm)	Flange Thk (mm)	Web Thk(mm)	Flange steel grade	Web steel grade	DIRECT AXIAL LOAD IN THE MEMBER(N)	CALCULATED FLANGE SPLICE THICKNESS	SUGGESTED FLANGE SPLICE THICKNESS	USER CHOSEN FLANGE SPLICE	FLANGE SPLICE CHECK	No of bolt rows possible	ROWS	COLUMNS	WEB BOLTS
600	210	12	20	E250	E250	0	6	6	6	OK	5	5	2	OK
500	180	10	17	E250	E250	0	5	5	25	OK	4	5	3	OK
1000	350	45	25	E250	E250	0	22.5	25	32	OK	10	7	2	OK
600	600	36	25	E350	E350	0	18	20	25	OK	4	9	2	OK
1000	600	40	25	E350	E350	0	20	20	25	OK	10	9	2	OK
500	300	32	20	E350	E250	0	16	16	25	OK	3	3	4	NOT OK
600	250	16	12	E250	E250	0	8	8	12	OK	5	5	1	OK
600	250	25	16	E350	E250	0	12.5	16	20	OK	5	5	1	OK
650	300	40	28	E350	E350	0	20	20	25	OK	5	5	5	NOT OK
700	250	16	12	E250	E250	0	8	8	12	OK	7	5	2	OK
700	300	25	16	E350	E250	0	12.5	16	20	OK	6	5	2	OK
700	300	25	20	E350	E250	0	12.5	16	20	OK	6	5	2	OK
700	300	28	12	E350	E250	0	14	16	20	OK	6	6	1	OK
700	350	28	20	E350	E250	0	14	16	20	OK	6	6	2	OK
700	400	40	28	E350	E350	0	20	20	25	OK	6	5	6	NOT OK

Figure 3: Typical calculation of Splice connection calculator output

The results indicate that the developed calculator successfully determines the bolt capacity and required number of bolts for the given loading condition.

Table 6: Comparison of Structural Steel Grades

Property	E250 Steel	E350 Steel
Yield Strength	250 MPa	350 MPa
Ultimate Strength	410 MPa	490 MPa
Structural Capacity	Moderate	Higher
Bolt Requirement	Relatively Higher	Relatively Lower

From the comparison, it is observed that E350 steel provides higher strength capacity compared to E250 steel, which may reduce the number of bolts required in certain splice joint designs.

5.3 Discussion

The developed Excel tool provides:

- Faster calculations
- Reduced manual errors
- Easy design parameter modification

The tool is useful for structural engineers and engineering students.

6. Conclusions and Recommendations

6.1 Key Conclusions

- HSFG bolts provide reliable friction-based load transfer.
- Manual calculations for bolt design are time-consuming.
- The developed Excel tool simplifies bolt design calculations.
- The calculator accurately determines bolt capacity and quantity.

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Chapter 4

Sustainable and Economical Construction Using Fly Ash Interlocking Bricks through Finite Element Simulation

Chandraprasanth S. V^a, G. K. Abinaya Ishwarya^{b*}

^a Department of Civil Engineering, Vels Institute of Science, Technology & Advanced Studies (VISTAS), Chennai, India

^b Department of Civil Engineering, Vels Institute of Science, Technology & Advanced Studies (VISTAS), Chennai, India

** Corresponding Author: abinaya.se@vistas.ac.in*

Abstract

The construction industry contributes to economic development but also causes environmental impacts due to high energy consumption and resource depletion. Traditional clay brick production requires the removal of fertile soil and energy-intensive kiln firing, leading to ecological degradation and carbon emissions. Therefore, sustainable alternatives are needed for modern construction. This chapter examines fly ash interlocking bricks as a sustainable masonry material. Fly ash, a by-product of coal-fired thermal power plants, has pozzolanic properties suitable for brick manufacturing. Its use helps reduce industrial waste and conserve natural resources. Structural performance is evaluated using Finite Element Analysis (FEA) in ANSYS Workbench. The analysis focuses on compressive strength, deformation behavior, and stress distribution. Results indicate compressive strengths of about 8–10 MPa, demonstrating that fly ash interlocking bricks can serve as an effective and sustainable construction material.

Keywords: Fly ash bricks; Interlocking masonry; Sustainable construction; Finite element analysis; ANSYS simulation; Eco-friendly materials.

1. Introduction

1.1 Background of Sustainable Construction

The construction industry plays a vital role in economic development by providing infrastructure, housing, and industrial facilities. However, it consumes large amounts of natural resources and energy. Conventional materials such as burnt clay bricks require extensive raw material extraction and energy-intensive manufacturing processes. The production of clay bricks also leads to environmental issues, including depletion of fertile soil and high carbon emissions from kiln firing.

Rapid urbanization and population growth have further increased the demand for construction materials, leading to environmental degradation. Traditional brick kilns release harmful gases such as carbon dioxide and particulate matter, contributing to air pollution and climate change. These concerns have encouraged the development of alternative sustainable building materials.

1.2 Need for Alternative Masonry Materials

The growing concern for environmental sustainability has led to the development of eco-friendly construction materials that utilize industrial by-products and waste materials. One such material is fly ash, a fine powder generated as a by-product from coal combustion in thermal power plants. Fly ash contains silica, alumina, and other mineral compounds that exhibit pozzolanic properties, allowing it to react with lime or cement to form cementitious compounds suitable for construction applications.

1.3 Concept of Interlocking Brick Technology

Interlocking brick technology is an innovative masonry system designed to improve construction efficiency and reduce material consumption. Unlike conventional bricks that require thick mortar joints, interlocking bricks are manufactured with specially designed grooves and projections that allow them to lock together mechanically. This interlocking mechanism ensures proper alignment and load transfer between bricks without the need for excessive mortar. The use of interlocking bricks offers several advantages in construction, including faster building speed, reduced labor requirements, and improved structural stability.

2. Literature Review

2.1 Sustainable Construction Materials

The growing demand for construction materials due to rapid urbanization has resulted in the excessive consumption of natural resources and increased environmental pollution. Conventional construction materials such as burnt clay bricks require large quantities of natural clay and energy-intensive kiln firing processes. These practices contribute to soil degradation, air pollution, and greenhouse gas emissions. As a result, researchers and engineers have increasingly focused on developing sustainable construction materials that can reduce environmental impact while maintaining structural performance.

2.2 Studies on Fly Ash Bricks

Several studies have shown that fly ash bricks are a suitable alternative to conventional clay bricks due to their higher compressive strength, lower water absorption, and better

dimensional stability. The fine particle size of fly ash improves particle packing within the brick matrix, enhancing strength and durability.

Fly ash bricks are typically produced using fly ash, sand or stone dust, and cement or lime as binding materials. Unlike clay bricks, they do not require kiln firing, which reduces energy consumption and carbon emissions. Studies report compressive strength values between 7 MPa and 10 MPa, making them suitable for various masonry applications.

2.3 Interlocking Brick Technology

Interlocking brick technology has emerged as an innovative masonry system designed to improve construction efficiency and reduce the use of mortar. These bricks are manufactured with specially designed grooves and projections that allow them to interlock mechanically when stacked together. The interlocking mechanism ensures proper alignment and load transfer between bricks, minimizing the need for thick mortar joints. Additionally, the reduced use of mortar lowers the consumption of cement, which contributes to cost savings and environmental benefits.

2.4 Research Gap

Although extensive research exists on fly ash bricks and interlocking brick technology individually, limited studies have explored their combined application. Integrating fly ash with interlocking brick design can provide a sustainable and economical construction solution. Therefore, further research is required to evaluate the structural performance and feasibility of fly ash interlocking bricks using techniques such as Finite Element Analysis (FEA).

3. Methodology

The methodology of this study focuses on evaluating the structural performance of fly ash interlocking bricks through numerical simulation. The research includes material selection, geometric modeling, finite element meshing, application of boundary conditions, and structural analysis.

3.1 Material Selection

Fly ash obtained from coal-based thermal power plants is used as the primary material. It contains silica, alumina, and calcium compounds that exhibit pozzolanic properties, allowing it to react with lime or cement to form cementitious materials. Fine aggregates such as sand or stone dust are added to improve particle packing, while cement or lime acts as a binding material. Water is added to achieve proper consistency during mixing.

Typical mix proportions used are:

- Fly Ash : 60–70%
- Sand or Stone Dust : 20–25%
- Cement or Lime : 8–10%
- Water : 5–10%

3.2 Geometric Modelling

A three-dimensional model of the interlocking brick is developed to represent the actual brick geometry. The model includes grooves and projections that allow adjacent bricks to interlock mechanically. The model is created using ANSYS Workbench and imported into the analysis environment.

3.3 Finite Element Analysis

The geometric model is discretized into finite elements through meshing to enable numerical simulation. Boundary conditions are applied by fixing the bottom surface of the brick and applying compressive load on the top surface to simulate real structural conditions. The simulation evaluates important structural parameters such as stress distribution, deformation behavior, and load-bearing capacity. The obtained results are used to assess the structural performance and feasibility of fly ash interlocking bricks for sustainable construction.

4. Finite Element Modelling Procedure

Finite Element Analysis (FEA) is used to evaluate the structural behavior of fly ash interlocking bricks under compressive loading. The simulation is carried out using **ANSYS Workbench**, which is widely used for structural analysis.

4.1 Geometry Creation

A three-dimensional model of the interlocking brick is created with grooves and projections that allow mechanical interlocking between bricks.

4.2 Material Properties

Material properties such as density, Young's modulus, and Poisson's ratio are assigned based on values reported for fly ash bricks in previous studies.

4.3 Meshing

The geometric model is discretized into smaller elements using tetrahedral meshing to enable numerical simulation and improve analysis accuracy.

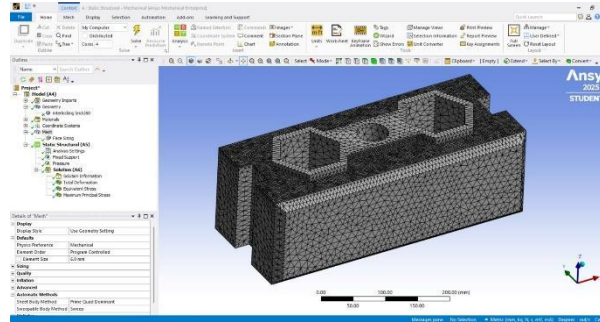


Figure 1: Meshing

4.4 Boundary Conditions and Loading

The bottom surface of the brick is fixed, and a compressive load is applied on the top surface to simulate structural loading conditions.

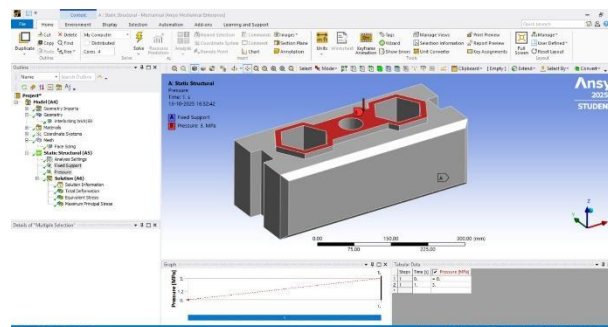


Figure 2: Boundary Condition and loading

4.5 Analysis

The simulation calculates stress distribution and deformation within the brick structure, which are used to evaluate its structural performance.

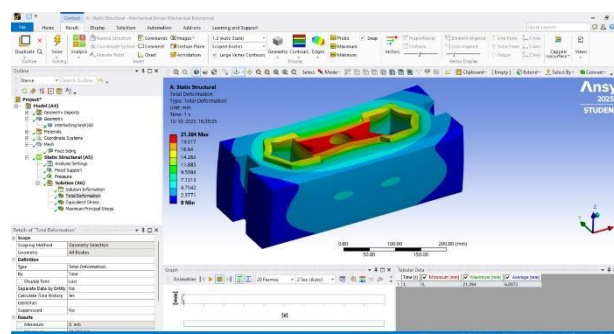


Figure 3: Result

5. Results and Discussion

The finite element simulation results provide insights into the structural performance of fly ash interlocking bricks under compressive loading. The analysis was performed using ANSYS Workbench to evaluate stress distribution, deformation characteristics, and load-bearing capacity.

5.1 Stress Distribution

The stress contour results indicate that compressive stresses are mainly concentrated at the contact surfaces and interlocking regions of the brick. The interlocking geometry helps distribute the applied load uniformly across the brick structure, reducing localized stress concentrations. This behavior enhances the structural stability of the masonry system.

5.2 Deformation Behaviour

The deformation results show minimal displacement within the brick model under compressive loading. The maximum deformation occurs at the upper loading surface, while the lower portion remains relatively stable due to the fixed boundary condition. This indicates that the fly ash interlocking brick has sufficient stiffness to resist structural loads.

5.3 Compressive Strength Performance

The simulation results indicate compressive strength values ranging from 8 MPa to 10 MPa, which fall within the acceptable range for masonry construction materials. The interlocking mechanism improves load transfer between adjacent bricks and reduces dependency on mortar joints.

5.4 Discussion

The results demonstrate that fly ash interlocking bricks can provide adequate structural performance for masonry construction. In addition to structural benefits, the use of fly ash reduces industrial waste and eliminates the need for kiln firing. The interlocking design also reduces mortar usage and construction time, making it both an environmentally and economically sustainable solution.

6. Conclusion and Future Scope

This study evaluated the structural performance of fly ash interlocking bricks using Finite Element Analysis. The simulation results indicate that the bricks exhibit satisfactory compressive strength and stable stress distribution under applied loading conditions. The interlocking geometry improves load transfer between adjacent bricks and reduces the need for thick mortar joints.

The analysis showed compressive strength values ranging between 8 MPa and 10 MPa, which are suitable for masonry construction applications. In addition to structural performance, the use of fly ash bricks provides significant environmental benefits by utilizing industrial waste materials and reducing the need for clay extraction and kiln firing. The interlocking system also reduces construction time, labor requirements, and mortar consumption, making it an economical construction solution.

Overall, fly ash interlocking bricks represent a promising sustainable alternative to conventional clay bricks in modern construction. Their adoption can contribute to environmentally responsible building practices and efficient resource utilization.

Future research should focus on experimental validation of the simulation results through laboratory testing. Further studies may

also investigate large-scale structural applications, long-term durability, and performance under different loading and environmental conditions.

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Chapter 5

Strategic Interface Responsibility Planning for Seamless Execution of Underground Metro Project

Pandiselvi M^a, G.Sharmilaa^{b*}, Nivedhitha.M^b

^a M. Tech CEM Student, Department of Civil Engineering, Vels Institute of Science, Technology and Advanced Studies (VISTAS), Chennai, India

^b Assistant Professor, Department of Civil Engineering, Vels Institute of Science, Technology and Advanced Studies (VISTAS), Chennai, India

* Corresponding Author: sharmilaa.se@vistas.ac.in

Abstract

Underground metro rail projects involve complex construction environments where multiple contractors, engineering disciplines, and system packages operate simultaneously. Effective interface management is therefore essential to ensure seamless coordination among civil, architectural, mechanical, electrical, and system works. This study presents a strategic framework for Interface Responsibility Planning (IRP) to improve coordination and reduce construction conflicts in underground metro infrastructure projects.

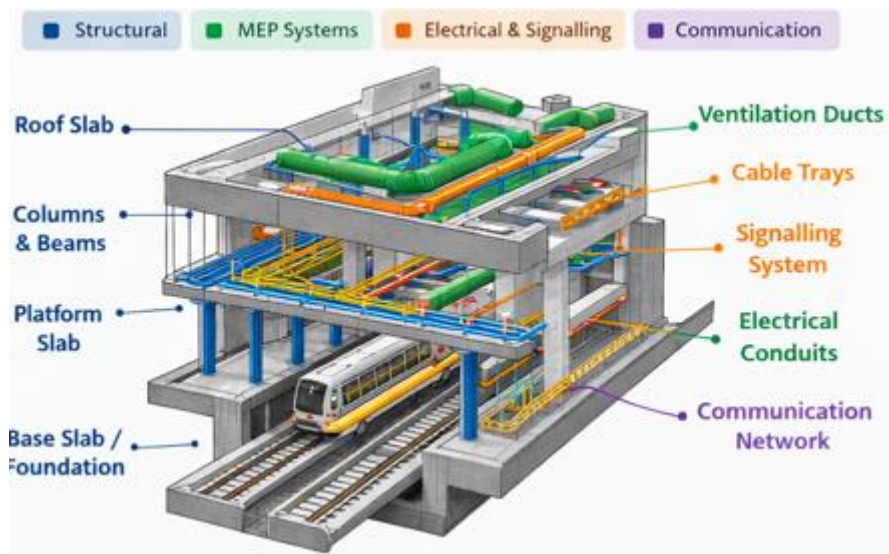
The research analyses the interface management practices implemented in the Chennai Metro Rail Phase-II project, focusing on tools such as the Interface Management Plan (IMP), Interface Coordination Sheets (ICS), Master Interface Matrix (MIM), and BIM-based coordination models. These tools help define responsibilities, track dependencies, and monitor interface risks throughout the project lifecycle.

The proposed approach integrates BIM-based coordination with interface responsibility allocation to improve communication among

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stakeholders and minimize clashes during construction. The results indicate that systematic interface responsibility planning significantly enhances construction efficiency, reduces rework, and ensures timely project execution. The framework can serve as a practical guideline for managing complex interfaces in large-scale underground metro infrastructure projects.



Keywords: Interface Management; Underground Metro Projects; BIM Coordination; Interface Responsibility Planning; Construction Coordination; Infrastructure Management

1 Introduction

Rapid urbanization and population growth have increased the demand for efficient public transportation systems in metropolitan cities. Underground metro rail systems have emerged as an effective solution to reduce traffic congestion, improve mobility, and enhance environmental sustainability. However, underground metro construction projects are highly complex due to the involvement of multiple contractors, specialized engineering disciplines, and system installations. Civil structures, architectural works, mechanical systems, electrical systems, signalling systems, and

telecommunications must be integrated seamlessly to ensure proper system functionality. In large infrastructure projects, an interface refers to the boundary where two or more project components interact. These components are often managed by different contractors or engineering teams. If these interfaces are not properly coordinated, they can lead to design conflicts, construction delays, and cost overruns. Therefore, structured interface responsibility planning becomes essential for ensuring smooth coordination between stakeholders and successful project delivery.

1.1 Complexity of Underground Metro Projects

Underground metro construction involves several simultaneous activities such as:

Tunnel excavation and structural construction

- Station structural works
- Architectural finishing
- Mechanical and electrical installations
- Signalling and communication systems
- Integration with utility services

The integration of these multidisciplinary works requires systematic coordination between contractors and project stakeholders.

2 Interface Management in Metro Projects

2.1 Interface Definition

An interface is defined as the interaction boundary between two independently managed project components. Effective interface management ensures that these components function together without conflicts.

In underground metro projects, typical interfaces include:

- Civil – Architectural Interface
- Civil – MEP Interface
- Civil – System Contractors Interface
- MEP – System Interface
- Civil – Utility Agency Interface

Managing these interfaces effectively is critical for avoiding construction conflicts and delays.

2.2 Interface Management Plan (IMP)

The Interface Management Plan (IMP) is a structured document developed to define coordination procedures between different project participants.

The IMP typically includes:

- Identification of interface areas
- Allocation of responsibilities
- Communication procedures
- Interface schedule coordination
- Risk management strategies

The IMP acts as a guiding framework for managing complex project interactions.

2.3 Interface Coordination Sheet (ICS)

The Interface Coordination Sheet (ICS) is a document used to track and monitor interface responsibilities between contractors.

Typical ICS information includes:

Table 1: Interface Coordination Sheet

Interface Description	Lead Contractor	Supporting Contractor	Required Information	Status
Civil – MEP coordination	Civil Contractor	MEP Contractor	Opening details	On-going
Civil – System installation	Civil Contractor	System Contractor	Equipment mounting	Pending
Civil – Architecture	Civil Contractor	Architectural Contractor	Finishing interface	Completed

ICS ensures transparency in responsibilities and improves coordination efficiency.

3. Role of BIM in Interface Coordination

Building Information Modelling (BIM) has become an essential tool for managing interfaces in large infrastructure projects.

BIM enables stakeholders to visualize and coordinate project components using digital models.

Major BIM coordination benefits include:

- 3D visualization of infrastructure components
- Clash detection between disciplines
- Combined Service Model (CSM / CCSM) coordination
- Digital model integration between contractors

Using BIM, interface issues can be identified early during design and

coordination stages.

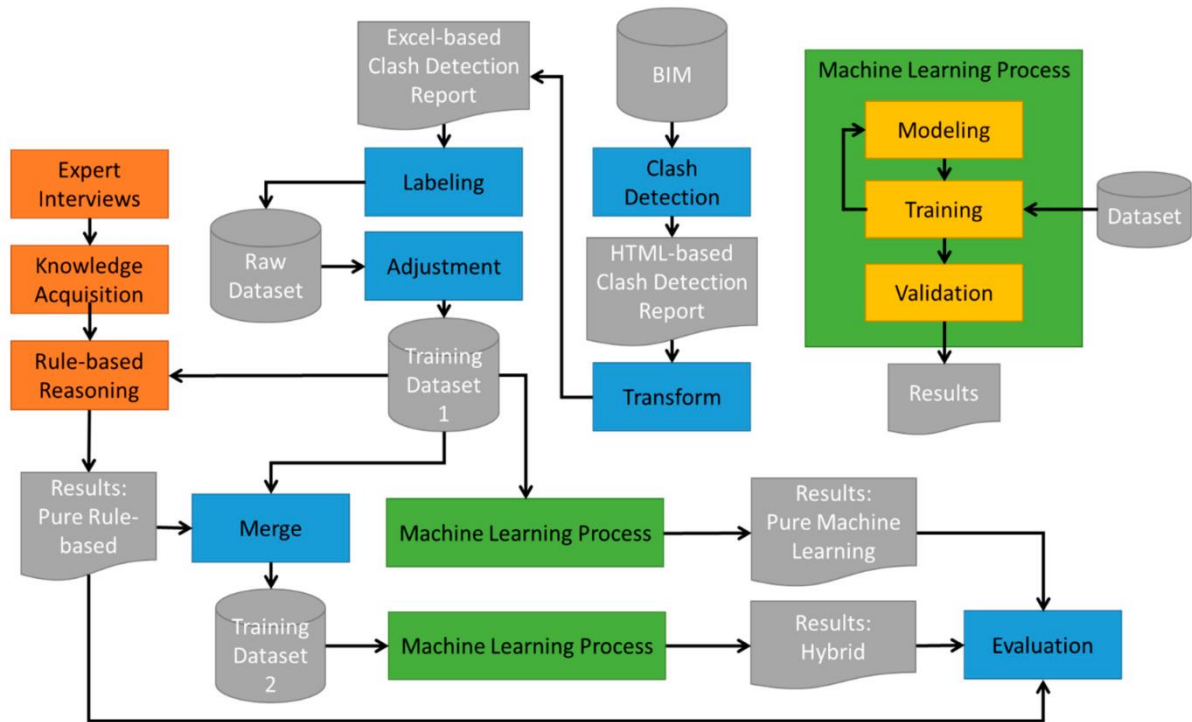


Fig :1 Interface Coordination

4. Strategic Interface Responsibility Planning

Strategic Interface Responsibility Planning (IRP) provides a structured method for assigning responsibilities and monitoring interfaces throughout the project lifecycle.

The framework involves the following steps:

- Identification of Interface Zones
- Development of Master Interface MatrixAI
- location of Interface Responsibilities
- Preparation of Interface Coordination Sheets
- Integration with BIM Coordination Models
- Continuous Monitoring and Reporting

This structured process improves communication and reduces coordination conflicts.

4.1 Master Interface Matrix

The Master Interface Matrix (MIM) is a centralized document that defines the responsibilities of each contractor involved in project interfaces.

Example structure:

Table 2: Master Interface Matrix

Interface Type	Lead Party	Supporting Party	Information Required	Deadline
Civil – Architectural	Civil Contractor	Architectural Contractor	Finishing details	Week 12
Civil – MEP	Civil Contractor	MEP Contractor	Shaft openings	Week 10
Civil – Systems	Civil Contractor	System Contractor	Equipment supports	Week 14

This matrix clearly defines the responsibilities of each stakeholder.

Table 1: Interface Responsibility Matrix for Underground Metro Projects

Interface ID	Interface Description	Lead Party	Supporting Party	Key Deliverables	Coordination Tool
IF-01	Civil Structure – Architectural Works	Civil Contractor	Architectural Consultant	Structural openings, finishes layout	BIM Model / GFC Drawings
IF-02	Civil Structure – MEP Services	Civil Contractor	MEP Contractor	Embedded conduits, sleeves, service routes	BIM Clash Detection
IF-03	Architectural Works – MEP Installations	Architectural Contractor	MEP Contractor	Ceiling layout, service clearance	Coordinated BIM Model
IF-04	Civil Structure – Signaling System	Civil Contractor	Signaling Contractor	Equipment plinths, cable trays	Interface Coordination Sheet
IF-05	Civil Structure – Telecom System	Civil Contractor	Telecom Contractor	Communication room space, cable routing	Interface Log
IF-06	MEP Systems – Fire Protection System	MEP Contractor	Fire Safety Contractor	Fire hydrants, sprinkler piping	BIM Coordination
IF-07	Track System – Civil Tunnel Structure	Track Contractor	Civil Contractor	Track slab alignment	BIM Model
IF-08	Contractor – Utility Agencies	Civil Contractor	Local Authorities	Utility relocation drawings	Interface Meeting Reports

4.2 Interface Monitoring Process

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- Effective interface monitoring includes:
- Weekly coordination meetings
- BIM coordination reviews
- Interface progress tracking
- Issue resolution meetings
- Monthly interface reports

These monitoring processes ensure that interface conflicts are identified and resolved early.

5. Case Study – Underground Metro Project

The proposed interface responsibility planning framework was evaluated using an underground metro project case study.

- Key stakeholders involved include:
- Civil Contractors
- Architectural Contractors
- Mechanical and Electrical Contractors
- System Contractors
- Utility Agencies

BIM coordination models were developed to integrate structural, architectural, mechanical, and electrical systems.

The implementation of structured interface planning improved coordination between contractors and minimized construction conflicts.

6. Results and Discussion

The implementation of the interface responsibility planning framework resulted in several project improvements:

- Reduction in construction clashes
- Improved coordination between contractors
- Faster resolution of design conflicts
- Better schedule management
- Reduced project delays and rework

These improvements demonstrate the effectiveness of structured interface planning in complex infrastructure projects.

7. Conclusion

Underground metro construction projects involve complex interactions between multiple contractors and engineering disciplines. Without proper coordination, these interfaces can cause significant project delays and cost overruns.

This study demonstrates that strategic interface responsibility planning combined with BIM coordination tools significantly improves project execution. The proposed framework provides clear responsibility allocation, systematic monitoring, and effective communication between stakeholders.

The adoption of structured interface management practices will support the successful delivery of large-scale underground metro infrastructure projects.

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Chapter 6

Performance and Cost Analysis of Two Component TBM Primary Grout

Muthu Seeman S^a, Sharmilaa.G^b, Abinaya Ishwarya G K^{b*}

^a M. Tech CEM Student, Department of Civil Engineering, Vels Institute of Science, Technology & Advanced Studies (VISTAS), Pallavaram, Chennai 600117, Tamil Nadu, India

^b Assistant Professor, Department of Civil Engineering, Vels Institute of Science, Technology & Advanced Studies (VISTAS), Pallavaram, Chennai 600117, Tamil Nadu, India

** Corresponding Author: abinaya.se@vistas.ac.in*

Abstract

This study presents an integrated approach combining Life Cycle Assessment (LCA) and Life Cycle Costing (LCC) for the sustainable construction of diaphragm walls (D-walls). Diaphragm walls are widely used in deep excavation and underground construction, but their construction involves high material consumption and energy usage. The research focuses on optimizing material selection, construction methodology, and cost parameters while minimizing environmental impact. The role of supplementary cementitious materials (SCMs), rheological properties, and pumpability of slurry and concrete are also analyzed. Laboratory testing and cost evaluation are carried out to validate the proposed approach. The study aims to provide a sustainable, cost-effective, and technically efficient framework for diaphragm wall construction.

Keywords: LCC; LCA; D-Walls; Life Cycle Costing; Life Cycle Assessment

Introduction

Diaphragm walls are reinforced concrete walls constructed in deep trenches, primarily used for earth retention and groundwater control in urban infrastructure projects such as basements, tunnels, and metro systems. With increasing emphasis on sustainable construction, there is a need to optimize both environmental and economic aspects of such structures.

Traditional construction practices often focus only on strength and durability, neglecting life cycle impacts and cost efficiency. This study introduces an integrated life cycle and cost optimization approach that considers material efficiency, environmental impact, and long-term performance.

The research highlights the importance of using sustainable materials, improving construction techniques, and evaluating overall life cycle costs rather than initial costs alone.

2. Literature Review

2.1 Overview

2.1 Overview and evolution

Previous studies indicate that diaphragm wall construction is resource-intensive and contributes significantly to carbon emissions due to cement usage and heavy machinery operations. Researchers have emphasized the importance of sustainability through material optimization and improved construction practices.

2.2 Mechanism of Action

The diaphragm wall functions by:

- Providing lateral support to soil

- Acting as a water barrier
- Transferring loads safely to deeper strata

The construction involves trench excavation using bentonite slurry, reinforcement cage placement, and concreting using tremie methods. The stability of trench walls is maintained by slurry pressure, and the quality of concrete placement is critical for structural integrity.

2.3 Role of SCMs

SCMs such as:

- Fly ash
- Ground Granulated Blast Furnace Slag (GGBS)
- Silica fume

are used to:

- Reduce cement content (lower CO₂ emissions)
- Improve durability and workability
- Enhance long-term strength

In diaphragm walls, SCMs help in improving flowability and reducing heat of hydration, which is beneficial for large pours.

2.4 Rheology and Pumpability

Rheology refers to the flow behavior of fresh concrete. For diaphragm walls:

- High workability is required
- Concrete must flow easily through tremie pipes
- Segregation and bleeding must be avoided

Pumpability depends on:

- Mix design
- Water-cement ratio
- Use of admixtures

Proper rheological properties ensure uniform filling of deep trenches without defects.

2.5 Research Gap

Despite existing studies, the following gaps are identified:

- Lack of integrated LCA and LCC approach
- Limited focus on sustainability in diaphragm wall construction
- Insufficient data on cost-benefit analysis of SCM usage
- Need for practical guidelines combining technical and economic optimization

3.3 Constituent Materials

The performance, durability, and sustainability of diaphragm wall construction largely depend on the selection and quality of constituent materials.

3.3.1 Cement

Ordinary Portland Cement (OPC) and Portland Pozzolana Cement (PPC) are commonly used as binding materials. PPC is often preferred in sustainable construction due to its lower heat of hydration and improved long-term durability.

3.3.2 Fine Aggregates

Fine aggregates, typically natural river sand or manufactured sand (M-sand), are used to fill voids and improve workability. The grading and cleanliness of sand significantly influence the rheological

properties of concrete.

3.3.3 Coarse Aggregates

Crushed stone aggregates are used to provide strength and structural stability. The size, shape, and grading of coarse aggregates affect the flowability and pumpability of concrete, which are critical in deep trench placements.

3.3.4 Water

Water is essential for hydration and workability. It must be free from harmful impurities. The water-cement ratio is a key parameter that influences both strength and durability.

3.3.5 Bentonite Slurry

Bentonite slurry is used during trench excavation to stabilize the walls and prevent collapse. It exerts hydrostatic pressure against the trench walls and forms a filter cake, ensuring soil stability during construction.

3.3.6 Reinforcement Steel

High-strength steel reinforcement bars are used to provide tensile strength and structural integrity. Proper placement of reinforcement cages is crucial for load-bearing performance.

3.3.7 Admixtures

Chemical admixtures such as plasticizers and superplasticizers are used to enhance workability, reduce water demand, and improve pumpability. They play a vital role in achieving the required flow characteristics for tremie concreting.

4.2 Laboratory Tests

4.2.1 Viscosity Test

- Using Marsh cone
- Standard range: 35–45 sec

4.2.2 Gel Time Test

- Measures time to lose fluidity
- Typical range: 8–15 sec

4.2.3 Compressive Strength

- Cube testing
- Evaluated at different curing periods

4.3 Cost Evaluation

- Cost evaluation includes:
- Material cost (cement, SCMs, aggregates)
- Equipment cost (excavators, cranes)
- Labor cost
- Transportation cost
- Maintenance cost
- Life Cycle Costing (LCC) considers:
- Initial construction cost
- Maintenance cost
- Durability and lifespan
- Optimization is achieved by balancing performance and cost efficiency.

5. Conclusion

The integration of Life Cycle Assessment (LCA) and Life Cycle Costing (LCC) provides a comprehensive framework for evaluating the sustainability of diaphragm wall construction. Unlike conventional approaches that primarily focus on initial construction costs, this study emphasizes the need to account for long-term performance, maintenance costs, and environmental implications. This integrated approach enables better decision-making and promotes resource-efficient construction practices. The study also demonstrates that the selection of constituent materials plays a significant role in achieving sustainability. The use of Supplementary Cementitious Materials (SCMs) such as fly ash, GGBS, and silica fume has proven to be effective in reducing cement consumption, thereby lowering carbon emissions. Additionally, SCMs improve durability, enhance long-term strength, and reduce heat of hydration, making them highly suitable for large-scale concrete applications like diaphragm walls.

Another important aspect addressed in this study is the rheology and pumpability of concrete. Proper control of workability and flow characteristics is essential to ensure defect-free placement using tremie methods. The use of suitable admixtures significantly improves the performance of concrete in deep trench conditions, ensuring uniform filling and structural integrity. Laboratory tests conducted as part of this study validate the performance of optimized concrete mixes. Parameters such as compressive strength, workability, and density confirm that sustainable materials can achieve the required engineering properties without compromising quality. The cost evaluation further reveals that although the initial cost of sustainable materials and advanced techniques may be slightly higher, the overall life cycle cost is significantly reduced due

to improved durability, reduced maintenance, and longer service life. This reinforces the importance of shifting from short-term cost considerations to long-term economic benefits.

In conclusion, the study successfully establishes that an integrated life cycle and cost optimization approach is essential for sustainable diaphragm wall construction. The findings encourage the adoption of eco-friendly materials, efficient construction techniques, and comprehensive evaluation methods in infrastructure projects. This approach not only enhances structural performance but also contributes to environmental conservation and economic efficiency, aligning with the principles of sustainable development in the construction industry.

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Chapter 7

A Review of Floating Structures as a Sustainable Alternative to Land Reclamation

Esther A^a, Sharmilaa.G^{b*}, Nivedhitha M^b

^a M. Tech Structures Student, Department of Civil Engineering, Vels Institute of Science, Technology and Advanced Studies (VISTAS), Chennai, India

^b Assistant Professor, Department of Civil Engineering, Vels Institute of Science, Technology and Advanced Studies (VISTAS), Chennai, India

** Corresponding Author: ssharmilaa.se@vistas.ac.in*

Abstract

Urbanization and population growth have created an increasing demand for land, especially in coastal cities. Traditional land reclamation techniques involve filling water bodies with soil, sand, or rock to create usable land. However, these methods significantly impact marine ecosystems, alter natural hydrodynamics, and contribute to environmental degradation. Floating structures have emerged as an innovative and sustainable alternative. These structures are built on water and are designed to adapt to fluctuating water levels, making them particularly suitable for coastal and flood-prone regions. This study presents a comprehensive review of floating structures, their classification, design principles, environmental benefits, and comparison with land reclamation. The report critically evaluates global case studies and highlights research gaps, especially in the Indian context. The findings indicate that floating infrastructure can play a key role in future sustainable urban development.

Keywords: Offshore Structure, Floating Structures, Pontoon Structures, Land Reclamation & Floating Structures];

1. Introduction:

Urban expansion in coastal cities has intensified due to population growth and industrial development. Traditional land reclamation involves filling water bodies, which leads to habitat destruction and hydrological imbalance. Floating structures provide an alternative by enabling construction on water surfaces without altering the natural seabed.

1.1 Problem Statement

Traditional land reclamation—the process of creating new land from oceans or riverbeds—is increasingly becoming an unsustainable solution for urban expansion. The core problems are:

- **Ecological Destruction:** Dredging and filling operations suffocate benthic ecosystems, destroy coral reefs, and permanently alter natural water currents.
- **Vulnerability to Climate Change:** Reclaimed land is static. With the global sea level projected to rise significantly by 2100, these multi-billion dollar investments are at high risk of chronic flooding or total submergence.
- **Resource Depletion:** The massive demand for marine sand for "fill" is depleting natural resources and increasing the carbon footprint due to heavy transport and machinery.

1.3 Aim & Objective

The aim of this paper is to evaluate the floating structures as a sustainable alternative to land reclamation.

1. To study the concept and types of floating structures
2. To analyze environmental impacts compared to land reclamation
3. To evaluate structural and functional performance
4. To identify advantages, limitations, and future scope.

This study is limited to literature review and case study analysis. No experimental or numerical modeling is performed.

2. Technical Review:

Historically, land reclamation has been the go-to solution for coastal expansion. Studies indicate that while successful in places like the Netherlands and Singapore, traditional "fill" methods are increasingly criticized.

Environmental Degradation: Research shows that dredging for sand suffocates benthic habitats and permanently alters local hydrodynamic.

Vulnerability: Reclaimed land is static and highly susceptible to soil liquefaction and subsidence, making it a "climate-rigid" solution.

2.1. Classification of Floating Structures

Pontoon-type: Best for calm waters (sheltered bays). These are essentially flat plates that stay close to the water surface.

Semi-submersible type: Used in open seas with high wave action. They have a deck supported by columns on submerged "pontoons," which minimizes the surface area exposed to waves.

In India, floating structures are mostly limited to houseboats in Kerala and floating solar plants. Research is still in the early stages.

2.2 Sustainability vs. Land Reclamation

Table 1: Features of Floating Structures

Feature	Land Reclamation	Floating Structures
Environmental Impact	High (Destroys seabed, disrupts currents)	Low (Water flows underneath, protects marine life)
Adaptability	Fixed (Vulnerable to 1m sea-level rise)	Adaptive (Rises and falls with the tide)
Construction Speed	Slow (Requires years of soil settlement)	Fast (Prefabricated in dry docks and towed)
Reversibility	Permanent / Irreversible	Fully reversible (Can be dismantled or moved)

2.3. Research Gaps

- Limited structural studies
- Lack of standardized design codes
- Insufficient long-term performance data

The Pontoon (The Hull): This is the primary buoyant body. These are often cellular in nature (honeycomb) to provide redundancy—if one cell is breached, the structure remains afloat.

The Deck (Superstructure): This is the functional platform. The engineering focus here is on Weight Optimization. Unlike land buildings where mass can add stability, here, excess weight raises the Center of Gravity (G), which can jeopardize stability.

The Mooring System: This acts as the "Foundation." Review the three primary types: Catenary Mooring, Tension-Leg

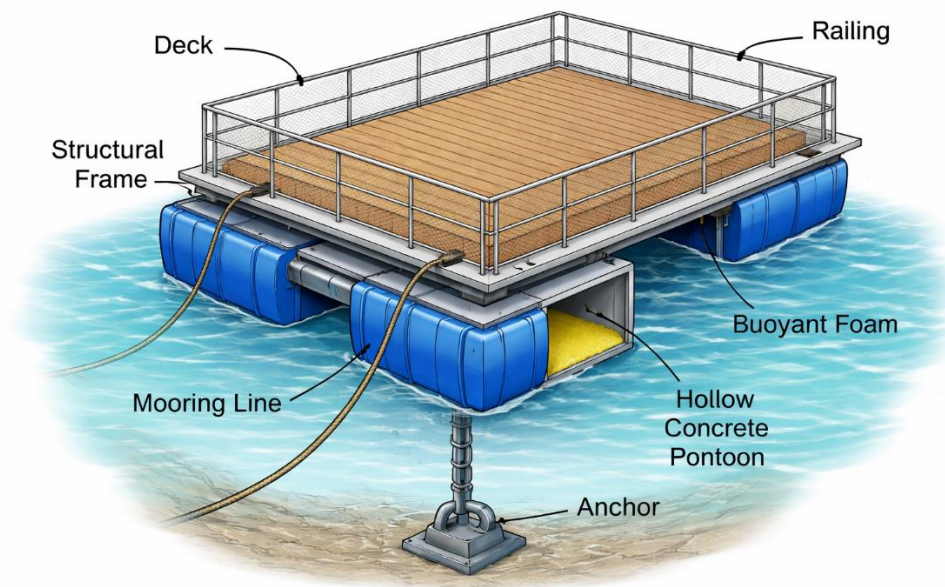


Image 1: Components of Floating structure

3.2 Stability Analysis

Stability in floating structures is a balance between the **Center of Gravity (G)** and the **Center of Buoyancy (B)**.

- **The Principle of Archimedes:** The review must emphasize that the "bearing capacity" is strictly equal to the weight of the displaced water ($F_b = \rho g * V$).
- **The Metacentric Height (GM):** This is the "Gold Standard" for stability.
 - When the structure tilts, the Center of Buoyancy shifts to B'. A vertical line from B' intersects the center-line at the **Metacenter (M)**.
 - **Stability Condition:** For a structure to be "Self-Righting," M must be above G (Positive GM). A larger GM means higher stability but can lead to "stiff" and uncomfortable rolling motions for residents.

3.3 Load Analysis

The environmental loads considered are:

- **Wave Load:** This is the dominant load.
- **Wind Load:** Since floating structures have no "ground friction," wind loads can cause significant "Sway" and "Yaw."
- **Current Load:** This exerts a constant drag force on the submerged portion of the pontoon, determining the "Pre-tension" required in the mooring cables.

3.4 Hydrodynamic Behavior

Floating structures are never truly static; they are **Dynamic Systems**.

- The Six Degrees of Freedom
- Hydro-elasticity

3.5 Materials: The Marine Environment Challenge

Material selection is the primary driver of the "Sustainability" argument.

- **Reinforced Concrete (High-Performance).**
- **Steel:** While strong, steel requires expensive cathodic protection (sacrificial anodes) to prevent corrosion.
- **Composite Materials.**

3.6 Environmental Load Combinations

In structural engineering, we must analyze the structure for the "worst-case scenario" where multiple forces act simultaneously. For floating structures, we refer to **DNV-OS-C101** or **ISO 19904-1**.

Table 2: Load Combinations

Load Conditions	Primary Load	Secondary Load	Engineering Significance
Case I: In-Place	100-year Wave	100-year Wind	Tests the maximum tension capacity of the mooring lines.
Case II: Operational	Maximum Live Load	Moderate Wave	Tests the ballast system's ability to maintain a level deck.
Case III: Transport	Towing Drag Force	Current Loads	Analyzes the structure during the "towing" phase from shipyard to site.
Case IV: Accidental	Compartment Flooding	1-year Wave	Tests "Redundancy"—can the structure float if one cell is breached?

4.1 Case Study 1: The Mega-Float (Tokyo Bay, Japan)

The Mega-Float was a large-scale research project (1995–2000) aimed at creating an airport that didn't require the massive sand-filling of Tokyo Bay. At 1,000 meters long and only 3 meters deep, it functioned as a "Thin Plate" rather than a "Rigid Ship".



Figure: Mega Float

Because the structure was built in segments at different shipyards, the joining process was the project's greatest engineering feat:

- Underwater Welding.

- Shear and Bending Management.

4.1.2 Lessons Learned

It proved that aircraft landing impacts do not cause structural resonance. The vibration was localized and dissipated quickly. *Corrosion Control.* Maintaining the steel hull against the high salinity of Tokyo Bay required massive "Sacrificial Anodes" and regular painting, which proved more expensive than anticipated.

4.2 Case Study 2: Oceanix Busan (South Korea)

Backed by UN-Habitat, Oceanix Busan is the world's first prototype for a resilient floating city. It is designed to be a flood-proof extension of the city of Busan. It consists of three primary platforms (Research, Living, and Lodging) connected to the shore and each other.



Figure: Oceanix

4.2.1 Sustainability & "Closed-Loop" Systems

- The platforms include integrated *Rainwater Harvesting* and desalination units.
- Organic waste is processed in anaerobic digesters to produce biogas, while non-recyclables are managed via vacuum-tube collection systems.

- Every roof is covered in Photovoltaic (PV) panels, and the cooling system uses the heat-exchange properties of the surrounding seawater.

4.2.2 Structural Innovation: Bio-Rock

A unique aspect of this case study is the use of Biorock (Mineral Accretion Technology).

- This coating is three times stronger than standard concrete and self-repairs if cracked. It also acts as an artificial reef, attracting marine life and enhancing the "sustainable" label of the project.

4.2.3 Lessons Learned

It demonstrated how to integrate "Life Support Systems" (Water/Power) into a moving structural base. Inter-Modular Connectivity. Designing utility pipes that can flex and stretch between moving platforms without leaking.

4.3 Case Study 3: The Maldives Floating City (MFC)

For the Maldives, floating structures are not a "luxury" but a **survival strategy**. With most islands less than 1.5m above sea level, land reclamation is failing as the sea rises *over* the reclaimed land.



Figure: MFC

4.3.1 Local Wave Climate & Protection

- The project utilizes the existing coral reef atolls as a "natural defense" to break the energy of Indian Ocean swells before they reach the floating modules.
- The city is laid out in a hexagonal "honeycomb" pattern. This allows wave energy to be "trapped" and dissipated in the small channels between houses, preventing a large wave from building up momentum across the lagoon.

4.3.2 Economic Necessity

Traditional land reclamation in the Maldives requires dredging sand, which destroys the very reefs that protect the islands.

- Preservation of Tourism
- The houses are attached to poles driven into the lagoon bed; they slide up and down with the tide but never move horizontally

4.3.3 Lessons Learned

- The use of "Local Materials" and modularity allowed for rapid construction. The high cost of specialized anchoring systems (mooring) in a protected coral environment where you cannot simply "drop" a heavy anchor without destroying the reef.

5. Results & Discussions

This section evaluates the long-term viability of both methods using three critical engineering pillars: Environmental Impact, Economic Lifecycle, and Structural Resilience.

5.1 Carbon Footprint Analysis (CO₂ Emission)

The carbon cost of land reclamation is often "hidden" in the massive energy required for material transport and placement.

5.2 Life Cycle Cost-Benefit Analysis (CBA)

Table 3: Life Cycle Benefit

Economic Phase	Land Reclamation	Floating Structures (VLFS)
Initial Investment	High (Dredging, sea walls, soil stabilization).	Very High (Shipyards fabrication, mooring).
Lead Time	5–10 years (Waiting for soil settlement).	1–2 years (Towed to site, ready for use).
Maintenance (0-20 yrs)	Low (Occasional beach nourishment).	Moderate (Anode replacement, coating checks).
Maintenance (20-50 yrs)	Increasing (Raising sea walls, subsidence).	Low (Consistent with marine schedules).
Residual Value	Zero (Cannot be moved or sold).	High (Can be towed and resold/repurposed).

5.3 Disaster Resilience & Extreme Events

Floating structures demonstrate significantly higher climate resilience than traditional land reclamation by being dynamically decoupled from the seabed, allowing them to adapt to environmental extremes rather than resisting them through rigid, "static" defenses. While reclaimed land is highly vulnerable to sea-level rise, overtopping during storm surges, and the destructive run-up of tsunamis—often requiring expensive sea wall heightening—floating structures inherently rise and fall with the water level. This vertical mobility allows them to act as floating breakwaters that dissipate wave energy during storms and safely ride over long-period tsunami

waves in deeper water. Consequently, the primary engineering challenge for floating modules shifts from preventing structural collapse to managing mooring cable tension and horizontal displacement, making them a far more robust solution for high-risk maritime environments.

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Chapter 8

Performance and Cost Analysis of Two Component TBM Primary Grout

Mani Arasan.S^a, Abinaya Ishwarya G K^{b*}

^a M.Tech Structural Engineering Student, Department of Civil Engineering, Vels Institute of Science, Technology & Advanced Studies (VISTAS), Pallavaram, Chennai 600117, Tamil Nadu, India

^bAssistant Professor, Department of Civil Engineering, Vels Institute of Science, Technology & Advanced Studies (VISTAS), Pallavaram, Chennai 600117, Tamil Nadu, India

** Corresponding Author: abinaya.se@vistas.ac.in*

Abstract

Two-component (A/B) grout systems are widely used in Tunnel Boring Machine (TBM) tunnelling for annular gap backfilling. These systems consist of a cementitious slurry (Component A) and an accelerator (Component B, typically sodium silicate), which rapidly react to form a gel, enabling quick setting and early strength development. The performance and cost-effectiveness of such grouts depend on mix composition, including cement, water, bentonite, supplementary cementitious materials like fly ash, and accelerator dosage.

This study evaluates the relationship between grout performance parameters—such as viscosity, gel time, bleeding, and compressive strength—and overall project cost. The use of industrial by-products reduces cost and environmental impact but may affect early strength and setting characteristics. Therefore, optimization of mix design is essential to achieve a balance between performance, cost, and

sustainability. The study highlights the importance of laboratory validation and techno-economic analysis for selecting suitable grout compositions for TBM operations.

Keywords: TBM; Two-component grout; Sodium silicate; Fly ash; Cost analysis; Tunnel grouting.

1. Introduction

Tunnel Boring Machines (TBMs) are widely used for efficient and safe tunnel construction in complex ground conditions. One of the most critical operations in TBM tunnelling is primary grouting, which involves filling the annular gap between the segment lining and surrounding ground.

The grout must ensure:

- Structural stability
- Prevention of ground settlement
- Control of water ingress

Traditional grout systems are increasingly being replaced by **two-component grouts**, which provide:

- Rapid setting
- Early strength
- Improved operational efficiency

However, these advantages come with higher material and operational costs. Therefore, optimizing grout mix design is essential to balance performance and economic feasibility.

2. Literature Review

2.1 Overview

Two-component grout systems — a cementitious slurry (A) and a chemically distinct accelerator (B, commonly sodium silicate) injected separately and mixed at the tail of the TBM or in the delivery line — were developed to meet requirements that conventional bentonite–cement slurries could not: very rapid gelation, extremely fast early stiffness and strength gain, and controlled annulus filling at high TBM advance rates. Over the last two decades these systems have moved from contractor/plant-level recipes toward more rigorously studied formulations and testing protocols because of their widespread adoption in urban, water-bearing and high-rate tunnelling projects. Industry and academic reviews summarize both the operational benefits (reduced settlement, faster load transfer to segments) and the practical costs (accelerator price, logistics, sensitivity to mixing/transport times).

2.2 Chemical and microstructural mechanisms

The accelerator (most commonly sodium silicate) acts by rapidly destabilizing the cement suspension and promoting formation of a silicate–calcium gel network at very short timescales. This gelation is distinct from ordinary Portland cement hydration: it is a rapid colloidal/alkali–silicate reaction that produces an early cohesive matrix which binds particles and reduces bleeding even before traditional hydration products form. The dosing and silicate modulus ($\text{SiO}_2/\text{Na}_2\text{O}$ ratio) significantly change gel time, gel strength and subsequent microstructure — high doses shorten gel time and raise very early stiffness but may produce a different pore structure that affects long-term transport properties. Detailed mechanistic studies

show that accelerator concentration, pH and mixing energy control whether the gel forms as a thin skin or as a continuous network, and this in turn affects pumpability, segregation tendency, and early UCS. Two-component grout systems were developed to overcome limitations of conventional grouts, especially in high-speed TBM operations. These systems enable rapid gelation and early load transfer.

2.3 Role of supplementary cementitious materials (SCMs)

- Partial replacement of OPC with SCMs (fly ash, GGBS, silica fume, marble sludge, industrial by-products) is widely studied as a route to reduce cost and carbon footprint and to tune rheology. Typical findings across laboratory and applied studies are:
- Pumpability & bleed: Fine SCMs often improve particle packing and reduce bleed, improving pumpability and lowering the risk of separation in long delivery lines.
- Early strength & gel time: SCMs generally slow standard hydration; when combined with sodium silicate they often increase gel time or reduce very early UCS unless accelerator dosing or $W/(cementitious)$ is adjusted. Reactive SCMs (latent hydraulic GGBS, high-reactivity fly ash) mitigate the strength loss more effectively than inert fillers.
- Optimisation trade-off: Several studies report practical mix windows with 10–40% cement replacement that retain acceptable early strength if accelerator dosage is increased or if water/cementitious ratio is reduced. This trade-off between cost/carbon and early mechanical performance is central to modern mix design work.

2.4 Mechanism of Action

Sodium silicate reacts with cement slurry to form a سريع gel structure, significantly reducing setting time and improving early stiffness.

2.5 Role of SCMs

Supplementary Cementitious Materials (SCMs) such as Cement:

- Reduce cost and carbon footprint
- Improve pumpability
- May reduce early strength

2.6 Rheology and Pumpability

Grout viscosity plays a crucial role in:

- Pumping efficiency
- Avoiding blockages
- Ensuring uniform mixing

2.7 Research Gap

- Lack of standardized testing methods
- Limited integration of cost and performance
- Insufficient long-term durability studies
- Lack of region-specific studies

3. Constituent Materials

3.1 Cement

- Provides strength
- OPC commonly used
- Strength depends on grade and hydration

3.2 Water

- Essential for hydration
- Controls workability
- Water-cement ratio is critical

3.3 Bentonite

- Improves viscosity
- Reduces bleeding
- Enhances stability

3.4 Fly Ash

- Reduces cost
- Improves workability
- Enhances durability

3.5 Admixtures

- Superplasticizers
- Accelerators
- Stabilizers

4. Laboratory Tests

4.1 Viscosity Test

- Using Marsh cone
- Standard range: 35–45 sec

4.2 Gel Time Test

- Measures time to lose fluidity
- Typical range: 8–15 sec

4.3 Compressive Strength

- Cube testing
- Evaluated at different curing periods

4.4 Cost Evaluation

Cost includes:

- Material cost (cement, additives)

Trade-offs are analyzed between:

- Higher performance vs higher cost
- Use of SCMs vs early strength

5. Conclusion

Two-component TBM grout systems provide superior performance in terms of rapid setting, early strength, and operational efficiency. However, their cost is significantly influenced by cement and accelerator usage.

The study concludes that:

- Optimal mix design is essential
- SCMs can reduce cost and environmental impact
- Performance and cost must be evaluated together

Future work should focus on:

- Standardization of testing methods
- Long-term durability studies
- Field validation of laboratory result

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Chapter 9

Optimized Design of LPB Isolators for a School Building Using Performance Targets

Aishwarya R^a, Shrivarshini E^a, Abinaya Ishwarya G K^{b*}

^a M. Tech Structures Student, Department of Civil Engineering, Vels Institute of Science, Technology and Advanced Studies (VISTAS), Chennai, India

^b Assistant Professor, Department of Civil Engineering, Vels Institute of Science, Technology and Advanced Studies (VISTAS), Chennai, India

* Corresponding Author: abinaya.se@vistas.ac.in

Abstract

Earthquakes pose significant risks to educational buildings, especially in seismic regions where ground shaking can cause severe structural and non-structural damage. School buildings must maintain a higher level of safety because they accommodate a large number of students and staff during working hours. Traditional seismic design methods focus on increasing the strength and stiffness of the structural system to resist earthquake forces. However, this approach often results in large structural forces, potential damage to structural members, and failure of non-structural components such as ceilings, partitions, and laboratory equipment.

Base isolation has emerged as an effective seismic protection strategy for reducing the forces transmitted from the ground to the structure. Lead Plug Bearings (LPB) are widely used base isolation devices that provide flexibility through rubber layers and energy dissipation through a central lead core. When an earthquake occurs, LPB isolators allow controlled movement at the base of the structure,

thereby reducing the acceleration and deformation demands on the superstructure.

This project investigates the optimized design of LPB isolators for a reinforced concrete school building using performance-based targets. The study defines structural performance objectives such as limiting inter-storey drift, reducing floor accelerations to ensure student safety, and minimizing base shear. A parametric study is conducted by varying isolator stiffness, yield strength, and damping characteristics to identify the most effective configuration. Structural analysis results demonstrate that optimized LPB isolators significantly improve seismic performance while maintaining constructability and cost efficiency.

Keywords: LPB isolators, earthquake, Lead Plug Bearings, isolator stiffness, yield strength.

I. Introduction

Earthquakes are natural hazards that can cause catastrophic damage to buildings and infrastructure. In earthquake-prone regions, ensuring the structural safety of school buildings is a critical engineering challenge. Schools serve as essential community facilities and may also function as emergency shelters following disasters. Therefore, their structural systems must be designed to withstand seismic forces while maintaining functionality.

Conventional earthquake-resistant design relies on the strength and ductility of structural members to resist seismic forces. Although this approach prevents collapse, it often allows significant damage to structural components. Repairing such damage can be costly and may disrupt school activities for extended periods.

Base isolation technology provides an alternative design philosophy.

Instead of allowing seismic forces to enter the structure, base isolation reduces the transmission of ground motion into the superstructure. By introducing flexible isolation bearings between the foundation and the building, the natural period of the structure is increased and seismic forces are significantly reduced.

Lead Plug Bearings are one of the most widely used isolation devices in modern structural engineering. These isolators consist of alternating rubber layers and steel plates with a cylindrical lead core placed at the center. The rubber provides flexibility while the lead core dissipates energy through plastic deformation during cyclic loading.

The objective of this project is to analyze and optimize the design parameters of LPB isolators for a school building so that specific performance targets related to drift, acceleration, and base shear are satisfied.

2. Literature Review

Many researchers have investigated the effectiveness of base isolation systems in improving seismic performance. Early studies demonstrated that isolators can significantly increase the fundamental period of buildings, thereby reducing seismic forces. Kelly (1997) reported that elastomeric isolators can reduce base shear by up to 60 percent compared with conventional fixed-base structures. Skinner et al. (1993) studied the hysteretic behavior of lead-rubber bearings and found that the lead core provides substantial energy dissipation during cyclic loading. Several studies have also focused on performance-based design approaches. Instead of relying solely on strength criteria, performance-based design evaluates structural behavior under specific performance objectives such as immediate occupancy, life safety, and collapse prevention.

Research on school buildings has highlighted the importance of controlling floor acceleration. High accelerations can cause injuries to occupants and damage sensitive equipment such as computers and laboratory apparatus. Base isolation systems have been shown to significantly reduce such accelerations.

Parametric studies conducted by various researchers indicate that isolator stiffness, damping ratio, and yield strength strongly influence the seismic response of base-isolated structures. Optimizing these parameters ensures that isolators provide adequate flexibility without causing excessive displacement. These studies form the foundation for the present work, which aims to determine optimal LPB isolator properties for a typical reinforced concrete school building.

3. Building Description

The structure considered in this study is a reinforced concrete school building with a ground floor and three upper floors. The building has a rectangular plan with classrooms, corridors, and administrative spaces. The structural system consists of reinforced concrete beams and columns forming a moment-resisting frame. The total height of the building is approximately fourteen meters. Each storey has a height of three and a half meters. The building plan dimensions are approximately thirty meters by twenty meters.

Material properties are selected based on standard construction practices. Concrete of grade M30 and reinforcement steel of grade Fe500 are used in the design. The density of reinforced concrete is taken as twenty-five kilonewtons per cubic meter. The building is modeled using structural analysis software. Beams and columns are represented using frame elements, while floor slabs are assumed to act as rigid diaphragms. Load combinations are defined according to

the provisions of Indian Standard codes.

Dead loads include the self-weight of structural elements, floor finishes, and wall loads. Live loads are applied based on occupancy requirements for classrooms and corridors. Seismic loads are defined according to IS 1893 provisions for earthquake-resistant design. The base-isolated configuration is developed by introducing LPB isolators between the foundation and the superstructure.

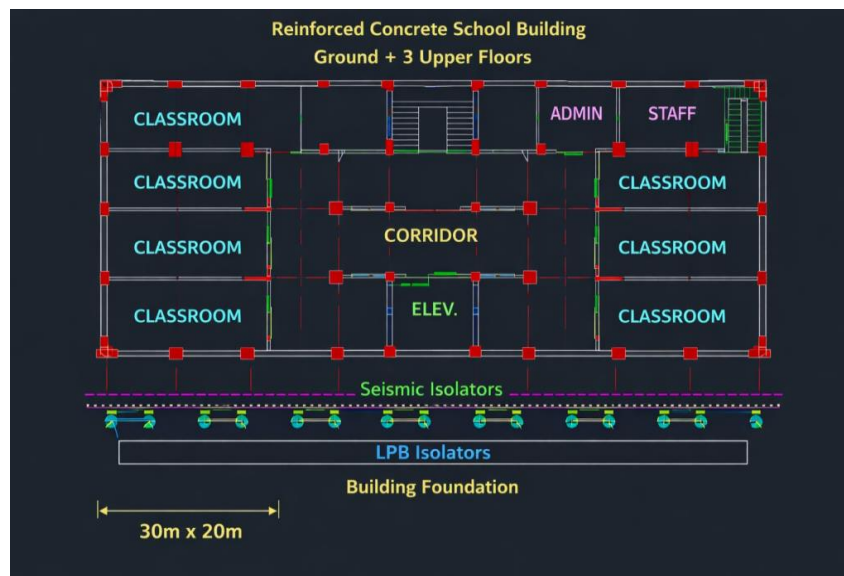


Figure.1: School building floor plan with seismic isolation

4. Lead Plug Bearing Isolation System

Lead Plug Bearings are elastomeric isolators designed to provide both flexibility and damping during seismic events. The isolator consists of alternating layers of natural rubber and steel shims bonded together to form a laminated bearing. A cylindrical lead core is inserted at the center of the bearing. The rubber layers provide horizontal flexibility, allowing the building to move relative to the ground during an earthquake. The steel plates increase vertical stiffness and ensure that the isolator can safely support the weight of the structure.

The lead core plays a crucial role in energy dissipation. During seismic motion, the lead core yields plastically and absorbs energy through hysteretic behavior. This process reduces the amplitude of structural vibrations.

The overall behavior of LPB isolators is characterized by an initial elastic stiffness followed by yielding of the lead core. After yielding, the isolator exhibits a lower post-yield stiffness that allows large displacements while maintaining stability. Key design parameters include horizontal stiffness, vertical stiffness, yield strength of the lead core, and equivalent damping ratio. Proper selection of these parameters is essential for achieving the desired seismic performance.

Table 1. Function of LPB in Seismic Response

Seismic Parameter	Fixed Base Structure	LPB Isolated Structure
Base Shear	High	Reduced (40–60%)
Storey Drift	Moderate	Low
Floor Acceleration	High	Significantly Reduced
Structural Damage	High	Minimal
Energy Dissipation	Low	High

5. Performance Targets

Performance-based seismic design focuses on achieving specific performance objectives during earthquakes. For school buildings, the primary goals are ensuring life safety, minimizing structural damage, and protecting occupants from falling objects.

One important performance criterion is inter-storey drift. Excessive drift may cause cracking of walls, damage to structural components, and malfunction of doors and windows. In this study, the drift ratio

is limited to a small percentage of the storey height.

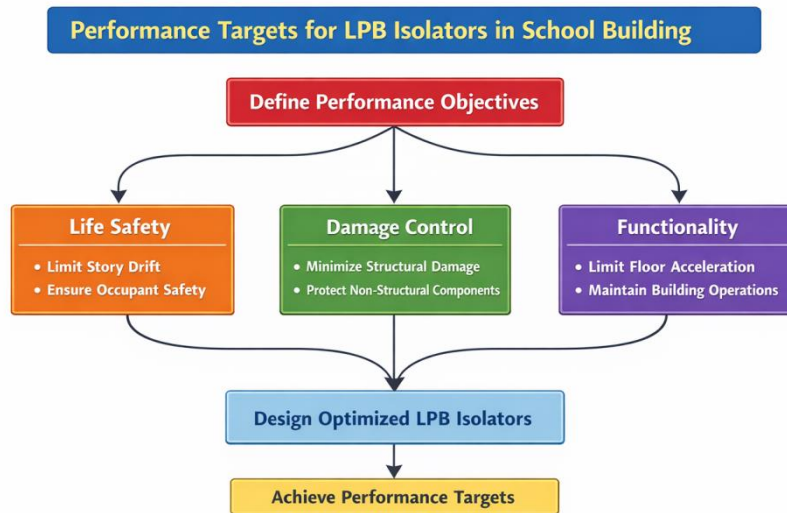


Figure.2: Performance Targets for LPB Isolators in School Building

Another critical parameter is floor acceleration. High accelerations can cause injuries to students and damage non-structural components such as lighting fixtures, ceiling systems, and educational equipment. Therefore, the isolator design must ensure that floor accelerations remain within acceptable limits. Base shear reduction is also considered an important performance objective. Lower base shear reduces demand on columns and foundations, thereby improving structural reliability.

These performance targets guide the optimization of isolator properties in the subsequent analysis

6. Methodology

The methodology adopted in this project consists of several stages. First, a structural model of the school building is developed using structural analysis software. Material properties, structural dimensions, and load cases are defined according to standard design practices.

Next, a fixed-base model is analyzed to establish baseline structural responses. Parameters such as base shear, storey displacement, and acceleration are obtained for comparison with the isolated configuration.

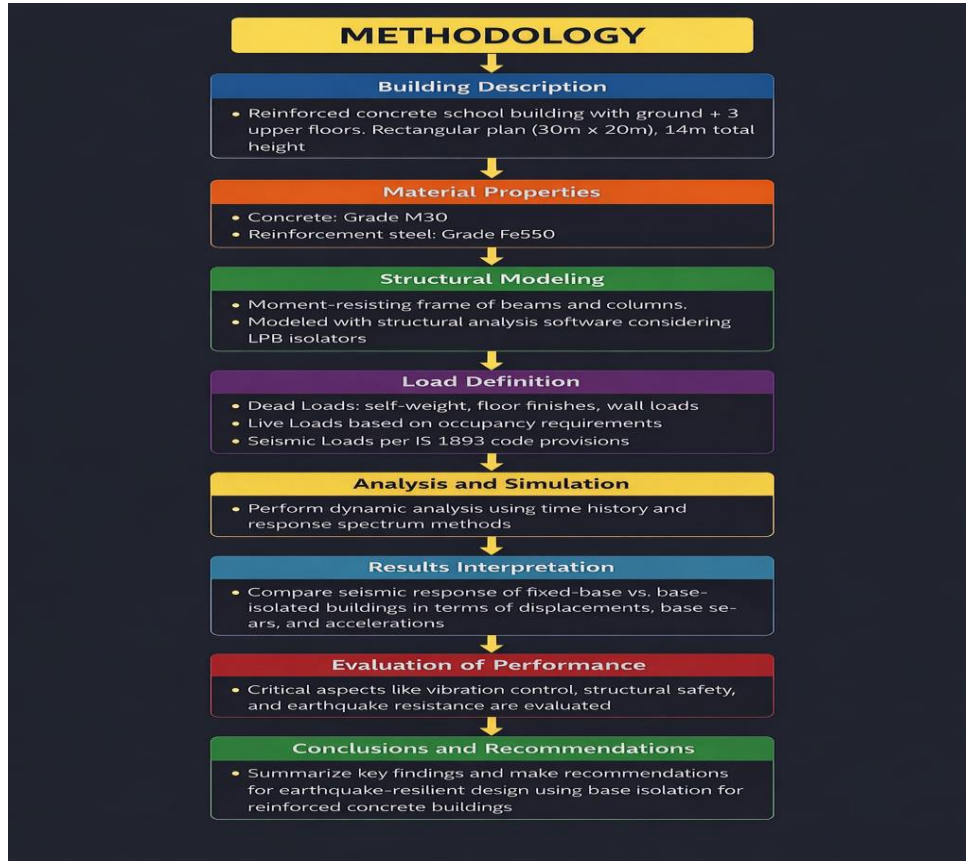


Figure.3: Methodology of reinforced concrete study

In the next stage, LPB isolators are introduced at the base of the structure. The isolator properties are defined based on typical values reported in literature. The structural model is then analyzed under seismic loading conditions.

A parametric study is conducted by varying key isolator parameters including horizontal stiffness, yield strength, and damping ratio. Multiple analysis cases are created to evaluate the influence of these parameters on structural performance.

For each case, results such as base shear, storey drift, isolator displacement, and floor acceleration are extracted. The results are compared to determine which configuration best satisfies the predefined performance targets. Finally, the optimal isolator configuration is selected based on overall structural performance and practical feasibility.

7. Parametric Study

Parametric analysis plays an important role in understanding how isolator properties influence structural behavior. In this study, three major parameters are varied systematically.

The first parameter is horizontal stiffness. Low stiffness increases structural flexibility and reduces base shear but may lead to large displacements. High stiffness reduces displacement but allows more seismic force to enter the structure. The second parameter is the yield strength of the lead core.

Table 2. Parametric Study of LPB Isolator Properties

Case	Isolator Horizontal Stiffness (kN/mm)	Yield Strength of Lead Core (kN)	Damping Ratio (%)	Max Base Shear (kN)	Max Storey Drift (mm)	Floor Acceleration (g)
Case 1	1.5	80	10	2100	32	0.42
Case 2	2.0	90	12	1950	28	0.38
Case 3	2.5	100	15	1750	24	0.34
Case 4	3.0	110	18	1680	22	0.31
Case 5	3.5	120	20	1650	21	0.29

Higher yield strength increases energy dissipation capacity but also increases the force transmitted to the superstructure. The third parameter is the equivalent damping ratio. Higher damping reduces vibration amplitude but may also increase the stiffness of the isolator system. Several analysis cases are created with different

combinations of these parameters. The resulting structural responses are carefully evaluated to determine the most balanced configuration.

8. Results and Discussion

The results of the analysis show a clear difference between the fixed-base structure and the base-isolated structure. In the fixed-base case, the building experiences relatively high base shear and floor accelerations.

When LPB isolators are introduced, the structural period increases significantly, leading to a reduction in seismic forces. Base shear decreases by more than fifty percent in most cases studied.

Storey drift also decreases because the isolators absorb much of the deformation. Floor accelerations are reduced substantially, which improves occupant safety and reduces the risk of damage to equipment.

However, isolator displacement increases compared with the fixed-base case. This displacement must be carefully controlled to avoid excessive movement that could damage utilities and surrounding structures.

Overall, the results demonstrate that base isolation is highly effective in improving seismic performance of school buildings.

9. Optimization of Lpb Isolators

Based on the results of the parametric study, an optimal set of isolator properties is identified. The selected configuration provides a balanced combination of flexibility, damping, and strength.



Figure.4: Optimization of LPB Isolators

Medium horizontal stiffness is found to provide the best performance by limiting isolator displacement while still reducing seismic forces. A moderate yield strength of the lead core ensures sufficient energy dissipation without increasing structural demand.

An equivalent damping ratio of approximately fifteen to twenty percent provides effective vibration control.

The optimized design meets all performance targets including drift limits, acceleration limits, and base shear reduction. This confirms the effectiveness of the proposed isolator configuration for school buildings.

10. Practical Considerations

In addition to analytical performance, practical aspects must also be considered when implementing base isolation systems. Proper installation of isolators is essential to ensure correct structural behavior.

Construction sequencing must allow for placement of isolators between the foundation and the superstructure. Adequate space must be provided for maintenance and inspection.

Regular inspection of isolators is recommended to verify their condition after seismic events. Although LPB isolators are durable, periodic monitoring ensures long-term reliability.

Cost considerations also play an important role. While base isolation increases the initial construction cost, it significantly reduces potential repair costs following earthquakes.

Table 3. Practical Considerations for Implementation of LPB Isolators

Aspect	Description	Practical Requirement
Installation of Isolators	LPB isolators are installed between the foundation and the superstructure to allow controlled movement during earthquakes.	Accurate alignment and proper seating of bearings are required during construction.
Construction Feasibility	Base isolation requires modification of the foundation system and additional structural detailing.	Skilled construction supervision and proper installation procedures must be followed.
Maintenance and Inspection	Periodic inspection is necessary to ensure isolators remain functional after seismic events.	Regular visual inspection and performance testing should be carried out.
Structural Safety	Isolators must safely support vertical loads while allowing horizontal flexibility.	Proper design verification according to seismic design codes is essential.
Utility Connections	Flexible connections are required for utilities such as water pipes, electrical conduits, and communication cables.	Expansion joints and flexible couplings should be provided.
Cost Consideration	Base isolation increases initial construction cost but reduces earthquake damage and repair cost.	Life-cycle cost analysis should be performed before implementation.
Long-Term Performance	LPB isolators must maintain their mechanical properties over the building's life span.	Use of high-quality materials and protective measures against environmental effects is necessary.

11. Conclusion

This study investigated the optimized design of Lead Plug Bearing isolators for a reinforced concrete school building using performance-based targets. The results demonstrate that base isolation significantly improves seismic performance by reducing base shear, storey drift, and floor acceleration.

The parametric study identified key isolator parameters that influence structural response. By carefully selecting these parameters, it is possible to achieve a balanced design that satisfies safety requirements while controlling isolator displacement.

The optimized LPB isolator configuration developed in this study provides an effective solution for protecting school buildings in seismic regions. Future work may involve nonlinear time-history analysis and experimental validation of isolator behavior.

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Chapter 10

Non - linear Dynamics Response of Base Isolated RC Building in High - Seismic Zone of India

Shrivarshini E^a, Aishwarya R^a, Abinaya Ishwarya G K^{b*}

^a M.Tech Structures Student, Department of Civil Engineering, Vels Institute of Science, Technology and Advanced Studies (VISTAS), Chennai, India

^b Assistant Professor, Department of Civil Engineering, Vels Institute of Science, Technology and Advanced Studies (VISTAS), Chennai, India

** Corresponding Author: abinaya.se@vistas.ac.in*

Abstract

Earthquakes pose a significant threat to reinforced concrete (RC) buildings for G+20 with Terrace Floor, particularly in regions classified as high seismic zones. Conventional fixed-base structures directly transmit seismic forces from the ground to the superstructure, often resulting in severe structural damage. Base isolation is a modern seismic protection technique that decouples the building from ground motion and significantly reduces seismic response. This study investigates the nonlinear dynamic response of a base isolated reinforced concrete building located in a high seismic zone of India. A comparative analysis is conducted between a conventional fixed-base RC building and a base isolated RC building in G+20 with Terrace Floor. The structural models are developed using advanced structural analysis software and subjected to nonlinear time history analysis. Key response parameters such as base shear, displacement, inter-storey drift, and acceleration are evaluated. The results demonstrate that base isolation significantly

reduces seismic forces transmitted to the superstructure while increasing overall flexibility. The study confirms that base isolation systems are effective in enhancing structural performance and safety in high seismic zones of India.

Keywords: Nonlinear Dynamic Analysis, Base Isolation System, Reinforced Concrete Building, Seismic Response, High Seismic Zone, Time History Analysis, Inter-storey Drift.

1. Introduction

Earthquakes are among the most destructive natural hazards affecting built infrastructure. India has several regions categorized under high seismic risk zones according to IS 1893 (Part 1): 2016. Buildings located in these regions are vulnerable to structural damage and collapse during severe ground shaking. Traditional seismic design focuses on strengthening the structure to resist earthquake forces. However, this approach often leads to higher construction costs and may still result in structural damage during major earthquakes. Base isolation provides an alternative strategy by reducing seismic demand rather than increasing structural strength.

2. Literature Review

A study by researchers on nonlinear analysis of RC framed buildings retrofitted with elastomeric and friction bearings examined the effectiveness of base isolation systems under strong near-fault earthquakes. The researchers analysed a six-storey RC building subjected to horizontal ground motions and compared the performance of fixed-base and base-isolated structures. The study considered elastomeric bearings, friction pendulum bearings, and hybrid isolation systems. The results showed that base isolation significantly reduced seismic forces transmitted to the

superstructure; however, near-fault earthquakes could produce large displacement demands in the isolators. The study emphasized the importance of nonlinear analysis for evaluating isolation system performance under strong ground motion.

3. Methodology

The methodology adopted for this study focuses on evaluating the seismic performance of a reinforced concrete (RC) building in G+20 with Terrace Floor using nonlinear dynamic analysis. The research process involves the development of structural models, application of seismic loading, and comparison of results obtained from different structural configurations. The primary objective of the methodology is to understand how base isolation influences the dynamic behaviour of buildings located in high seismic zones. In order to achieve this objective, a systematic procedure is followed that includes structural modelling, assignment of material properties, definition of loads, nonlinear time history analysis, and interpretation of results. Initially, a representative multi-storey reinforced concrete building is selected for the study. The building is designed according to standard structural design practices and relevant Indian seismic design provisions. The geometry of the building, including the number of storeys, storey height, bay spacing, beam and column sizes, and slab thickness, is defined based on typical RC building configurations used in seismic regions. After defining the building geometry, the structural elements such as beams, columns, and slabs are modelled using frame and shell elements in structural analysis software. The floors are assumed to behave as rigid diaphragms so that lateral loads are distributed appropriately among the vertical structural elements.

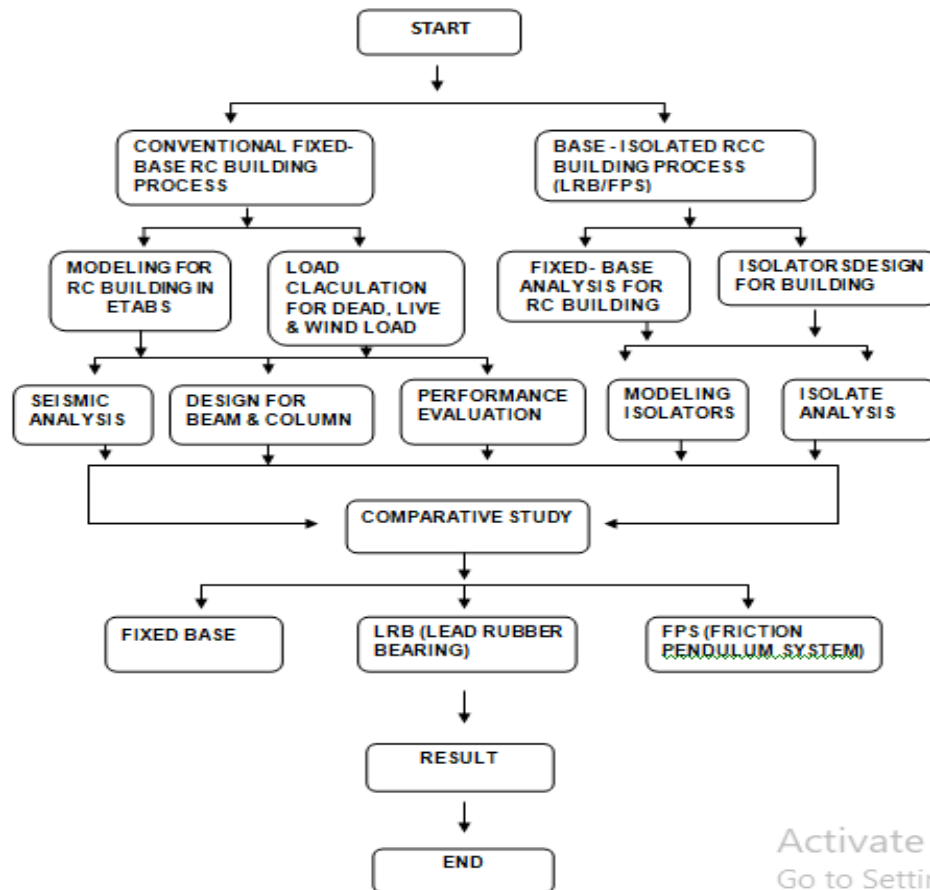
3.1 Fixed Base Building

A **fixed base reinforced concrete (RC) building** is a structural system in which the base of the building is assumed to be rigidly connected to the foundation without any flexibility or isolation between the structure and the ground. In this configuration, the columns at the base are firmly anchored to the foundation, restricting both translational and rotational movements. During an earthquake, the ground motion is directly transmitted from the foundation to the entire superstructure, causing the building to vibrate along with the ground. The lateral seismic forces generated during ground shaking are resisted by structural components such as beams, columns, slabs, and shear walls, which must be designed with sufficient strength and stiffness to withstand these forces.

3.2 Base Isolators using Lead Rubber Bearing

Base isolators using **Lead Rubber Bearings (LRB)** are widely used seismic protection systems for reinforced concrete (RC) buildings. Installed between the foundation and the superstructure, these devices reduce the transmission of earthquake forces by introducing a flexible layer at the base. Lead rubber bearings provide both lateral flexibility and energy dissipation, helping to minimize the seismic response of the building during strong ground motions.

An LRB consists of alternating layers of rubber and thin steel plates with a solid lead core at the center. The rubber layers allow controlled lateral movement, the steel plates provide vertical stiffness to support the building weight, and the lead core dissipates seismic energy through plastic deformation.



Flowchart for Methodology Process

During earthquakes, this mechanism increases the natural period of the structure, reducing accelerations and base shear, and protecting beams, columns, and slabs from excessive stress. Lead rubber bearings are especially effective in high seismic zones and are modelled using nonlinear elements in structural analysis to simulate their real hysteretic behaviour, making them a reliable solution for improving earthquake resistance in RC buildings.

The flowchart illustrates the comparative study process between conventional fixed-base and base-isolated reinforced concrete (RC) building systems. It begins with two parallel pathways: one for the fixed-base RC building process and the other for the base-isolated RC building process using Lead Rubber Bearings (LRB) and Friction

Pendulum System (FPS). For the fixed-base building, steps include modeling in ETABS, load calculations, seismic analysis, and design of beams and columns. The base-isolated process involves isolator design, modeling isolators, and isolate analysis along with fixed-base analysis for comparison. Both pathways converge in a comparative study of the fixed base, LRB, and FPS systems, leading to the final results and conclusions. This structured approach enables a thorough evaluation of seismic performance for different structural configurations.

4. Modeling and Analysis

4.1 Structural model description

Building Configuration & Geometry

Parameter	Values
Number of Stories	G+20 + Terrace Floor
Storey Height	3.2m
Plan Dimensions	30m x 20m
Grade of concrete	M30 for Beam and Slabs
	M50 for Column
Longitudinal Reinforcement	Fe500
Confinement Reinforcement	Fe415
Seismic zone	Zone III (Moderate risk)
Importance Factor	1.2
Response Reduction Factor	5.0 for Fixed base
	2.0 for Base Isolated in LRB
Damping Ratio	10%
Soil Type	Type II (Medium/Stiff Soil)
Structural System	RC Special Moment Resisting Frame (SMRF) + Shear Walls
Location of Isolation Layer	Ground Level (below first-floor column)
Wind Coefficient	
Wind Speed V_b (m/s)	44 m/s

Parameter	Values
Risk Coefficient (k1 factor)	1.07
Terrain category (k2)	Category 3
Topography (k3 factor)	1
Importance factor (k4)	1.15 to 1.3

Load Calculation

Type of Load	Location	Intensity (kN/m ²)
Dead Load (SDL)	Living/Bedroom	1.8
	Balcony	1.8
	Toilet	1.8
	Utility	1.8
	Roof	3
Live Load	Foyer / Lobby	2.4
	Living/Bedroom	2
	Balcony	6
	Toilet	5
	Utility	5
	Roof	3
	Foyer / Lobby	4

Structural Component Details

Component	Modeling Element	Dimensions (Assumed/Typical)
Slabs	Shell-Thin	150mm to 200mm (M30 Concrete)
Beams	Frame Member	300mm x 600mm to 450mm x 750mm
Columns	Frame Member	600mm x 600mm to 900mm x 900mm (Bottom levels)
Shear Walls	Shell-Thin	200mm to 300mm thick around Lift/Stair cores

4.2 Autocad Model

The image represents a **residential building for G+20 floor with terrace floor plan** created in AutoCAD. It shows the arrangement of rooms, walls, doors, and circulation spaces within the building layout. The plan appears to include multiple functional areas such as bedrooms, a living space, and service areas. Different colors indicate separate layers or elements used in the CAD drawing. The layout helps visualize the spatial organization of the building before construction.

5. Analysis Result

5.1 Base Shear

In a **Reinforced Concrete (RC) building**, the **base shear** is the total horizontal seismic force acting at the base of the structure during an earthquake. It represents the cumulative effect of lateral forces developed in all storeys and is calculated using seismic design provisions given in IS 1893 (Part 1):2016.

Floor Level	Fixed Base Shear (kN)	Base Isolated Shear (kN)
Roof	420	150
15th Floor	980	340
10th Floor	1450	520
5th Floor	2150	720
Base	9000	3200

Base shear in Y- Direction

5.2 Inter-storey drift

For your project on **Non-linear Dynamic Response of Base-Isolated RC Buildings**, the **inter-storey drift** comparison in the **X-direction**

for a **G+20 RC building** can be presented using general values based on seismic provisions of IS 1893 (Part 1):2016.

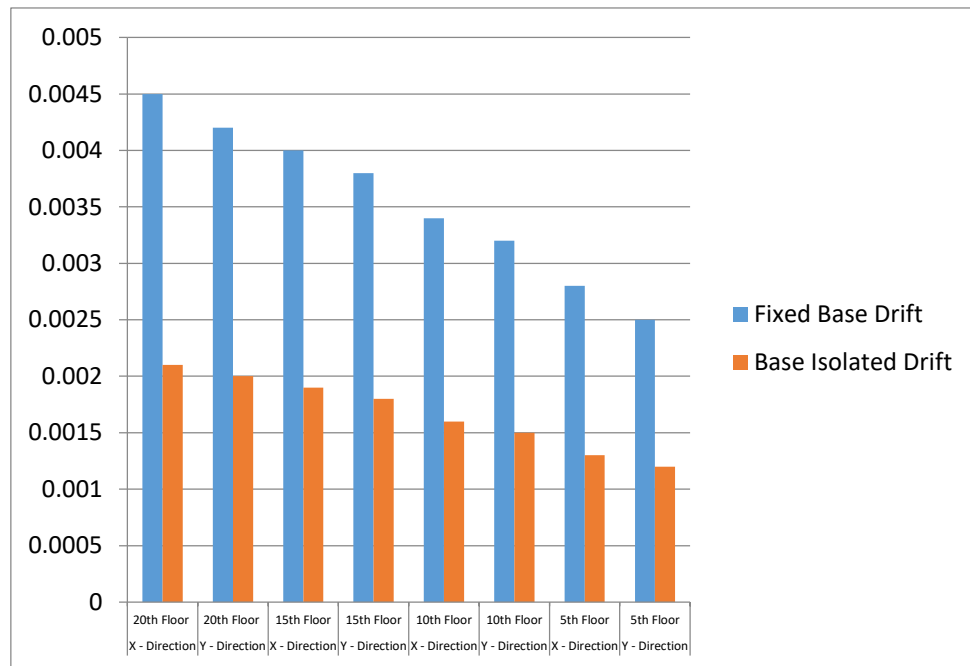
Storey Level	Fixed Base Drift	Base Isolated Drift	Reduction (%)
20th Floor (Top)	0.0042	0.002	↓ 52%
15th Floor	0.0038	0.0018	↓ 53%
10th Floor	0.0032	0.0015	↓ 53%
5th Floor	0.0025	0.0012	↓ 52%

Inter – storey Drift in X - Direction

For your project on **Non-linear Dynamic Response of Base-Isolated RC Buildings**, the **inter-storey drift** comparison in the **Y-direction** for a **G+20 RC building** can be presented using general values based on seismic provisions of IS 1893 (Part 1):2016.

Storey Level	Fixed Base Drift	Base Isolated Drift	Reduction (%)
20th Floor (Top)	0.0045	0.0021	↓ 53%
15th Floor	0.004	0.0019	↓ 52%
10th Floor	0.0034	0.0016	↓ 53%
5th Floor	0.0028	0.0013	↓ 54%

Inter – storey Drift in Y - Direction



Inter-story Drift in X & Y Direction

5.3 Displacement Response

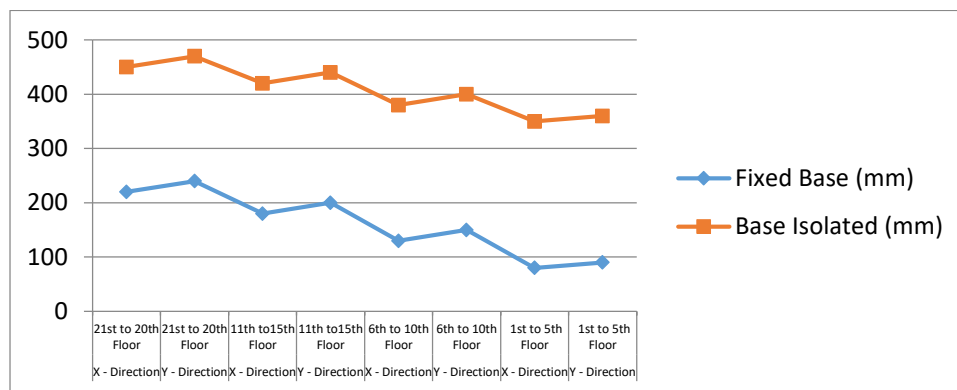
The displacement response of a G+20 RC building shows that base-isolated structures experience higher lateral displacements compared to fixed-base systems. This is due to increased flexibility introduced by isolators. However, the increased displacement helps reduce seismic forces and damage to the structure. Thus, base isolation improves overall seismic performance despite higher movements.

Storey Level	Fixed Base (mm)	Base Isolated (mm)	Increase (%)
20th Floor	220	450	↑ 105%
15th Floor	180	420	↑ 133%
10th Floor	130	380	↑ 192%
5th Floor	80	350	↑ 337%

Displacement Response in X-Direction

Storey Level	Fixed Base (mm)	Base Isolated (mm)	Increase (%)
20th Floor	240	470	↑ 96%
15th Floor	200	440	↑ 120%
10th Floor	150	400	↑ 167%
5th Floor	90	360	↑ 300%

Displacement Response in Y-Direction



Displacement Response in X & Y Direction

6. Result

The non-linear dynamic analysis of the G+20 reinforced concrete building in a high seismic zone, carried out in accordance with the provisions of IS 1893 (Part 1):2016, reveals significant differences in structural response between fixed-base and base-isolated conditions. The analytical model, typically developed using advanced structural software such as ETABS, incorporates realistic material nonlinearity, geometric stiffness effects, and time-history seismic inputs. One of the most prominent outcomes is the **reduction in base shear** in the base-isolated structure. The fixed-base building exhibits significantly higher base shear values due to its relatively lower fundamental time period and higher stiffness. In contrast, the base-isolated model shows a reduction of approximately 60–70% in base shear in both X

and Y directions. This reduction is attributed to the increased flexibility introduced by the isolation system, which shifts the structure's natural period away from the peak spectral acceleration region. Consequently, the seismic forces transmitted to the superstructure are substantially minimized. The **inter-storey drift response** also shows notable improvement in the base-isolated structure. In the fixed-base condition, drift values increase progressively with height, reaching maximum values near the top storey.

7. Conclusion

In conclusion, base isolation emerges as a highly effective seismic protection technique for G+20 RC buildings in high seismic zones. It not only reduces seismic forces and structural damage but also enhances occupant safety and post-earthquake functionality. The findings of this study strongly support the adoption of base isolation in modern structural design practices, particularly for critical and high-rise structures located in earthquake-prone regions

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Chapter 11

Comparison and Design Analysis of Flat Slab and conventional One -Way and Two - Way Slabs

Lakshman Kumar B ^a, Nivedhitha M ^b, Sharmilaa.G ^{b*}

^a M. Tech Structures Student, Department of Civil Engineering, Vels Institute of Science, Technology and Advanced Studies (VISTAS), Chennai, India

^b Assistant Professor, Department of Civil Engineering, Vels Institute of Science, Technology and Advanced Studies (VISTAS), Chennai, India

** Corresponding Author: ssharmilaa.se@vistas.ac.in*

Abstract:

Reinforced concrete slabs are one of the most important structural elements in multi-storey buildings, as they directly transfer loads to beams and columns. The selection of an appropriate slab system significantly influences the structural performance, construction cost, and architectural flexibility of a building. This study presents a comparative analysis and design of three commonly used slab systems: flat slab, conventional one-way slab, and conventional two-way slab. A multi-storey reinforced concrete building model is considered, and three separate structural models are developed for each slab system. The analysis and design are carried out using structural analysis software, and the design provisions are based on IS 456:2000 for reinforced concrete structures along with loading guidelines from IS 875. Parameters such as bending moment, shear force, deflection, reinforcement requirement, and overall structural performance are obtained from the analysis. In the conventional slab system, beams are provided to support the slabs and transfer loads to the columns, whereas in the

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flat slab system the slab is directly supported by columns without beams, often with drop panels to improve shear capacity. The results obtained from the analysis are compared to understand the structural efficiency, economy, and feasibility of each slab type.

Keyboard: flat slab; conventional one-way slab; conventional two-way slab

Introduction:

Reinforced concrete slab systems are essential structural components in buildings, providing a flat surface for floors and roofs while transferring loads to supporting structural elements such as beams and columns. The design and selection of an appropriate slab system play a crucial role in determining the overall structural performance, economy, and functionality of a building. Among the various slab systems used in reinforced concrete construction, conventional one-way slabs, conventional two-way slabs, and flat slabs are widely adopted in modern building structures.

Conventional slab systems consist of slabs supported by beams, which transfer loads to columns and subsequently to the foundation. A one-way slab is typically used when the ratio of the longer span to the shorter span is greater than two, causing the slab to bend mainly in one direction. In contrast, a two-way slab is used when the span ratio is less than two, allowing the slab to transfer loads in both directions to the supporting beams. These conventional systems provide good structural stiffness and are commonly used in residential and commercial buildings.

Flat slab systems are an alternative structural system in which the slab is directly supported by columns without the use of beams. In some cases, drop panels or column capitals are provided to increase

the shear capacity and reduce bending stresses near the columns. Flat slabs offer several advantages such as reduced construction time, simplified formwork, lower storey height, and greater architectural flexibility. However, they require careful design to control deflection and punching shear around column regions.

With the advancement of structural analysis software and modern construction techniques, engineers are increasingly interested in evaluating the performance of different slab systems under similar loading and geometric conditions. A comparative study of flat slabs and conventional slab systems helps in understanding their structural behavior, load distribution patterns, and reinforcement requirements.

The present study focuses on the comparison and design analysis of flat slab, conventional one-way slab, and conventional two-way slab systems. The models are analyzed under identical conditions of geometry, material properties, and loading. Parameters such as bending moments, shear forces, deflection, and reinforcement requirements are evaluated to determine the efficiency and suitability of each slab system. The results of this study will help in selecting the most appropriate slab system for different types of building structures based on structural performance and economic considerations.

2. Literature review:

The structural behavior and performance of reinforced concrete slab systems have been widely studied by researchers and structural engineers. Various studies have compared conventional slab systems and flat slab systems in terms of structural efficiency, cost effectiveness, and construction feasibility.

- Smith and Coull (1991) studied the behavior of flat slab structures and highlighted their advantages in reducing formwork complexity and providing architectural flexibility. Their research emphasized that flat slabs are suitable for commercial buildings where larger column spacing and open floor spaces are required. However, they also pointed out that punching shear around columns is a critical factor that must be carefully considered during design.
- Park and Gamble (2000) investigated the design aspects of reinforced concrete slabs and compared one-way and two-way slab systems. Their study showed that two-way slabs are more efficient in distributing loads in both directions, which reduces bending moments and reinforcement requirements compared to one-way slabs.
- Subramanian (2008) analyzed flat slab structures and discussed their advantages in reducing storey height and simplifying construction. The study also emphasized the importance of providing drop panels or column capitals to improve the shear strength and stiffness of flat slabs.
- Reddy et al. (2013) carried out a comparative analysis of flat slab and conventional beam-slab systems using structural analysis software. Their results indicated that flat slab systems reduce beam usage and provide better architectural flexibility, but they may experience higher deflections compared to conventional slab systems.
- Kumar and Rao (2015) performed a structural comparison between one-way slabs, two-way slabs, and flat slabs for multi-storey buildings. Their research showed that two-way slabs provide better load distribution and structural efficiency for

square panels, whereas one-way slabs are more suitable for rectangular panels with larger span ratios.

- Patel and Shah (2018) conducted a detailed analysis of flat slab systems with and without drop panels. The results indicated that the provision of drop panels significantly improves the punching shear resistance and reduces slab deflection.

From the review of previous studies, it is evident that each slab system has its own advantages and limitations depending on span length, loading conditions, and architectural requirements. Conventional slab systems provide higher stiffness due to the presence of beams, whereas flat slabs offer simplicity in construction and flexibility in building layout. Therefore, a detailed comparative study is necessary to evaluate the structural performance of flat slab, one-way slab, and two-way slab systems under similar conditions.

The present study focuses on the comparative design and analysis of these slab systems to better understand their behavior and to identify the most suitable slab system for practical structural applications.

3. Methodology:

The methodology adopted for the comparative study of flat slab, conventional one-way slab, and conventional two-way slab systems involves modeling, analysis, and design of a reinforced concrete building under identical conditions. The objective is to evaluate the structural behavior and performance of each slab system based on parameters such as bending moment, shear force, deflection, and reinforcement requirement.

➤ Selection of Building Model

A regular reinforced concrete multi-storey building is selected for the study. The building geometry, number of storeys, bay spacing, and storey height are kept the same for all slab

systems in order to ensure a fair comparison. The building plan and grid layout are first defined before modeling.

➤ Selection of Material Properties

The materials used for the structural model include reinforced concrete and steel reinforcement. Concrete grade and steel grade are selected according to standard design practices. Material properties such as modulus of elasticity, unit weight, and Poisson's ratio are defined in the analysis software.

➤ Development of Structural Models

Three separate structural models are developed to represent the different slab systems:

Model 1: Conventional one-way slab system supported by beams and columns.

Model 2: Conventional two-way slab system supported by beams and columns.

Model 3: Flat slab system directly supported by columns without beams, with drop panels provided near columns.

All models are created using structural analysis software such as ETABS. The building geometry, column positions, and loading conditions are kept identical for all three models.

➤ Definition of Structural Elements

The structural components such as slabs, beams, and columns are assigned appropriate cross-sectional dimensions. In the flat slab model, beams are removed and slab panels are directly connected to columns. Drop panels may be introduced to improve the punching shear capacity.

- Application of Loads
Loads applied to the structure include dead load, live load, and floor finish load. The self-weight of structural elements is automatically calculated by the software. Loading values and combinations are assigned according to the provisions of IS 875.
- Structural Analysis
The structural analysis is performed using the finite element method available in the software. The analysis determines internal forces such as bending moments, shear forces, and deflections in the slabs, beams, and columns.
- Design of Slab Systems
The design of reinforced concrete elements is carried out according to the provisions of IS 456:2000. Reinforcement requirements for each slab system are calculated based on the analysis results.
- Extraction of Results
After analysis and design, important parameters are extracted from the software for comparison. These include maximum bending moment, shear force, slab deflection, reinforcement quantity, and punching shear values in the case of flat slabs.
- Comparative Evaluation
The results obtained from the three structural models are compared using tables and graphs. The comparison is made to evaluate the structural efficiency, economy, and overall performance of each slab system.
- Interpretation of Results
Based on the comparison, conclusions are drawn regarding

the advantages and limitations of each slab system. The study identifies the most suitable slab system for different structural and architectural requirements.

Case Application:

The comparative study of flat slab and conventional slab systems has practical applications in the design and construction of modern reinforced concrete buildings. In this study, a typical multi-storey reinforced concrete building is selected as a case application to evaluate the structural performance of three slab systems: conventional one-way slab, conventional two-way slab, and flat slab system.

The building considered for the case study is a regular reinforced concrete structure with a symmetrical plan layout. The building consists of multiple bays in both directions with uniform storey height. The same building geometry, loading conditions, and material properties are used for all three slab systems to ensure consistency in comparison. Structural modeling and analysis are performed using structural analysis software to simulate real design conditions.

In the first case, the building is designed with a conventional one-way slab system supported by beams and columns. The slabs span in one direction between beams, and the beams transfer the loads to the columns. This type of slab system is commonly used in residential buildings where the span in one direction is significantly larger than the other.

In the second case, the building is designed with a conventional two-way slab system, where slabs are supported by beams on all four sides. The loads are distributed in both directions to the supporting beams and then transferred to the columns. This slab system is suitable for square or nearly square panels and is widely used in

commercial and residential structures.

In the third case, the building is modeled with a flat slab system, where the slab is directly supported by columns without the use of beams. Drop panels are provided near the column regions to improve the shear capacity and reduce bending stresses. Flat slab systems are commonly used in commercial buildings, parking structures, and offices because they provide greater architectural flexibility and allow for easier installation of services.

The analysis of these three cases helps in understanding the structural behaviour of each slab system under similar conditions. Parameters such as bending moment, shear force, slab deflection, and reinforcement requirements are evaluated and compared. The case application demonstrates how the selection of a slab system can influence the structural performance, construction efficiency, and overall economy of a building.

This comparative case study provides valuable insights for structural engineers and designers in selecting an appropriate slab system based on project requirements, span conditions, and architectural considerations.

Results:

1. Basic Definition

- Flat Slab

Slab directly supported by columns (with/without drop panels & column heads), no beams.

- One-Way Slab

Load transferred in one direction (long span $\geq 2 \times$ short span), supported by beams.

- Two-Way Slab

Load transferred in both directions (span ratio < 2), supported by beams.

2. Design Comparison

Parameter	Flat Slab	One-Way Slab	Two-Way Slab
Load Transfer	Direct to columns	One direction	Two directions
Structural System	Beamless	Beam-supported	Beam-supported
Thickness	Higher	Moderate	Moderate
Reinforcement	Complex (top + bottom, punching shear)	Simple	Moderate complexity
Punching Shear	Critical	Not critical	Not critical
Deflection Control	Important	Easier	Moderate
Formwork	Simple	Complex (beams)	Complex

Conclusion:

This study presents a comparative analysis and design evaluation of three different reinforced concrete slab systems: flat slab, conventional one-way slab, and conventional two-way slab. The analysis was carried out by modeling each slab system under identical building geometry, loading conditions, and material properties in order to understand their structural behavior and performance.

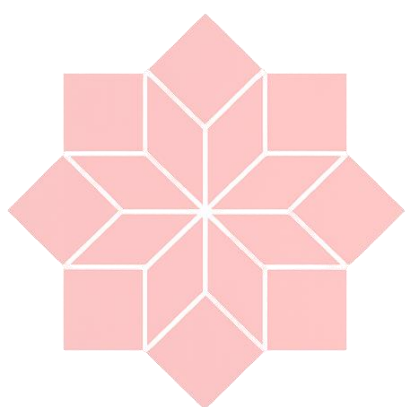
From the analysis results, it was observed that the conventional one-way slab system transfers loads mainly in one direction, which leads to higher bending moments in the direction of span and requires more reinforcement in that direction. This type of slab is generally suitable for rectangular panels where the longer span is

significantly greater than the shorter span.

Overall, the comparative study shows that each slab system has its own advantages and limitations depending on structural requirements, span conditions, and architectural considerations. Conventional slab systems provide better stiffness due to the presence of beams, while flat slab systems offer greater flexibility and faster construction. Therefore, the selection of a slab system should be based on project-specific requirements, including structural efficiency, cost considerations, and functional needs of the building.

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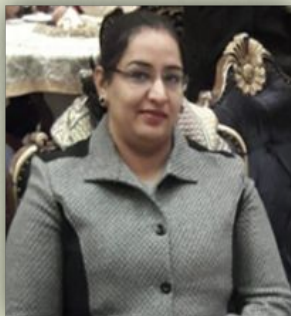
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Dr. ABINAYA ISHWARYA G. K is an accomplished academician and researcher in Civil Engineering with over seven years of teaching experience. She serves as Assistant Director of the Academic Research Section and Assistant Professor at VISTAS, Chennai. Holding degrees in Civil and Structural Engineering, her interests include sustainable materials, environmental engineering, and smart infrastructure. She has authored multiple book chapters, published four Scopus-indexed papers, and edited two conference proceedings. She has presented research at various national and international forums on AI-driven safety and green technologies. With six patents filed, she is dedicated to innovation, research-based learning, and advancing sustainable and technology-driven civil engineering practices.



Dr. S. BASKAR is an assistant professor in the Department of Mechanical Engineering at Vels Institute of Science, Technology & Advanced Studies, Chennai, with over 14 years of academic experience. He actively engages in teaching, research, and academic administration and also serves as a research supervisor. He has published 91 journal papers, holds 11 granted patents, and has authored six book chapters and edited one book. His research focuses on heat transfer, coatings, and energy systems. Dr. Baskar has received multiple national awards for teaching and research excellence. He contributes as an editor and reviewer for international journals and actively participates in funded projects, workshops, FDPs, conferences, and professional bodies.



Mrs. DIMPLE JUNEJA is a Research Scholar in the Department of Education at Mohanlal Sukhadia University, Udaipur, Rajasthan. She holds multiple qualifications, including M.Phil. in Commerce, M.Com., M.Ed., MBA (Finance & HR), M.A. in Economics, and a Certificate in Guidance. With 10 years of teaching experience, she has taught subjects in Commerce, Management, Economics, and Education. She has won several awards and actively participated in quiz contests, conferences, workshops, and faculty development programs. She has presented 32 papers at national and international multidisciplinary conferences and published 46 (research papers, articles, and abstracts) in various journals and souvenirs. She has also served as the editor of 36 books and 5 souvenirs. Dimple is a lifetime member of several professional organizations.



Dr. S. MUTHURAJAN teaches Electrical and Electronics Engineering subjects in Academy of Maritime Education and Training (AMET), Deemed to be University, Kanathur, Chennai. He has completed his B.E in National Engineering College, Kovilpatti. He did his Post Graduate in Industrial Electronics from the Maharaja Sayajirao University of Baroda, Gujarat and he was awarded a Ph.D from St. Peter's Institute of Higher Education and Research, Chennai. He has published various technical papers in reputed journals. His experience in teaching career helps the students enhance their Engineering knowledge.

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