

Development and characterisation of nanostructured lipid carriers (NLCs) loaded with donepezil (DZP) and curcumin (CUR) for brain

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ABSTRACT

Alzheimer's disease (AD) presents significant challenges due to limited treatment options targeting disease-modifying mechanisms. We developed and characterized nanostructured lipid carriers (NLCs) loaded with donepezil (DZP) and curcumin (CUR) for enhanced AD therapy. These carriers aim to improve drug delivery to the brain by surpassing the blood-brain barrier (BBB) and enhancing drug bioavailability. Differential scanning calorimetry (DSC) analysis confirmed the amorphous state of DZP and CUR loaded NLCs, enhancing drug solubility within the lipid matrix. Scanning electron microscopy (SEM) and transmission electron microscopy (TEM) affirmed the spherical and uniform morphology of the NLCs. In vitro release studies demonstrated sustained drug release profiles with biphasic patterns, indicating surface adsorption and matrix diffusion mechanisms. Higuchi's model best described the release kinetics, suggesting diffusion-controlled drug release from the lipid matrix. Ex vivo permeation studies on sheep nasal mucosa showed efficient drug permeation, indicating the potential of NLCs for nasal drug delivery. These findings suggest promising applications for NLC formulations in AD therapy, warranting further evaluation of their efficacy and safety in in vivo AD models.

KEYWORDS: Nanostructured lipid carriers (NLCs), Blood-brain barrier (BBB), Differential scanning calorimetry (DSC), Scanning electron microscopy (SEM).

INTRODUCTION:

Amyloid cascade hypothesis of AD states that formation of A β is a key step in initiation of AD further leading to formation of senile plaques and subsequent hyperphosphorylation of tau resulting in formation of NFTs. Amyloid precursor protein (APP), a key molecule involved in AD, is a type I mammalian transmembrane protein encoded by single gene on chromosome 21q21 (1). APP can be cleaved by two proteolytic processing pathways- a non-amyloidogenic and amyloidogenic pathway (2). In non-amyloidogenic pathway, APP is cleaved by α -secretase at lys16-leu17 bond within A β region to yield extracellular large fragment called soluble APP (sAPP α) and C83 fragment. C83 can be processed by γ -secretase to produce a small 3kDa peptide p3. sAPP α has several neuroprotective properties (3). Stimulating α -cleavage of APP leads to decrease in formation of A β (4).

In amyloidogenic pathway, APP is cleaved by β -secretase to yield soluble APP (sAPP β) and a membrane bound fragment of 99 amino acids (C99). C99 is further hydrolyzed to produce A β

peptide with varying number of amino acids (A β 1-40 and A β 1-42). A β is a highly insoluble protein with β -pleated-sheet conformation and is deposited extracellularly in form of 5-10 nm wide straight fibrils (5). Two enzymes capable of β -cleavage have been identified-BACE1 and BACE 2(6). BACE-1 (also called Asp2 or memapsin 2) is a transmembrane aspartyl protease (7). It is a key rate limiting enzyme in proteolytic processing of APP to form A β (8). BACE-2 is a homologue of BACE1 (55% homology) having similar substrate specificity but there is no evidence of it being involved in cleavage of APP and AD pathology. Presenilins PS-1 and PS-2 are catalytic components of γ -secretase (9). Their mutation results in enhanced A β 42 level and is involved in FAD. They are membrane proteins comprising of 463 and 448 amino acids (10,11,12). Apart from senile plaques, AD is associated with NFT which are intraneuronal aggregates of hyperphosphorylated tau, a microtubule associated protein (MAP). They are found in neurons with trace amounts in non-neuronal cells. They play an important role in

polymerization and stabilization of microtubules and transport of organelles. Tau proteins bind microtubules through microtubule binding domains (13). Hyperphosphorylation of tau causes destabilization of microtubules by aggregation of tau proteins into paired helical filaments, impairs axonal transport and forms NFTs leading to death of neurons. Hyperphosphorylation of tau proteins may be due to increase in kinase activity or decrease in phosphatase activity. Glycogen synthase kinase 3 (GSK 3) is one of the kinases implicated in AD (14). Tau pathology commences in the entorhinal/hippocampal region and spreads into different cortical regions (15).

Currently approved drugs for treating the cognitive impairments in AD are based on neurotransmitter or enzyme replacement/modulation. Acetylcholinesterase inhibitors (AChEIs) are the main class of drugs used in AD. Tacrine was the first AChEI approved by the US Food and Drug Administration (FDA) for the treatment of AD. However, it was withdrawn due to side effects like hepatotoxicity. Donepezil (DZP), galantamine and rivastigmine are second generation AChEIs (16).

The present treatment strategies offer primarily symptomatic benefits, providing temporary cognitive improvement and deferred decline with little or no evidence of slowing disease progression (17). AChEIs are associated with gastrointestinal adverse effects like nausea and vomiting that most commonly lead to discontinuation of treatment (18). Alternative routes may provide benefits relative to oral dosing. For instance, the relatively low bioavailability of oral tacrine (19) has generated interest in delivery via various epithelial tissues, including the nasal route (20).

Curcumin (CUR) (diferuloyl methane) is a phenolic phytochemical obtained from rhizome of herb *Curcuma longa* L. commonly known as turmeric (21). Several pre-clinical and molecular studies have been conducted with CUR to evaluate its potential roles as an anti-oxidant and anti-inflammatory. It has been found to exert beneficial effects on experimental models of AD (22).

The two basic paradigms in CNS drug targeting are molecular carrier approach and polymeric carrier approach (23). By the molecular approach drugs can be targeted to brain cells and become activated once inside the target cell by specific enzymes. The disadvantage of this approach is the limited availability of such drugs and the metabolic pathways for potential exploitation. The second major paradigm is by the use of polymeric carriers either administered intravenously, intranasally, intrathecally or as an implantable cerebral device.

Among various nanoparticulate drug delivery systems, lipid based nanocarriers viz. solid lipid nanoparticles (SLN), nanostructured lipid carriers (NLC) and nanoemulsion (NE) are increasingly being utilized in pharmaceutical research to encapsulate, protect and deliver bioactive components

The central composite design (CCD) and Box-Behnken design (BBD) are the most commonly used design for RSM. The BBD has advantage over CCD in that it requires fewer run when the numbers of factors investigated are three. It loses this advantage when number of factor investigated goes to four. It is an independent quadratic design in that it does not contain embedded factorial or fractional factorial design. In this design factor, variable combinations are at the midpoint of edges of the variable space and at the centre. These designs are rotatable and require 3 levels of each factor (24). In CCD, the rotatable characteristic enables to identify the optimum responses around its center point without changing the predicting variance (25). On the other hand, traditional pharmaceutical development of any dosage form involving trial and error methodology is quite time consuming, expensive and laborious. It involves the concept of "changing one variable at a time, while keeping others as constant". This methodology is unpredictable and at times unsuccessful (26). The limitations of traditional formulation and development have paved a way for application of DoE approach in the pharmaceutical industries.

METHODOLOGY:

Differential Scanning Calorimetry (DSC)

The crystalline behavior of both drug and lipid was studied by DSC. Thermograms were recorded for pure drug, lipid and lyophilized drug loaded NLC. DSC was carried out as per the procedure described earlier. Degree of crystallinity of lyophilized drug loaded NLC was calculated by comparing the enthalpy of NLC with enthalpy of bulk lipid (27). The melting enthalpy of bulk lipid was used as a reference (100%) to calculate the percentage of crystallinity of NLC.

$$C\% = \frac{\Delta H_{NLC}}{\Delta H_{bulk}} \times 100$$

where, ΔH_{NLC} indicates enthalpy of freeze dried NLC

ΔH_{bulk} indicates enthalpy of bulk lipid.

Formulation of nanoemulsion

Pseudoternary phase diagrams

The nanoemulsions were prepared using spontaneous nanoemulsification method and phase

behavior was studied using pseudoternary phase diagrams (28).

Pseudoternary phase diagrams were constructed using aqueous titration of oil, surfactant and co-surfactant mixture. The oil phase was heated gently at 45-50 °C for 5 min. Surfactant and co-surfactant (smix) were mixed together in different volume ratios (1:0, 1:1, 1:2, 1:3, 2:1, 3:1) and heated at same temperature. These smix ratios were chosen to reflect the increasing concentration of co-surfactant with respect to surfactant and increasing concentration of surfactant with respect to co-

surfactant for the detailed study of the phase diagrams for the formulation of NE. Oil and smix were mixed in different volume ratios (1:9, 2:8, 3:7, 4:6, 5:5, 6:4, 7:3, 8:2 and 9:1) to form homogenous isotropic mixtures and were slowly titrated with aqueous phase. The amount of aqueous phase added was at interval of 5% v/v. After each addition of aqueous phase, visual observations were made as clear nanoemulsions, nanoemulsion gels, emulsions or emulsion gels. Oil, surfactants and cosurfactants were grouped in three different combinations for phase studies (Table 1).

Table 1. Oil, surfactants and cosurfactants grouped in different combinations

Group	Oil	Surfactant	Co-surfactant
<i>I</i>	CTX 500+ Capmul MCM	Tween 80	PEG 400
<i>II</i>	CTX 500+ Capmul MCM	Tween 80 + Cremophor EL	PEG 400
<i>III</i>	CTX 500+ Capmul MCM	Tween 80 + Cremophor EL	PEG 400 + Transcutol

Particle /globule size and zeta potential analysis

The mean particle/globule size and ZP of NLC and NE/MNE were determined using a zetasizer ZS 90 (Malvern Instruments, UK). The mean particle/globule size was measured based on photon correlation spectroscopy technique that analyzes the fluctuations in dynamic light scattering due to brownian motion of the particles. The mean diameter was obtained at an angle of 90° in 10 mm diameter cells at 25°C. The ZP, reflecting the electric charge on the particle surface, is a very useful way of evaluating the physical stability of any colloidal system. It was determined based on an electrophoretic light scattering technique (29). All size and ZP measurements were carried out at 25°C using disposable polystyrene cells and disposable plain folded capillary zeta cells, respectively, after appropriate dilution of all samples with original dispersion medium (30). Three replicate analysis was performed for each formulation, and data presented as mean±S.D.

Drug content

The NE/MNE formulations were diluted to required concentration using acetonitrile as solvent and drug content was estimated using HPLC method. The drug content (N=3) was calculated as:

$$\text{Drug content (\%)} = \frac{\text{Analyzed content}}{\text{Theoretical content}} \times 100$$

Determination of entrapment efficiency and drug loading percentage

Entrapment efficiency (EE) and drug loading (DL) percentage of lyophilized NLCs were determined according to the procedure described earlier (31). Weighed quantity of lyophilized drug loaded NLC (10mg) were suspended in hydroalcoholic solution (ethanol and water in 50:50) under water bath 75-80°C for 30min. This ensures melting of NLC and release of entrapped drug in media. The solution is allowed to cool at room temperature to preferentially precipitate the lipid. The amount of drug in the supernatant after centrifugation (10,000rpm for 30min) was determined by HPLC (n=3).

$$\text{Entrapment efficiency (\%)} = \frac{W_{\text{drug}}}{W_{\text{total}}} \times 100$$

$$\text{Drug loading (\%)} = \frac{W_{\text{drug}}}{W_{\text{lipid}}} \times 100$$

W_{drug} ; analyzed amount of drug in the supernatant, W_{total} ; total amount of drug used in formulation, W_{lipid} ; weight of lyophilized NLC formulation.

Scanning electron microscopy (SEM)

External surface morphology of lyophilized drug loaded NLC was recorded using SEM (FEI

QUANTA 200 SEM/EDAX, UK) at 20kV as an accelerating voltage (32). Weighed amount of samples (5-7mg) were mounted on an aluminium stub with double sided adhesive tape. The tape was firmly attached to the stub and lyophilized sample was scattered carefully over its surface. The stub with the sample was then sputter coated with a thin layer of gold to make the sample conductive. Processed sample was subjected to SEM analysis. The images were captured under magnification of 10,000-15,000x and recorded.

Transmission electron microscopy (TEM)

The shape and morphology of drug loaded NLC dispersion and drug loaded NE were analyzed using TEM (TOPCON 002B, USA) at an accelerating voltage of 200kV (33). Prior to the analysis, the samples were diluted 100 times with double distilled water and a drop (5-10 μ L) was placed onto carbon-coated 200-mesh copper grids to create a thin film. Before the film dried on the grid, the samples were negatively stained with 2% w/v phosphotungstic acid by adding a drop of the staining solution to the film for 30s; any excess droplets were drained off with a filter paper. The grid was allowed to air-dry under room temperature. Digital micrograph

In vitro Release Studies:

The release of drug from developed formulations (NLC and NE/MNE) and solution was performed in SNF pH 6.4 containing 1% SLS using the dialysis bag method (34). For both the drugs, solution was prepared by dissolving 80 mg of DZP and 120 mg of CUR in a mixture of 1mL ethanol and 2mL propylene glycol and finally volume was made to 10mL with distilled water separately to produce concentration of 8mg/mL for DZP and 12mg/mL for CUR. Dialysis membrane having pore size of 2.4nm and molecular weight cut off 12,000-14,000 (Dialysis membrane-150, HiMedia, Mumbai, India) was used. The bags were soaked in distilled water for 24h before use. Drug solution, lyophilized drug loaded NLC and drug loaded NE/MNE were placed in dialysis bags separately and sealed at both the ends. The bags were placed in baskets (USP Dissolution apparatus Type I, LabIndia, Mumbai) and immersed in 500mL of dissolution medium maintained at 37 \pm 0.5 $^{\circ}$ C and stirred at 100rpm. Aliquots of the samples were withdrawn from dissolution medium at regular time intervals and same volume of fresh dissolution medium was replaced to maintain a constant volume. The samples were analyzed for drug content by HPLC ($n=3$). The drug release profile was constructed by plotting the cumulative percent drug release versus time (h). The kinetic analysis of the release data were fitted to various kinetic models such as zero order, first order and Higuchi's equation (35).

Ex vivo Permeation Studies:

To investigate the permeation efficacy of drug from NLC, NE/MNE and solution across the freshly excised sheep nasal mucosa, *ex vivo* permeation studies were performed using the Franz diffusion cell with surface area of 1.79cm² and volume of 25mL (36). The freshly excised sheep nasal mucosa was collected from the slaughter house in PBS, pH 6.4. Excised superior nasal membrane was cut to an appropriate size and thickness (0.2mm), made free from adhered tissues and mounted between the donor and receptor compartment of the Franz diffusion cell, with mucosal side facing the donor compartment. The mounted tissue was allowed to stabilize and stirred under SNF pH 6.4 containing 1% SLS (diffusion medium) for 15min on a magnetic stirrer. The diffusion cell was thermostated at 37 \pm 0.5 $^{\circ}$ C. Solution from both the compartments was removed after 15min, and the receptor compartment was freshly filled with diffusion medium. The mounting of nasal membrane was done on the rim of the receptor compartment; the donor compartment of diffusion cell was placed over it and secured with a clamp to avoid the leakage of diffusion media. Permeation studies of pure drug solution, lyophilized drug loaded NLC reconstituted with SNF and drug loaded NE/MNE were carried out by placing 1mL onto stabilized sheep nasal membrane on donor compartment and continuously magnetic stirred at 600rpm. Aliquot (0.5mL) of media were withdrawn from the receptor compartment at predetermined time intervals, filtered through 0.45 μ m nylon filter paper and analyzed for drug content using HPLC. Each removed sample was replaced immediately by an equal volume of fresh diffusion media maintained at 37 \pm 0.5 $^{\circ}$ C to maintain the constant volume at each time interval. Each study was carried out for a period of 6h, during which the amount of drug permeated across the sheep nasal mucosal membrane was determined at each sampling point using HPLC ($n=3$). The permeation profile was constructed by plotting the amount of drug permeated per unit skin surface area (μ g/cm²) versus time (h). The steady state flux (J_{ss} , μ g/cm².h) was calculated from slope of the plot using linear regression analysis. The kinetic analysis of the release data were fitted to various kinetic models such as zero order, first order and Higuchi's equation (37).

RESULTS AND DISCUSSION

Differential Scanning Calorimetry (DSC)

DSC is a tool to investigate the melting temperature and recrystallization behaviour of crystalline material. DSC thermograms were recorded for pure drugs (DZP and CUR), lipid (TP), and lyophilized NLC (CNLC and DNLC). The DSC curve of DZP

and CUR showed a single sharp endothermic peak at 228.91 and 183.07 °C respectively. The thermograms of DZP and CUR loaded NLC did not show the melting peak of respective drugs. This suggests that drugs were not in crystalline state but amorphous state. Since, NLC were prepared by rapid quenching of microemulsion, drug molecules dispersed in lipid phase are not able to crystallize (36). Furthermore, the presence of surfactants

inhibits crystallization of the drug. Degree of crystallinity of lyophilized NLC was calculated by comparing the enthalpy of NLC with enthalpy of bulk lipid (Freitas and Müller, 1999). The melting enthalpy of bulk lipid was used as a reference (100%) to calculate the percentage of crystallinity of NLC. DNLC and CNLC showed percent crystallinity of 14.77 and 16.17% (Table 2).

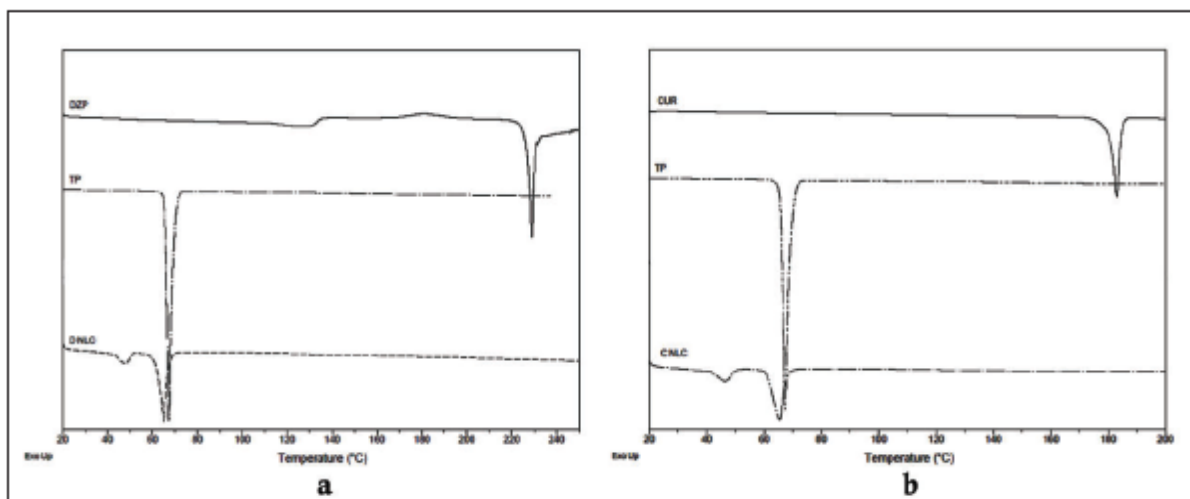


Fig.1. Overlaid DSC Thermogram of (a) Donepezil NLC (b) Curcumin NLC

The endothermic peak of bulk lipid TP (67.29°C) was found to shift to 65.14 and 65.34°C in DNLC and CNLC respectively. This could be attributed to presence of liquid lipid and drug in NLC matrix. This supports that the oil is molecularly dispersed in the lipid blend, which creates distortion in the

lipid matrix (37). The peak height and enthalpy of lipid was further reduced in NLCs. Thus reduction in crystallinity was observed for both drug and lipid matrix (less solid lipid crystals) after formulating them as NLCs.

Table 2. Crystallization index of curcumin and donepezil NLC

Lipid	Parameter	Bulk	CNLC	DNLC
Tripalmitin (TP)	Melting peak (°C)	67.29	65.34	65.14
	Enthalpy (J/g)	242.1	109.2	128.33
	Crystallinity (%)	100	14.77	16.17

For large production of NLC, the control of polymorphism is a demand due to its influence on EE and drug expulsion during storage. The lipid polymorphism is also an important characteristic, since the crystalline structures of long chain compounds such as triglycerides can occur in different polymorphic forms (α , β , β') (37). In general, these lipids crystallize in two or three different phases, α and β , or α , β and β' , respectively (Freitas and Müller, 1999). This phenomenon is due to the numerous possible lateral packing patterns of fatty acid chains in a

particular organization of hydrocarbon chains (38). The α -form (hexagonal) is the least stable with a lower melting point and latent heat, whereas the β -form (triclinic) is the most stable with higher melting point and higher latent heat. The transformation of α to β (orthorhombic) and β is irreversible and occurs towards a more hydrodynamic stable system (39). The onset of melting and melting points of lipid in NLC formulation were depressed when compared to melting points of corresponding bulk lipid. This indicates that lipid in the formulation might be in

the β -polymorphic form (stable modification). This melting point depression and broadening peaks were observed when transforming a bulk lipid into NLC form due to Gibbs-Thompson effect, i.e. the larger ratio of specific surface area to volume of particle with a smaller size when compared to bulk material (Perez, 2005) and/ or the presence of surfactants (40). Depending on the lipophilicity, the surfactants partition between water phase, interface and the lipid phase. Surfactant in the lipid phase can distort crystallization and result in a lower melting enthalpy and lowering of the melting temperature. Further, a shoulder peak of TP was observed in DNLC and CNLC at 47.82 and 46.47°C respectively. This may be attributed to β -polymorphic form (thermodynamically unstable modification) of TP and also due to presence of liquid lipid (oil) in NLC which suppresses the recrystallization of solid lipid during cooling phase of preparation. The β -polymorph will convert

progressively into the stable β -form during the storage (41).

Effect of lipid concentration

It was observed that PS and PDI of lipid nanoparticles was in range of 115.8-334.6 nm and 0.189-0.452 respectively (Table 3). It is obvious that with increase in lipid concentration there was increase in PS. The possible reason might be that amount of lipid was high compared to concentration of surfactant used. In other words, surfactant concentration was not sufficient enough to effectively cover the lipid microemulsion droplets and thus reduce the surface tension. Hence, the droplet size of emulsion was higher and formed large particles when poured into ice cold water. At 2% w/v of lipid concentration PS was significantly higher with large PDI. Hence, it is clear that lipid nanoparticles having size <200 nm with low PDI can be prepared at concentration ≤ 1.5 % w/v.

Table 3. Influence of lipid concentration on particle size and polydispersity index of lipid nanoparticles

Lipid concentration (% w/v)	Particle size (nm)	Polydispersity (PDI)
0.5	115.8 \pm 12.7	0.189 \pm 0.021
1.0	183.7 \pm 8.7	0.254 \pm 0.032
1.5	198.4 \pm 15.7	0.232 \pm 0.024
2.0	334.6 \pm 13.5	0.452 \pm 0.038

Effect of type of surfactant

It was observed that PS and PDI of lipid nanoparticles prepared with different surfactants was in range of 185.8-1570.2 nm and 0.184-0.778 respectively (Table 4). Among different surfactants smallest PS (196.2 \pm 13.5) was obtained with Pluronic F68 with low PDI (0.184 \pm 0.017) thus showing superior ability to stabilize the system compared to other surfactants. Although, HLB values of surfactants used in study were >10, there were considerable differences in their ability to emulsify the lipid matrix. Results indicated that apart from HLB value, other factors like structure and relative hydrophobic chain lengths of surfactants had influence on nanosization. Cremophor EL is a bulkier surfactant possessing polyethylene glycols and glycerol ethoxylates of long chain ricinoleic acid. This could have imparted

poor stabilizing efficiency leading to large PS (1570.2 \pm 64.3 nm). On the contrary, Tween 20 and Tween 80 by virtue of tetrahydrofuran ring with polyoxyethylene chains might have imparted greater surface coverage of NLC and enabled smaller PS (Strickley, 2004). Pluronic F68 is a large molecular weight nonionic block copolymer of polyoxyethylene oxide (hydrophilic segment) and polyoxypropylene oxide (hydrophobic segment) (42,43). This polyoxypropylene oxide (hydrophobic segment) accommodates at interface and dense polymeric network of polyoxyethylene oxide (hydrophilic segment) orients in external phase causing steric stabilization of lipid nanoparticles. This mutual hydrophilic/hydrophobic interaction with lipid nanoparticles provides sufficient steric hindrance to inhibit the particle growth.

Table 4. Influence of type of surfactant on particle size and polydispersity index of lipid nanoparticles

Surfactant	Particle size (nm)	Polydispersity (PDI)
Tween 20	224.9 \pm 16.1	0.238 \pm 0.027
Tween 80	205.8 \pm 7.5	0.176 \pm 0.021
Cremophor EL	1570.2 \pm 64.3	0.778 \pm 0.097
Pluronic F68	196.2 \pm 13.5	0.184 \pm 0.017
Pluronic F127	216.8 \pm 18.3	0.303 \pm 0.032

Drug content

The drug content of CNE/CMNE was found to be in range of 99.71-99.88%. Similarly, drug content of

DNE/DMNE was found in range of 99.45-99.91%. The results are shown in Table 5.

Table 5. Evaluation of optimized Nano emulsion formulations

Formulation	Drug content (%)	Refractive index	Transmittance (%)
CNE	99.71±0.32	1.339±0.008	99.3±0.4
DNE	99.91±0.09	1.339±0.006	99.4±0.3
CMNE	99.88±0.19	1.351±0.004	99.1±0.4
DMNE	99.45±0.54	1.352±0.004	99.0±0.6

Scanning electron microscopy (SEM)

The external morphological studies using scanning electron microscope (SEM) revealed that the particles were round and homogeneous with smooth surface and fixed in the bulk and grid structure formed by cryoprotectants (Fig. 2). There was no drug crystal or aggregation of particles

visible in the graph. The lyophilized powder could be re-dispersed in water easily. This would be helpful for the reconstitution of the dry powder and stability during storage. The nanoparticle size observed by SEM correlated well with the PS measured by particle size analyzer.

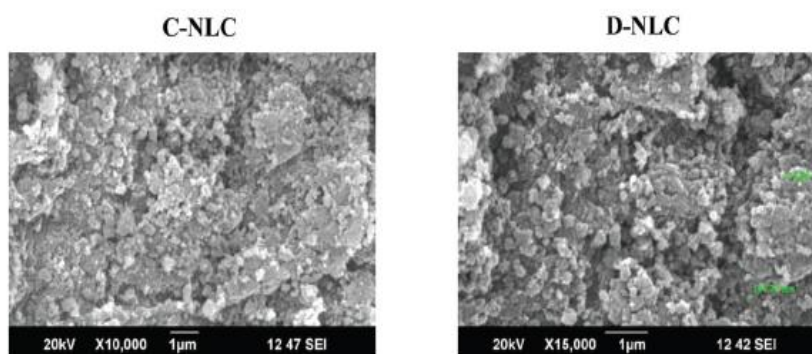


Fig. 2. SEM morphology of curcumin NLC (CNLC) and donepezil NLC (DNLC), showing the surface structure of the lyophilized powder

Transmission electron microscopy (TEM)

In order to observe the morphology of NLC dispersion, TEM analysis was carried out with negatively stained samples as shown in Fig. 3. The TEM study demonstrated that the particles had almost spherical and uniform shapes. The mean diameter was in the range of 100-150nm which is in agreement with PS analysis.

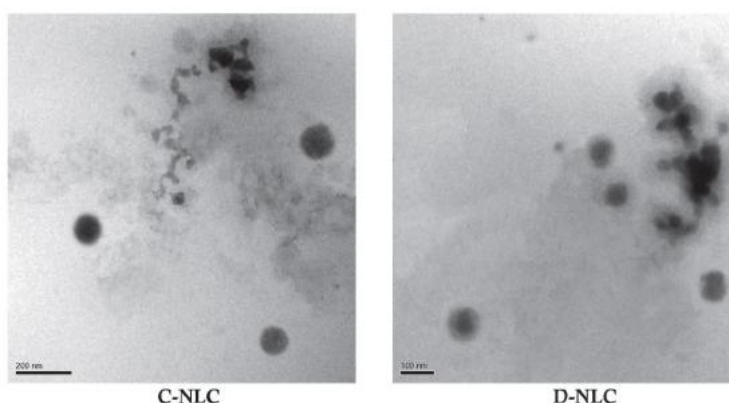


Fig. 3. TEM photomicrograph of curcumin NLC (CNLC) and donepezil NLC (DNLC) soft imaging viewer software were used to capture the image of samples

***In vitro* release studies**

The release of drugs (DZP and CUR) from NLCs was significantly lower compared to pure drug solutions. The results are shown in Fig. 4. The

release of DZP from drug solution (DS) was significantly higher ($p < 0.001$) than DNLC. DS showed $97.82 \pm 2.75\%$ release at the end of 24h whereas only $22.70 \pm 1.61\%$ of drug was released

from DNLC. Similar trend was observed in release behavior of CUR from NLC formulation. The release of drug from solution (CS) was significantly higher ($p < 0.001$) than CNLC. CS showed $78.71 \pm 1.16\%$ release at end of 72 h compared to $30.55 \pm 0.94\%$ for CNLC.

The slower release of CUR from solution in comparison to DZP may be due to limited solubility of CUR in dissolution media (1.733 ± 0.251) compared to high solubility of DZP (21.37 ± 1.688 mg/mL).

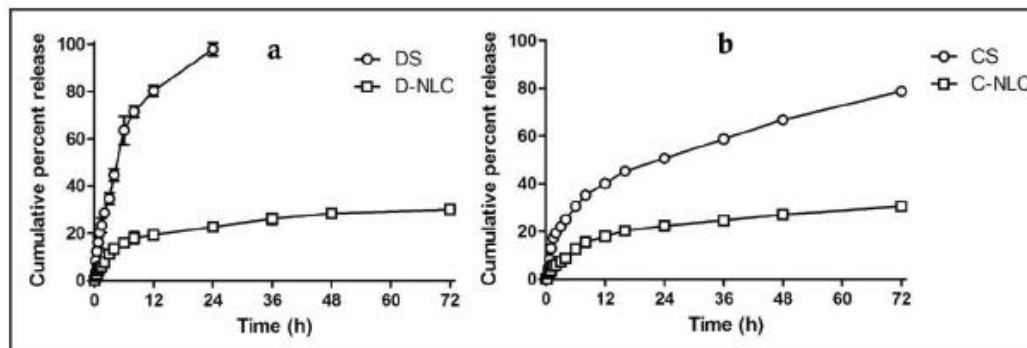


Fig. 4. *In vitro* release profile of donepezil NLC (DNLC) and curcumin NLC (CNLC) in comparison with respective drug solutions

Both DNLC and CNLC showed biphasic release pattern i.e. an initial faster release followed by sustained release. In first 8h, $18.00 \pm 2.51\%$ and $15.50 \pm 3.06\%$ of drug was released from DNLC and CNLC respectively followed by release upto 72h (~30%). The initial occurrence of faster release from both NLC formulations clearly indicate the location of a certain amount of drug adsorbed onto the surface of NLC or precipitated from the superficial lipid matrix. This can also be explained by inhomogeneity of oil in inner lipid matrix. The difference in melting behaviour of liquid and solid lipid leads to accumulation of oil in outer shell of NLC resulting in faster release of drug in initial stages (44,45). The liquid lipid enriched shell possesses higher solubility for lipophilic drugs and they could be released by diffusion or erosion of

matrix (46). Subsequent sustained release of the drug suggests the diffusion of drugs from the core of the lipid matrix to the release medium (35). Slow release of DZP and CUR from NLC suggests that the drugs are homogeneously dispersed in lipids matrix. Further, solid lipid matrix has higher viscosity thus slowing down the release according to Stokes-Einstein's law (38). The drug release data obtained were fitted into release kinetic model: zero order, first order and Higuchi's equation. Release of drug from NLC followed Higuchi model better than other equations and was found to be diffusion controlled from homogenous and granular matrix systems. The drug release from a matrix system is said to follow Higuchi's release kinetics if the amount of drug released is directly proportional to the square root of time.

Table 6. Dissolution model studies by fitting dissolution data of curcumin and donepezil nanostructured lipid carriers

Model	Equation	Formulations	R ² value
Zero order	$m_0 - m = kt$	CS	0.837
		CNLC	0.787
		DS	0.937
		DNLC	0.734
First order	$\ln m = kt$	CS	0.902
		CNLC	0.817
		DS	0.986
		DNLC	0.772
Higuchi's model	$m_0 - m = kt^{1/2}$	CS	0.964
		CNLC	0.953
		DS	0.984
		DNLC	0.920

Conclusion:

The work focuses on the creation and characterisation of nanostructured lipid carriers (NLCs) loaded with donepezil (DZP) and curcumin (CUR) to improve medication delivery in Alzheimer's disease (AD) therapy. The amorphous condition of DZP and CUR loaded NLCs was validated by DSC measurement, which improved drug solubility in the lipid matrix. The consistent morphology was confirmed by transmission electron microscopy and scanning electron microscopy. Biphasic patterns of prolonged drug release were seen in *in vitro* release investigations. Hence the formulation to improve medication delivery in Alzheimer's disease (AD) therapy.

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