

Exosome-Based Smart Drug Delivery Tool for Cancer Theranostics

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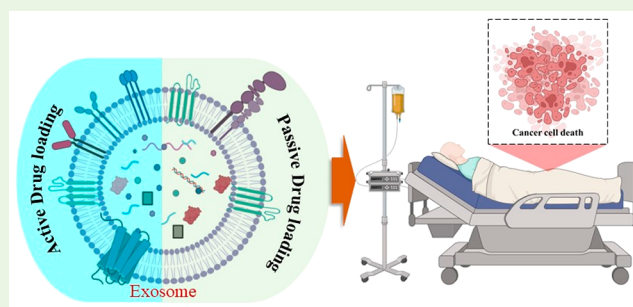
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ABSTRACT: Exosomes are the phospholipid-membrane-bound subpopulation of extracellular vesicles derived from the plasma membrane. The main activity of exosomes is cellular communication. In cancer, exosomes play an important role from two distinct perspectives, one related to carcinogenesis and the other as theragnostic and drug delivery tools. The outer phospholipid membrane of Exosome improves drug targeting efficiency. Some of the vital features of exosomes such as biocompatibility, low toxicity, and low immunogenicity make it a more exciting drug delivery system. Exosome-based drug delivery is a new innovative approach to cancer treatment. Exosome-associated biomarker analysis heralded a new era of cancer diagnostics in a more specific way. This Review focuses on exosome biogenesis, sources, isolation, interrelationship with cancer and exosome-related cancer biomarkers, drug loading methods, exosome-based biomolecule delivery, advances and limitations of exosome-based drug delivery, and exosome-based drug delivery in clinical settings studies. The exosome-based understanding of cancer will change the diagnostic and therapeutic approach in the future.

KEYWORDS: *Exosomes, cancer, drug loading methods, drug delivery, cancer biomarker*



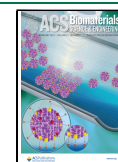
1. INTRODUCTION

Exosomes are nanoscale extracellular vesicles secreted from several cells.^{1,2} This is the most fast-growing research field. The most interesting thing about the exosome is that it is the messenger of several pathological conditions. The fundamental level is involved in cellular communication.³ It transports several biologically active cargoes, for example, DNA,⁴ RNA,^{2,5} proteins,^{6–8} etc. This cargo can transform the cellular behavior of uptaking recipient cells. Cancer and exosomes have the most thrilling association. The collective evidence shows that tumor-derived exosomes (TEXs) regulate cell signaling and reprogramming in the complex tumor microenvironment (TME) to promote cancer development (uncontrolled cell growth, angiogenesis, metastasis, organ-specific metastasis immune evasion, and drug resistance).^{9–11} TEXs carry the molecular signature to help the early detection of cancer and work as biomarkers of cancer. Multiple nanodrug delivery technologies are being studied to improve medication potency, minimize toxicity, increase efficacy, and prolong drug flux duration. Early endosomes first develop when endocytic vesicles on the plasma membrane protrude outward. After changing into late endosomes, the early endosomes start to build up intraluminal vesicles (ILVs) in their lumen. This happens when the endocytic membrane enlarges inward.

Endosomes ILVs are frequently referred to as MVBs due to their outward appearance. One group of bioactive molecules integrated into ILVs during MVB synthesis includes proteins, mRNA, miRNA, lncRNA, and circRNA (Figure 1¹²).

Exosome formation and biological cargo selection and loading are regulated via (1) the ESCRT-dependent process and (2) the ESCRT-independent pathway. ILVs are eventually discharged as exosomes into the extracellular environment when MVBs fuse with the plasma membrane. Several mechanisms, including (a) antigen presentation, (b) cell signaling, (c) cell membrane fusion, and (d) pinocytosis or phagocytosis, might lead to the uptake of these exosomes by target cells. In the drug delivery sector, natural or synthetic polymers and liposomes are more explored members. Both efficient drug delivery systems have several limitations, for example, low stability, toxicity, and low biocompatibility.¹³ In this crisis, exosomes show a promising role in drug delivery in

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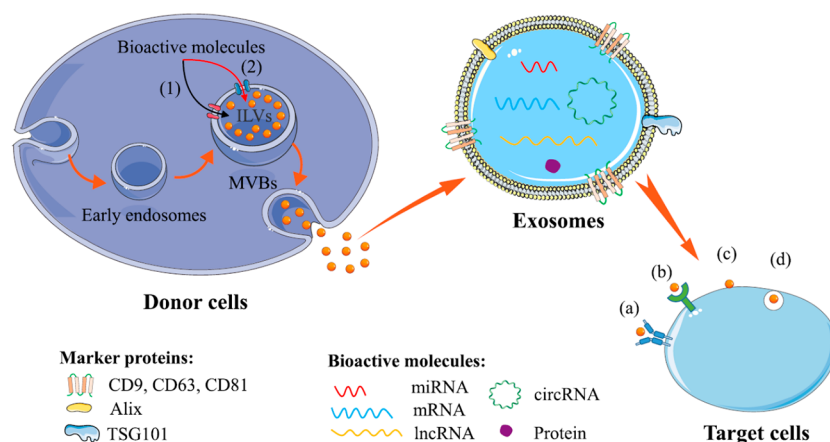


Figure 1. Overview of exosome biogenesis via (1) the ESCRT-dependent pathway and (2) the ESCRT-independent pathway involving exosome biogenesis and cargo selection of molecules. Target cells uptake exosomes via different pathways such as (a) antigen presentation, (b) cell signaling, (c) cell membrane fusion, and (d) pinocytosis or phagocytosis. Reproduced with permission from ref 12. Copyright 2020 Elsevier.

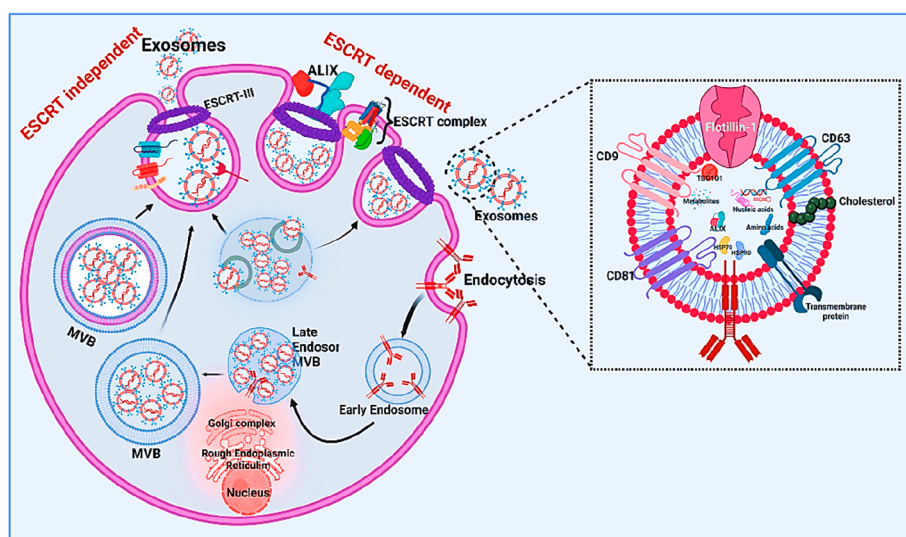


Figure 2. Biogenesis of an exosome and its components. This image explains the ESCRT-dependent pathway and the ESCRT-independent pathway of exosome biogenesis in a more detailed manner and explains exosome-related structure components. Created with BioRender.com.

in vivo and in vitro systems.¹⁴ Exosomes are overcoming all limitations of polymers and liposomes, which is the reason why they are becoming the brightest star in the drug delivery research area.^{13,15} In this review, we will cover exosome biogenesis, exosome sources, the exosome isolation process, the interrelation between exosomes and cancer, exosome drug loading methods, and the application of exosomes against several cancers and finally highlight the clinical study related to exosome-based drug delivery.

2. BIOGENESIS OF EXOSOMES

Exosomes are dynamic entities continuously generated from the endosomal system within the cell and exposed to the extracellular environment through the process of exocytosis. The membrane of the multivesicular body (MVB) invaginates to form the late endosomal system, further elongating the late endosomes in the fold to form intraluminal vesicles (ILVs).¹⁶ During the formation of the ILVs, some specific proteins are incorporated into the vesicles, and these vesicles fuse with the perimeter or plasma membrane of the cell; these vesicles are termed exosomes.¹⁷ An interesting point about the structures

of exosomes is that they are cup-shaped or biconcave when artificially produced by drying but in solution appear spherical when observed under the transmission electron microscope.¹⁸ There are many reports from the previous literature that some of the intricate protein machinery contributes to the formation of ILVs. This protein complex is termed the transport-required endosomal sorting complex, or ESCRT.¹⁹ Four different ESCRT subunits (0, I, II, and III) play key roles related to MVB formation, protein sorting, and cargo transport.²⁰ ESCRT-0 binds to ubiquitinated protein-specific endosomal membrane domains with the help of its ubiquitin-binding domain and thereby initiates the ESCRT mechanism. After this initiation, ESCRT-0 interacts with ESCRT-I and then with ESCRT-II, and the whole complex then connects to ESCRT-III, which ultimately helps promote vesicle budding. Then, the splitting of the buds occurs. A specific sorting protein, Vps4, is present to provide the energy that separates the ESCRT-III complex from the MVB membranes. TSG101 and CHMP4 are also linked to the generation of exosomes. Budding and secretion to the extracellular membrane are regulated by EXCRT protein complexes.²¹ However, there are also pieces of literature demonstrating ESCRT-independent pathways for

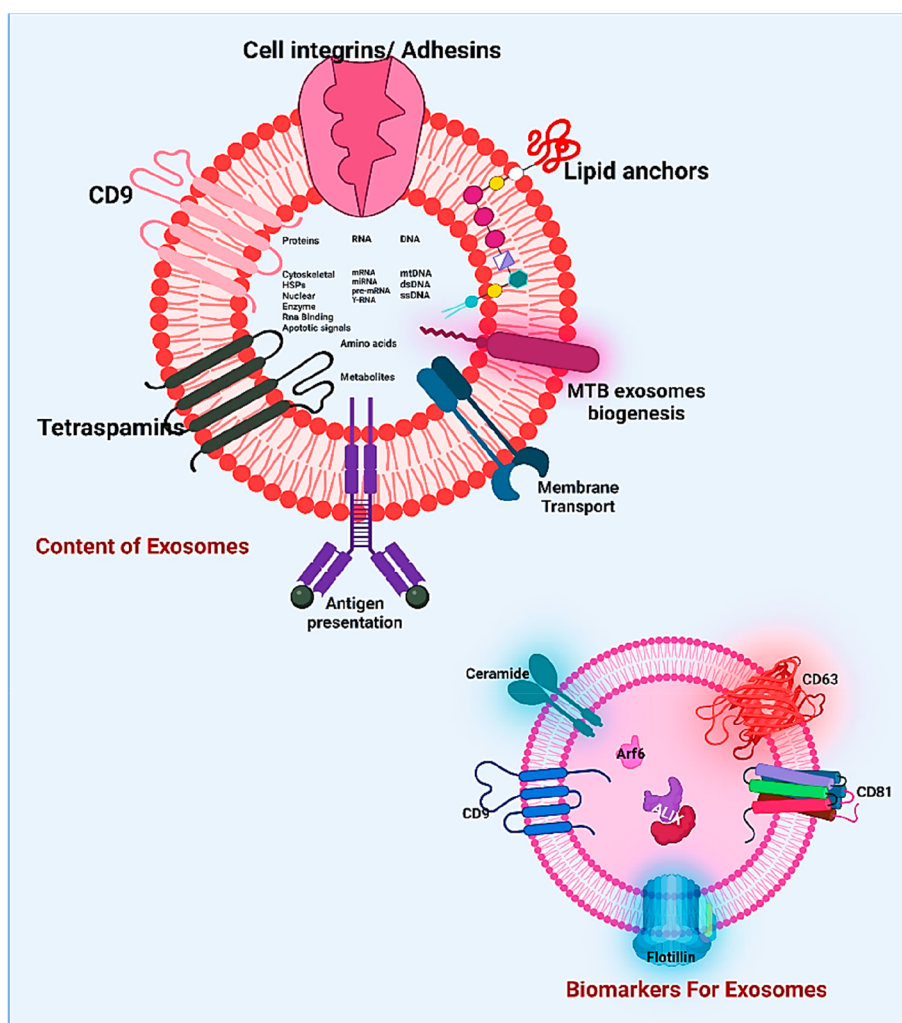


Figure 3. Structure and composition of exosomes. Multiple exosome-associated components (protein, DNA, RNA, and surface marker) play vital roles in cancer biomarkers. Created with [BioRender.com](https://www.biorender.com).

cargo sorting. In 2013, Airola et al.²² revealed that raft-based microdomains in the plasma membrane help in the lateral segregation of cargoes in the endosomal membrane. Interestingly, these rafts are highly enriched with sphingomyelinases, which are essential enzymes for the formation of ceramide through the hydrolysis of phosphocholine. In these ceramide-dependent pathways, the lateral phase separation is induced by ceramide and also promotes the spontaneous formation of cone curvatures in the plasma membrane, aiding the budding process.²³ The biogenesis of the exosome pathway is explained in [Figure 2](#).

Regardless of the regulation of biogenesis, sorting, and budding, one characteristic of the exosome is that it is comparatively smaller and more uniform in shape. This makes exosomes able to escape mononuclear phagocytes, reducing their circulation time and increasing cell-to-cell communication.²⁴

3. FUNDAMENTALS OF THE EXOSOMES

3.1. Structure and Composition of Exosomes.

Exosomes construct a phospholipid outer envelope, and the inner core carries a group of biologically active molecules.³ Components of exosomes are proteins, lipids, nucleic acids, and glycoconjugates ([Figure 3](#)).

Exosome surface proteins play a principal role in cellular communication (such as integrins and tetraspanins). Tetraspanins mainly regulate cell communication facilitated by exosomes, and CD9, CD63, and CD81 are mainly observed. Not only tetraspanins but also many adhesion proteins help exosomes fix with the recipient cells.²⁵ There are also reports showing the involvement of integrins in exosome-mediated metastasis. In 2015, Hoshino et al.²⁶ showed the horizontal transmission of $\alpha 6\beta 4$ and $\alpha 6\beta 1$ to the lungs and the horizontal transmission of $\alpha v\beta 5$ to the liver, which ultimately promoted metastasis to the respective organs. The main source of lipids in exosomes is the plasma membrane of the parent cell from which the exosomes originate, but apart from the plasma membrane exosomes can also be produced from Golgi membranes.²⁷ Exosome membranes contain multiple lipid molecules, including ceramide, cholesterol, phosphatidylcholine, phosphatidylserine, phosphatidylinositol, sphingomyelin, phosphatidylglycerol, and many more.²⁸ They also carry dynamic nucleic acids (mRNA, circRNA, tRNA, piRNA, tRNA, sncRNA, rRNA, lncRNA, mtDNA, and dsDNA).^{2,29–33}

3.2. Exosome Sources. Exosomes are isolated from various biological fluids (blood, urine, saliva, etc.).^{34,35} The other sources of exosomes are from the tumor microenvironment, since a large number of exosomes are produced in

tumors compared to normal cells. Apart from that, exosomes can come from HEK293 cells (human embryonic kidney cells), HeLa cells, and many more. Aside from being a source of cancer, exosomes are also a source of other notable substances. DCs, NKs, and exosomes released from tumor cells are the major sources of vaccine development. There have also been reports of exosome-based cancer vaccines made primarily from mesenchymal stem cells and macrophages.^{36,37}

3.3. Exosome Isolation. The isolation of exosomes is the most challenging process in EV research. There are several isolation methods, such as ultracentrifugation,³⁸ density gradient centrifugation,³⁹ ultrafiltration,⁴⁰ size exclusion chromatography (SEC),⁴¹ immunoaffinity, and polymer precipitation.³⁹ Each method has advantages and disadvantages. Some of the advanced techniques⁴² to isolate exosomes include microfluidics,^{42,43} lipid nanopores,^{44,45} and thermo-acoustofluidic separation.^{46,47} Exosome isolation is related to several methods, and their advantages and disadvantages are summarized in Table 1. In the experimental aspect, the appearance of an isolated exosome and exosome-specific biomarker analysis are explained in Figure 4.⁴⁸

4. EXOSOMES FOR CANCER THERAGNOSTIC

4.1. Exosomes and Cancer. The association between exosomes and cancer is the most highlighted area of current research. The unexplained nature of exosomes has raised concerns about multiple events and their role in cancer cell angiogenesis and metastasis, including epithelial to mesenchymal transition (EMT) and immunological modulation.⁴⁹ TEXs (tumor-derived exosomes) play an important role in the origin, development, and treatment resistance of cancer.^{50,159} The discovery of exosomes, which serve as regulatory agents in cancer intercellular communication, increases the potential to investigate the understanding of tumor immunity. Several scientific studies suggest that tumor-associated macrophages (TAMs) are involved in major inflammation, suggesting that TAMs play a significant role in tumorigenesis.⁵¹ According to various studies, TAMs promoted multiple cells in macrophage polarization.⁵² TAMs lose their anticancer activity and promote tumor progression. Exosomes released from the tumor reprogram the macrophages and support cancer development.⁵³ Hypoxia is another important feature of the TME (tumor microenvironment) related to immunosuppression. Hypoxic conditions influenced the tumor-cell-derived exosome to drive cancer to a more aggressive pattern.⁵⁴ The epithelial to mesenchymal transition (EMT) can be regulated by several transcription factors.²⁴ Hypoxic tumor cells, derived from multiple molecules of exosomes, reprogram the immune system and promote cancer development. This exosome miRNA cargo affects macrophage function and M2 polarization.⁵⁵ Exosomes are associated with multiple miRNAs associated with tumor progression.^{56,57} The exosome circular RNAs play a crucial role in the cellular communication that occurs in the tumor microenvironment. In addition to RNA, proteins also play a crucial role in tumor progression. Matrix metalloproteinases (MMPs) are related to cells with cellular adhesion properties, and TEXs alter MMP functions, causing cells to become motile. It was discovered that M2 macrophage-derived exosome CD11b/CD18, an integrin, promotes cancer cell proliferation while inhibiting metastasis by activating MMP-9. Due to its antiatherogenic effects, apolipoprotein E (ApoE) is an important protein molecule involved in M2 polarization. TAM releases IL-1, VEGF (vascular endothelial

Table 1. Exosome Isolation Methods

isolation technique	mechanism	advantages	disadvantages	references
ultracentrifugation	components with varying sizes and densities have varying sediment speeds	a gold standard, ideal for large-scale samples, inexpensive, and the isolation procedure requires more than 4 h	exosomes may be damaged, the procedure is time-consuming and inconvenient, the purity is modest because of nonexosomal component contamination, and the yield is low	38
density gradient centrifugation	components with varying sizes and densities have varying sediment speeds	exosomal damage is avoided, hence we acquire high purity, and the procedure is completed in more than 16 h	preliminary preparation is labor-intensive, the procedure is time-consuming, and the yield is minimal	39
ultrafiltration	particles of varying sizes and molecular masses	it is simple and does not require any special equipment or reagents, it takes less than 4 h to complete, the component's purity is high, and the yield is moderate	exosomes with tiny particle diameters are lost due to clogging on the filtering membrane	40
size-exclusion chromatography (SEC)	different sized and molecular density particles	exosome subtype isolation has a high level of specificity and it takes 0.3 h for qEV (Izon Science, New Zealand), which has a high yield and purity	lipoprotein contamination necessitates the use of special columns and packing	41
immunoaffinity	based on the interaction of antibodies with specific exosome membrane proteins	exosome subtype isolation has a high level of specificity, it takes between 4 and 20 h, has a high purity but limited yield	depending on the antibody's specificity, it can be quite costly	39
polymer precipitation	the effect of exosomes on the solubility or dispersibility of high hydrophilic polymers	the simple technique takes between 0.3 and 12 h and is ideal for large-volume samples and the yield is high	contaminants may be present as a result of copurifying protein aggregates or residuary polymers, resulting in a low purity level.	39
microfluidics-based techniques	in this process, fluid runs through via a microchannel and captures the exosome based on a surface marker	this process supports isolated exosomes with high purity, reduced chemical utility and fast detection	have probability of losing exosome during washing time	42, 43
lipid nanopores	magnetic probe-mediated affinity-based exosome separation	its capable large-scale sample processing for protein and nucleic acids analysis	isolated exosome purity medium	44, 45
thermo-acoustofluidic separation	this process separated the exosome based on the lipid ratio	this process capable remove other extracellular vesicles contamination from exosome	protein contamination	46, 47

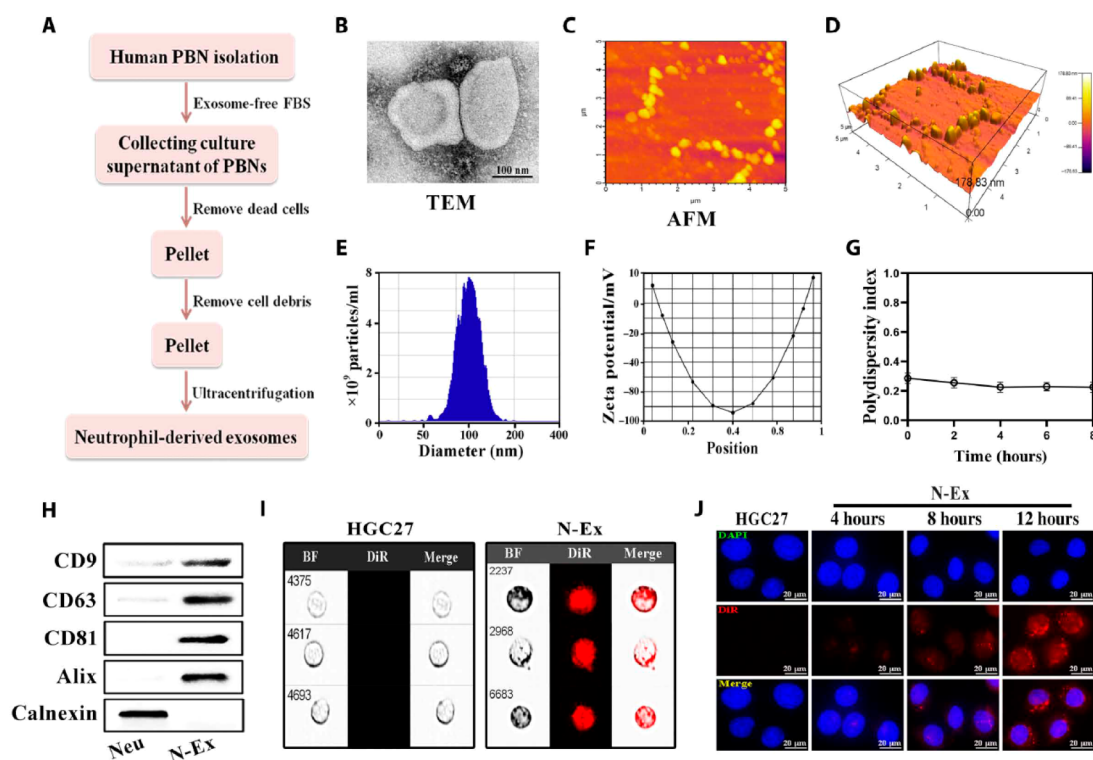


Figure 4. Neutrophil-derived exosome (N-Ex) isolation, characterization, and cell uptake. (A) Human peripheral blood neutrophil (PBN) isolation method. (B) Transamination electron microscopy analysis of N-Ex with 100 nm regulation. (C and D) Morphological analysis of N-Ex via Atom force microscopy (AFM). (E and F) Nanoparticle tracking assay (NTA) of N-Ex for size determination. (F and G) Explanation of the surface charge via ζ -potential analysis. (H) N-Ex surface marker analysis by Western blot with calnexin as the control. (I and J) Experimental analysis of DiR-labeled N-Ex untacking in the gastric cancer cell (HGC27) via (I) imaging flow cytometry and (J) fluorescence confocal laser microscopy. Cell nuclease staining was done by 4',6-diamidino-2-phenylindole (DAPI) and bright field (BF) with 20 μ m regulation. Reproduced with permission from ref 48. Copyright 2022 AAAS.

Table 2. Exosome-Associated Cancer Biomarkers and Their Clinical Significance

biomarker	cancer	source	exosome component	clinical significance	reference
diagnostic	breast cancer	plasma	miR-223-3p	early diagnostic breast metastasis biomarker	64
	lung cancer	serum	miR-106b	it is highly expressed in serum and it is also associated with lymph node metastasis and mmp protein expiration in lung cancer metastasis	65
	colon cancer	plasma	CD147	it highly expresses in colon cancer patients	66
	prostate cancers	urine exosome	miRNA-501-3p	it is downregulated in prostate cancers but suppresses E-cadherin expression and promotes metastasis	67
	liver cancers	serum	circRNA-100338	it enhances liver cancer metastasis	68
prognostic	breast cancer	plasma	miR-222	it is interlinked in breast cancer (highly expressed) with lymphatic metastasis	69
	lung cancer	plasma	miR-451a,	it participates in lymph node metastasis in lung cancer	70
	colon cancer	serum	miRNA-203	it highly expressed colon cancer and is associated with metastasis, in vivo model (liver metastasis)	71
	prostate cancers	plasma	miR-1290 and miR-375	it highly expressed prostate cancer and is related to castration-resistant poor overall survival	72
	liver cancers	serum	miR-1262	it is an efficient prognostic biomarker of liver cancer	73

growth factor), and cytokines that participate in tumor development. Exosomes, which carry multiple cargoes to accelerate angiogenesis, were recently discovered to play a critical role in cancer invasiveness.⁵³ In cancers, TEXs are also responsible for the epithelial to mesenchymal transition (EMT).⁵⁸ The surface integrin of exosomes leads to organ-specific metastasis. TEXs-guided cancer cell migration in a specific organ is regulated via the diversity of TEX

integration.²⁶ The transcriptional regulator GATA3 was abundantly released from TAM-derived exosomes, where it plays an important role in epigenetic modulation to induce angiogenesis and EMT.⁵³

4.2. Exosome is the Source of Cancer Biomarkers. The molecular contents of exosomes normally reflect those of their parent cells and can therefore be used as biomarkers for pathophysiological complications (such as cancer).^{59,35,158}

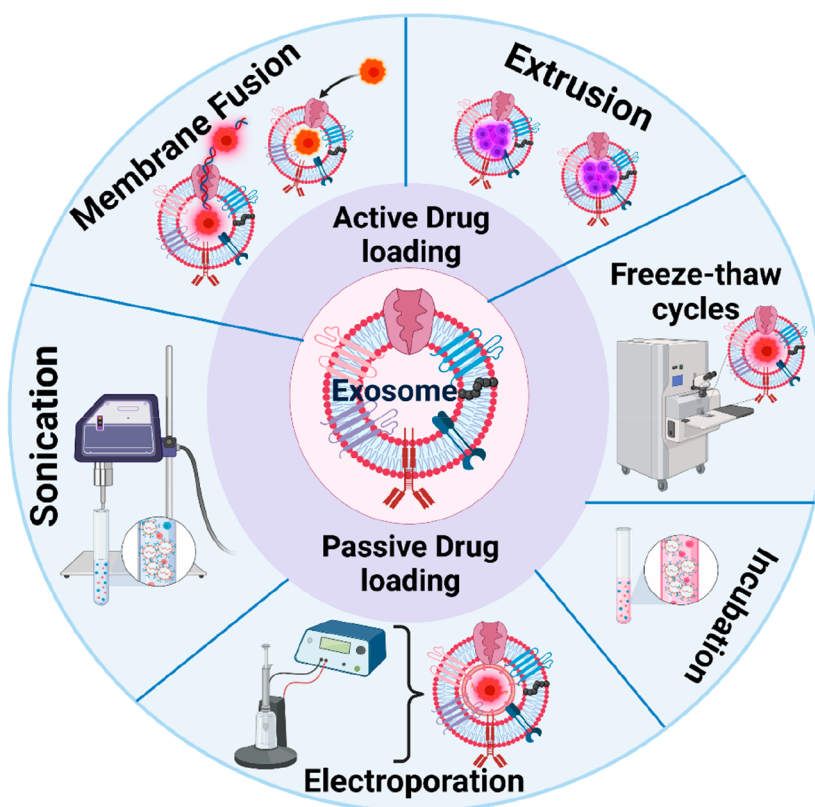


Figure 5. Exosome drug loading methods. Exosome drug loading methods are classified into two major classes: active (electroporation, sonication, fusion method, freeze–thaw cycles, and use with membrane permeabilizers) and passive (incubation). Created with [BioRender.com](https://www.biorender.com).

Tumor and stromal cells in the TME have been reported to release exosomes, and their molecular signatures play a dynamic role in cancer.^{60,61} For example, it has been found that TNBC (triple-negative breast cancer) cells with CCL5 on their surfaces, derived from tumor-derived exosomes, alter TME-associated macrophages and develop a metastatic nature, resulting in a TME favorable for carcinogenesis.⁶² Researchers suggest that derived cancer stem cells are involved in cancer metastasis.⁶³ TEXs are being studied as diagnostic and prognostic biomarkers in clinical trials. A clinical study NCT04523389 related to colon cancer focuses on the development of diagnostic markers. TNBC TEVs carry multiple molecules that are sources of diagnostic and prognostic biomarkers.⁶⁰ Some of the most complicated cancers, such as breast cancer,^{64,69} lung cancer,^{65,70} colon cancer,^{66,71} prostate cancers,^{67,72} and liver cancers,^{68,73} and their related exosome biomarkers with clinical importance are discussed in [Table 2](#).

4.3. Exosomes as Carriers. Exosomes are nanosized extracellular vesicles released by multiple cells. Exosomes with a wide size distribution are easier to internalize, as cells prefer smaller exosomes.⁶⁴ Because of their economy of scale and immense potential in drug therapy, they have been an important research area in biomedicine and biomaterials.⁶⁵ Exosomes are released into the surrounding body fluids. They have been shown to contain the molecular signatures of the parent cells (such as proteins, DNA, RNA, and lipids). This signature molecule acts as a messenger of cell status. Exosomes are the most interesting noninvasive diagnostic biomarkers and therapeutics. Their cargo molecules are involved in cellular communication.^{24,60} The secretion of exosomes from specific cells or tissues is based entirely on the cellular and philological

condensation of cells.⁶⁶ The exosome leads to biologically active molecules.⁶⁷ The exosomal molecular signature has a complex association with multiple treatment resistance and carcinogenesis.⁶⁰ miRNAs associated with TEXs promote EMT (miRNA-21, miRNA-92b, miRNA-130a, miR-149, miRNA-181c, miRNA-200, miRNA-328, miRNA-423-5p, miRNA-602, and miRNA-1246), tumorigenesis, invasion, and metastasis (let-7a miRNA, miRNA-21, miRNA-221/222, and miRNA-42).⁶⁸

4.4. Routes of Administration. Understanding and comprehensively analyzing the underlying complexity of cellular communication is a potential tool for the development of efficient drug delivery systems and therapies in the fight against cancer. In the past decade, significant research in the field of exosomes has gained momentum. The whole situation regarding their cellular interactions with disease progression has yet to be fully explored.⁶⁹ Recent scientific expeditions have documented effective exosome-mediated therapeutic delivery to cancer models and provided insights to improve disease pathophysiology.⁷⁰ Efficient drug loading and sustained drug release via exosomes in and around the tumorigenic tissue depends on a complex, multifaceted set of factors.⁷¹ Based on clinical data and other medical research, there are specific drug delivery routes that exosomes should follow in order to reach the tumor target site.^{71,42} Nowadays, several conventional and unconventional routes of administration for these vesicles have been tried by several clinical research groups, namely, parenteral, oral, intertumoral, intranasal, and intraperitoneal routes.^{72–74} Needless to say, the appropriate choice of the route of administration of the drug in relation to the type of cancer it is dealing with is absolutely essential to the success of exosome delivery. Considering all the challenges and

adversities, these exosome-based drug delivery targets pave a new way toward successful drug delivery and sustained drug release strategies in various tumors.⁷⁴ Appropriate clinical trials and research need to be standardized to target potential exosomal agents to combat the growing rates of cancer.^{75,76}

4.5. Exosome Loading Method. Exosomes are natural carriers into which drugs can be loaded. Exosomes are encapsulated with drugs to make them suitable for the various target therapies. There are three different methods by which drug encapsulation occurs: the postloading method, the preloading method, and the fusion method.⁷⁷ Therefore, since the incorporation of the drug into this lipid bilayer membrane is challenging,⁷⁸ two different methods are followed; active loading and passive methods⁷⁹ (Figure 5).

In active or remote or postdrug loading, the cells are cleaned to obtain a naïve exosome that is then sealed with drugs, while in passive loading or preloading methods the cells and the drugs are incubated together and the component later undergoes purification to yield a drug-sealed exosome. The postloading method works better with hydrophobic drug components than hydrophilic drug components.⁸⁰

5. ACTIVE DRUG LOADING APPROACHES

Rupture of the exosome membrane is used to allow the entry of functional components into the exosome during drug loading. After the required molecules are loaded into the exosomes, the exosome retains its previous shape. Electroporation, sonication, extrusion, and freeze–thaw cycling are some of the methods used to disrupt exosome membranes.⁷⁷ Studies suggest that the active drug loading method increases the drug encapsulation efficiency of exosome development 11-fold.⁸¹ The limitation of this method is that it can affect exosome targeting properties and the native structure during the membrane rupture process.⁷⁷

5.1. Electroporation. Electroporation involves a high-intensity electric field, instantaneous changes in cell membrane permeability, and drug loading. The voltage settings for different types of donor cells, such as B. Hela cells, monocytes, and immature dendritic cells, generally range from 150 to 700 V.⁷⁷ Drug molecules enter through holes created in the exosome membrane during electroporation, while the membrane is restored after loading. This approach is commonly used to load large molecules such as miRNAs and siRNAs⁸¹ into exosomes. The electroporation process has a poor loading capacity due to the aggregation of RNA and stability issues. This approach can improve the loading of hydrophilic small molecules in exosomes and increase the efficiency of RNAs in exosomes.⁸¹

5.2. Sonication. The premise of ultrasonic drug loading is that ultrasonic waves lower the microviscosity of the membrane (usually by at least twofold), allowing the hydrophobic drug to pass.⁷⁷ Exosomes derived from parental cells or recipient cells are mixed with a specific drug and protein legend before being sonicated with a homogenizer probe. The integrity of the exosome membrane is disrupted by the mechanical shear stress generated during sonication, allowing bioactive chemicals to enter the exosome while the membrane is deformed.⁸⁰ Research suggests that sonication alters the viscosity of exosomes,⁶⁸ but there are no reports of a reduction in the membrane-bound protein or lipid content of the exosome.⁸⁰ After a 1 h incubation at 37 °C, it was shown that the membrane integrity of the exosome was restored. Drugs that bind to the surfaces of exosomes release very

quickly, and drugs encapsulated via the exosome take time to release phase.⁸²

5.3. Fusion Method. Membrane fusion, itself a scientific achievement, can fuse exosomes and nanocomposites within a membrane structure. It allows for the prolonged release of nanodrugs, enhances absorption and efficacy, and performs an exocrine function in immune system response, antigen presentation, cell migration, cell differentiation, and tumor invasion.⁷⁷ This adaptable technique was successful in enriching exosomes using hydrophilic biological components without removing their function. When a drug and a liposome-encapsulated drug were compared, hybrid EVs increased the cellular transport efficiency of a chemotherapeutic agent by three- to fourfold. Fluorescence resonance energy transfer, which detects changes in nanoscale spacing of biological macromolecules *in vivo*, was used to confirm the hybrids.⁸³

5.4. Freeze–thaw Cycles. Exosomes are incubated with selected drugs at room temperature for a set period before being quickly frozen at –80 °C or in liquid nitrogen. Thereafter, the combination is allowed to thaw at room temperature. Freeze–thaw cycles are performed at least three times to improve drug encapsulation. Compared to sonication or extrusion, this method has a reduced drug loading capacity. Furthermore, this approach can increase exosome aggregation, resulting in large-scale drug loading of exosomes.^{84,85,83}

5.5. Used with Membrane Permeabilizers. Membrane permeabilizers and surfactants such as saponin can interact with cholesterol in the cell membrane to create pores that allow the passage of exosomes. The membrane permeability approach can improve the loading efficiency of catalase into exosomes compared to the incubation method.⁸⁰

6. PASSIVE LOADING APPROACH

The method involves the integration of drugs with exosomes. The mechanism of encapsulation and its loading efficiency depend on the hydrophobic interaction and diffusion between the loaded molecule and the lipid layer of the exosomes.^{85,77}

6.1. Incubation. The passive loading approach involves two different types of incubation: incubation of drug along with an exosome or with donor cells. In the case of incubating a drug with exosomes, this technique allows the drug to enter the exosome based on the concentration gradient during the incubation. Since hydrophobic drugs can interact with the lipid surfaces of exosomes, this property is exploited for drug loading.⁸⁰ In one study, exosomes were incubated with the paclitaxel stock solution for 1 h at 22 °C to produce an excipient preparation with a loading efficiency of 9.2%. Based on the high lipophilicity and limited water solubility of paclitaxel, this technique uses the passive diffusion of drugs packaged in exosomes. In addition, it has been suggested that coinubation at 37 °C can be used to load miRNAs into exosomes.⁷⁷ The disadvantages of this method is that it is limited to a specific type of drug and the amount released after incubation is not sufficient for clinical trials.⁸⁶ In the case of incubation with donor cells, the drug is coinubated with the donor cells, which is done by pretreating the cell membrane, and then exosomes loaded with the drug are shed using UV light, heat, or both. In both cases, the cell membrane is unobstructed, but the downside that researchers face during incubation is the insufficient number of exosomes that are secreted.¹³ The efficiency during loading and the cytotoxicity that cells experience while responding to the drug also pose research challenges.⁸⁰

6.2. Drug Delivery via Exosomes. The latest discoveries point to a unique property of exosomes, as it was found that exosomes can transport proteins and genetic and epigenetic information from one cell to another cell through receptor–ligand interactions.^{87,88} One of the results suggests that exosomes obtained from mouse mastocytes can be transferred to humans and the RNA obtained from this transfer can be used in other humans and mice.² Discoveries stated that exosomes self-decode upon transfer into recipient cells according to the host body, hence protein translation in the host body occurs depending on the host physiology.⁸⁹ The uniqueness of the exosome makes it the most important medium for transporting drugs to the cells.⁴⁸ Unlike other carriers used in cells, such as liposomes and polymeric nanoparticles, exosomes have the unique potential of being an endogenous cellular machinery that can be used for drug delivery and storage.⁹⁰ Exosome delivery enables simultaneous intercellular communication by sending many signals simultaneously. Exosomes are unlikely to be freely circulating soluble factors and can release large amounts of functional molecules, as they are soluble factors in the host cells.⁹¹ Exosomes have other additional properties such as the protection of the protein or drug entrapped within due to their small size, which helps exosomes avoid phagocytosis.¹³ Exosome cargoes can travel long distances, have high biocompatibility, are non-immunogenic and targeted, and can overcome a variety of physical barriers due to their properties.^{13,92}

6.3. Delivering Small Molecules via Exosomes. Drugs can be encapsulated in exosomes, thereby prolonging the drug half-life and improving the stability of drug release. Furthermore, due to their endogenous origin, exosomes are highly biocompatible and can be used as nanocarriers for tissue-specific targeted delivery.⁸⁶ Studies show that exosomes were designed with hydrophobic agents such as curcumin, and the results showed that exosomes could carry the hydrophobic agent and also enhanced its anti-inflammatory properties.⁹³ Various studies conducted have found that exosomes can cross the blood–brain barrier. This scientific evidence suggests that exosomes overcome nanoparticles based on multiple membrane cross-constraint. This attribute of the exosome makes it a more efficient drug delivery tool.⁹⁴ From this we can conclude that exosomes can not only transport the drugs but also increase their half-life, reduce toxicity, and even overcome various barriers.

6.3.1. Delivering Proteins via Exosomes. Exosomes are also used to carry large molecules, such as proteins, in addition to tiny compounds. To understand the role and importance of exosomes in protein delivery, we can consider a case related to Parkinson's disease (PD).¹³ Exosomes produced by the central nervous system (CNS) have been found in cerebrospinal fluid and peripheral body fluids, and several studies suggest that their molecular signatures play a role as biomarkers in Parkinson's disease (PD). Exosomes have been shown to spread toxic α -synuclein protein (syn) between cells and cause apoptosis, suggesting a critical mechanism that causes the disease. This accelerates syn-aggregate proliferation in brain pathogenesis in Parkinson's disease. However, exosomes have also been reported to play a significant role in the treatment of PD. In the mouse model of PD, researchers have found that exosomes transport catalase and small interfering RNAs to the brain.⁹⁵ Designing exosomes with catalase can be said to be a promising therapy for PD therapy because the delivery of catalase across the BBB, like many other drugs, is challenging

and exosomes have overcome this hurdle. The targeted delivery of armed exosomes is also used as an anticancer treatment, with the exosomes loaded with various active pharmaceutical ingredients (API), including genetic material, proteins, and chemotherapeutic agents.⁹⁶ The exosomes have a more efficient ability to load anticancer drugs onto their surfaces compared to synthetic nanoparticles.

6.3.2. Delivering Genetic Material via Exosomes. Various studies conducted have found that exosomes can carry both large and small molecules. These cargoes can be engineered to even carry genetic and epigenetic material.⁸⁷ Gene therapy is being considered for the treatment of various types of cancer. Exosome-based gene therapy transports siRNA, mRNA, and miRNA along with exosomes.⁹⁷ Exosomes are the most efficient miRNAs transporter tools and are used for therapeutic RNA delivery.⁹⁸ Several studies show that exosomes transport RNA more efficiently than any other nanoparticle. Exosome-based small RNA delivery enhances its functional efficiency. Studies have shown that exosomal miRNAs molecules have a complex interrelationship in multiple cancer delivery phases (angiogenesis and metastasis).⁹⁷

7. APPLICATION OF EXOSOME-BASED DRUG DELIVERY IN MULTIPLE CANCERS

Exosomes are nanosized extracellular vesicles. They secrete from almost all cells. The main contribution of exosomes is in cellular communication.^{99,100} They have been found in body fluids such as blood, urine, cerebrospinal fluid, saliva, etc. This evidence proved that they are involved in several physiological metabolic processes.¹⁰⁰ However, exosomes have also been shown to be involved in cancer development, progression, and metastasis. Tumor-derived exosomes (TDXs) have been reported to promote cancer proliferation and cause the formation of the premetastatic niche. They have also been found to regulate drug resistance.^{13,100} TDXs turn the recipient cells into cancer cells. Evidence has shown their involvement in the modulation of immune response, stromal cell reprogramming, extracellular matrix remodeling, the induction of drug resistance, etc.¹⁰¹ Exosome-associated molecular signatures are promising evidence for the invention of cancer biomarkers.²⁶ The exosome-based therapeutic approach is the most innovative area in cancer research.^{13,100} This Review aims to summarize the clinical therapeutic exosomes that behave as nanocarriers that deliver nucleic acids, mRNAs, microRNAs, proteins, lipids, and metabolites to other cellular habitats and behave as convenient drug delivery systems.²⁵ The exosomes are isolated from the patients and conjugated with drugs, and this approach develops biocompatibility and low toxicity in drug delivery.¹⁰² This system also bypasses the P-glycoprotein drug efflux system, thus reducing the risk of drug resistance.⁸² It has been reported by a research group that the exosome penetrates deep into the tissue, effectively diffuses in the blood, and even crosses the biological barrier.¹⁰³ Exosomes can also be effectively engineered for cell and tissue specificity, allowing the increase of the drug concentration at a given diseased site.¹⁰⁴ The potential applications of exosome-based cancer therapy are presented in Table 3. Homeostasis in a normal cell is maintained by the transfer of bioactive molecules across membranes. This diffusion and uptake of biological materials occurs through extracellular vesicles, which characterize the cargo and send it to its assigned destination. Exosomes are extracellular vesicles that moderate this intercellular communication. Previous studies have shown that exosome cargoes

Table 3. Exosomes for Targeted Drug Delivery in Cancer Therapy

therapeutic cargo	targeting ligand	target cell	function	method of synthesis	types of modification	reference
KRAS siRNA (Kirsten Ras oncogene short interfering RNA)	iRGD peptide (Arg-Gly-Asp peptide)	adenocarcinoma, human alveolar basal epithelial cells	targets oncogenic KRAS (Kirsten Ras oncogene)	LAMP-2B (Lysosome-associated membrane protein 2 gene)	genetically modified	105
DOX (doxorubicin)	αv -integrin-specific iRGD peptide	breast cancer	targeted delivery of DOX (doxorubicin)	LAMP-2B	genetically modified	105
SOX2 siRNA (silencing RNA)	tLyp-1 (linear truncated form of Lyp-1)	nonsmall cell lung cancer, AS49 stem cells	Gene delivery for cancer therapy	LAMP-2B	genetically modified	106
imatinib, BCR-ABL siRNA	IL-3	chronic myelogenous leukemia cells	inhibits cancer cell growth, increased intratumoral accumulation	LAMP-2B	genetically modified	107
5-fluorouracil anti-miRNA-21	zHER affibody	colorectal cancer	Reverses chemoresistance and improves cancer treatment efficiency	LAMP-2B	genetically modified	108
Tpd50 siRNA	DARPin	HER2-positive cells	RNAi therapy of HER2-positive cancer	LAMP-2B	genetically modified	109
miRNA-let7a	GEI1 peptide	breast cancer	targets EGFR-expressing tumors	LAMP-2B	genetically modified	110
Smart-exos	α CD3/ α EGFR	T cells (Jurkat), EGFR-positive breast cancer	cell-free cancer immunotherapy	Smart-exos	genetically modified	111
miRNA-26a	ApoA-1	hepatocellular carcinoma (HepG2)	suppresses tumor cell migration and proliferation	CD63	genetically modified	112
antigen	OVA antigen	CD8+ T cells	improves the immunogenicity of cancer vaccines	CD63	genetically modified	113 114,
Sstreptavidin-HRP, mamosamine	L-azidohomoalanine (AHA) (azide-bearing amino acids) and saccharides	biotin receptors	Florescence of cancer cells	Exosome azide integration, DBCO-PEG4-biotin-avidin conjugation	chemically modified	115
curcumin-SPION	neuropilin-1-targeted peptide	glioma	simultaneous diagnosis and treatment of glioma	click chemistry	chemically modified	116
paclitaxel (PTX)	AA	murine lung cancer, sigma receptor-positive cells	improves drug circulation and inhibits pulmonary metastases	DSPE-PEG-AA	chemically modified	117
quantum dot photothermal agent	RGD	breast cancer	near-infrared-II region quantum dot delivery for nucleus-targeted low-temperature photothermal therapy	DSPE-PEG-RGD	chemically modified	118
elastin	folate	breast cancer	targeted induction of ferroptosis	DSPE-PEG-folate	chemically modified	119
surviving siRNA	PSMA RNA aptamer, EGFR RNA aptamer, folate	breast cancer, prostate cancer, colorectal cancer	tumor-targeted RNAi nanomedicine	chol	chemically modified	119
miRNA-let7, VEGF siRNA	AS1411 aptamer	nucleolin-positive cancer cells	tumor-targeted small RNA delivery	chol	chemically modified	119
DOX	sgc8 aptamer	leukemia cells	targeted anticancer therapy	diacyl lipid-(PEG)2	chemically modified	120
PTX	AS1411 (aptamer-conjugated)	breast cancer	targeted anticancer chemotherapy	chol-PEG2000	chemically modified	121
methotrexate, KLA (Lys-Leu-Ala)	ApoA-1 mimetic peptide	glioma	selective brain tumor treatment (glioblastoma multiforme)	lipid	chemically modified	122
photosensitizer	NLS peptide	carcinoma (4T1), colorectal cancer (CT26)	dual-stage light-guided plasma membrane and nucleus-targeted photodynamic therapy	C16	chemically modified	123
aSIRP α , aCD47	antibodies	macrophages and tumor cells	enhance phagocytosis of cancer cells by blocking SIRP α -CD47 interaction	azide-modified	chemically modified	124
mannosamine	RGD	$\alpha v\beta 3$ -overexpressing cells (HUVEC)	promote angiogenesis with targeted imaging	DSPE-PEG-RGD	chemically modified	125

Table 3. continued

therapeutic cargo	targeting ligand	target cell	function	method of synthesis	types of modification	reference
SIRP α	mRNA	embryonic fibroblasts (MEFs)	increased exosome circulation time	CD47 surface decoration	chemically modified	126
copper-64 (64Cu)-radiolabeled polyethylene glycol (PEG)	N/A	diagnosis of cancer (passive action)	reduced exosome clearance enhanced tumor penetration	surface PEGylation	chemically modified	127

can hijack the cells in several pathological conditions such as cancer.^{13,100} Therefore, they have emerged as the essential regulatory molecules that modulate cell-to-cell communication during phage. The exosome has been shown to have an important interaction between tumor chemotherapeutic resistance and cancer metastasis.¹⁰⁵ In the recent past, therefore, exosomes have been considered as important diagnostic biomarker sources and therapeutic tools against cancer. Although exosomes have shown promising results in vitro and in vivo, their use in humans as cancer therapeutics is still under investigation. Exosomes require more detailed study and understanding to become potential drug delivery systems and anticancer therapies in the near future.

8. CLINICAL APPLICATIONS OF EXOSOMES IN THE TREATMENT OF CANCER

8.1. Advancements and Limitations. Exosomes have great potential as new drug delivery vehicles due to their inherent involvement in intercellular exchange of biomolecules, particularly for biotherapeutics that can be loaded into exosomes using the cellular EV packaging machinery.⁹⁰ As we discussed earlier, delivering a drug to target sites and crossing the barriers was possible through exosomes compared to other nanoparticles. The research data reported that the drug potency and half-life of exosomes were well maintained when they were introduced into the recipient cell. Since the exosome is a natural mediator, it has the natural ability of cell permeability, which helps it cross physical barriers and even escape lysosomal degradation and the endosomal pathway.¹³ Macrophage-derived genetically engineered exosomes are capable of drug delivery without rejection.¹²⁸

There are several underlying questions that remain unanswered that limit the use of this novel component.¹²⁹ (1) Industrial-scale production of exosomes would help treat cancer. (2) The storage of these exosomes derived from different cells and their longevity when not in use. (3) Targeting the armed exosomes to perform biogenesis at the site and not with other exosomes already present in the recipient cells. (4) The pathways and mechanisms that control exosomes will eventually help researchers fully control drug-containing exosomes. (5) One way to prevent therapeutic exosomes from reacting with healthy cells is to evaluate the characteristics of pharmacokinetics and pharmacodynamics, as well as safety, feasibility, toxicity, and pharmacodynamics. (6) Although exosomes are the natural mediator of cells, the immune response of a loaded exosome in the body has yet to be discovered.¹³ (7) We lack a technique that can help us to isolate exosomes with high purity and in reasonable quantities, which could help us to reduce costs, since exosome isolation is very expensive.¹³ (8) Hybrid exosomes are being used based on future demand, but the chemical efficacy and safety of such exosomes have yet to be investigated.¹³ (9) Exosomes are composed of heterogeneous components and have been reported to play an important role in tumor growth and even metastasis. Therefore, the immunogenic response of the hybrid exosomes or exosomes derived from other animals must be thoroughly investigated before they are used for clinical trials.¹³ (10) Although experiments show promising results in removing components from macrophage-derived exosomes by hypotonic treatment,¹²⁸ the effect of the same treatment on exosomes bearing caspase-3 or other carcinogenic components remains to be investigated.³⁹ (11) Most anticancer exosome drugs are still in the early stages of development.¹³⁰

Table 4. Clinical Trials of Exosome-Associated Drug Delivery in Multiple Cancers

cancer type	drug used	clinical trial ID	sponsor	reference
breast cancer, Her-2 positive	trastuzumab emtansine	NCT01772472	funded by F. Hoffmann-La Roche/Genentech, KATHERINE ClinicalTrials.gov number NCT01772472.	131
breast cancer, triple-negative	atezolizumab with chemotherapy	NCT02425891	F. Hoffmann-La Roche/Genentech, IMPassion130 ClinicalTrials.gov number NCT02425891	132
breast cancer, Her-2 negative	ribociclib with endocrine therapy	NCT02278120	Novartis, MONALEESA-7 ClinicalTrials.gov number NCT02278120.	133
lung cancer	immunotherapy atezolizumab in combination with chemotherapy	NCT02763579	F. Hoffmann-La Roche/Genentech, IMpower133 ClinicalTrials.gov number NCT02763579.	134
colorectal cancer	encorafenib (BRAF inhibitor) plus cetuximab or encorafenib plus cetuximab and binimetinib	NCT02928224	Angen (Inst), Bayer (Inst), Boehringer Ingelheim (Inst), Eli Lilly (Inst), Novartis (Inst), Roche (Inst), Celgene (Inst), Ipsen (Inst), Merck (Inst), Merck KGaA (Inst), Servier (Inst), Bristol-Myers Squibb (Inst), Genentech (Inst), Bayer (Inst), Pfizer (Inst), Eisai (Inst), Eli Lilly (Inst), Boston Biomedical (Inst), Daiichi Sankyo (Inst), Array BioPharma (Inst), GlaxoSmithKline, Novartis, Merck Serono	135
prostate cancer	combination of enzalutamide with androgen suppressor	NCT02446405	Astellas Scientific and Medical Affairs and others; ENZAMET (ANZUP 1304) ANZCTR number ACTRN12614000110684; ClinicalTrials.gov number NCT02446405, and EU Clinical Trials Register number 2014-003190-42	136
renal cell carcinoma	axitinib and pembrolizumab combination of avelumab and axitinib	NCT02853331 NCT02684006	Merck Sharp and Dohme, KEYNOTE-426 ClinicalTrials.gov number NCT02853331. Pfizer and Merck (Darmstadt, Germany), JAVELIN Renal 101 ClinicalTrials.gov number NCT02684006	137, 138
brain cancer	temozolomide with radiation	NCT01149109	German Federal Ministry of Education and Research	139, 140
lymphoma	selumetinib	NCT01089101	National Cancer Institute Cancer Therapy Evaluation Program, the American Lebanese Syrian Associated Charities, AstraZeneca	141
leukemia	rituximab with or without lenalidomide	NCT01938001	Celgene Corporation (Summit, NJ)	142
hepatoblastoma	c-methotrexate or high-dose methotrexate	NCT00408005	National Cancer Institute (NCI)	143
melanoma	minimal adjuvant chemotherapy	NCT00980460	National Institutes of Health.	144, 145
	dabrafenib and trametinib	NCT01972347	GlaxoSmithKline; Novartis; National Health and Medical Research Council, Australia; Melanoma Institute, Australia.	
	ipilimumab and nivolumab	NCT02977052	Bristol-Myers Squibb	

8.2. Exosome-Based Drug Delivery-Associated Clinical Trial for Cancer. Exosome-based clinical trials related to drug delivery are the most highlighted research area today. Sometimes they use a combination of traditional cancer therapy to develop effectiveness. Multiple cancer types and associated clinical trials of exosome-based drug delivery are constructively summarized in Table 4.

9. FUTURE PERSPECTIVES

Despite promising experimental achievements, there are some challenges in exosome-based drug delivery in terms of heterogeneity in origin, structure, and function. Among all these limitations, the greatest concern is the nonspecificity of exosome biodistribution. They can be found in various bodily fluids in the human body.¹⁴⁶ However, in a study on BALB/c nude mice, it was observed that in the case of pancreatic cancer exosomes secreted by Panc-1 cells accumulate at the site of the tumor in a time-dependent manner. The rate of exosome accumulation is 30× higher than that of PEG-PE micelles at 4 h postinjection.¹⁴⁷ Another major problem of exosomes is their ability to be rapidly cleared from the bloodstream after in vivo administration.¹⁴⁸ This property is mysterious, since the exosome itself is made up of unique protein-lipid assemblies. However, the mystery was solved in a study that found the rapid clearance of exosomes from the bloodstream is due to uptake by macrophages. Experimental results clearly showed that exosomes derived from B16-B16 cells are quickly cleared after intravenous injection because liver and spleen macrophages have captured them.¹⁴⁹ This problem can be solved to some extent by incorporating polyethylene glycol (PEG) into the structures of exosomes. It has been experimentally confirmed that exosomes with PEG can be detected even after 60 min postinjection, while exosomes without PEG can only be detected for 10 min.¹⁵⁰ The implication of exosomes as drug carriers for unconventional therapeutics,¹⁵¹ including ocular, pulmonary,¹⁵² cutaneous, etc., is also difficult. To improve this, many parameters came into play. Two of the most important things are the penetrating power of exosomes in different tissues, tight junctions, etc. and their ability to evade the attack of tissue-resident immune cells and enzymes.¹⁵³ The low yield of exosomes is a concern, as less than 1 g of protein is produced per ml of cell culture.¹⁵⁴ Therefore, in order to conduct an experiment or clinical study, a large number of cells must be cultured. This limitation can be managed using exosome-mimetic nanovesicles.¹⁵⁵ Exosome-mimetic nanovesicles (EMNV) can be produced by the serial filtration of extruded cells.¹⁵⁴ It is reported that in this way the yield can be increased up to 100-fold.¹⁵⁵ Plant-derived exosomes are some of the most frequent directions for research in the future. It has been reported that there are some exosome-related nanoparticles called folic acid-modified ginger-derived nanovectors that show very high compatibility and high potency while targeting cancer cells.¹⁵⁶ In the case of FDA-approved nanomedicine research, the primacy of the exosome is limited. There are several aspects, including selecting the source of exosomes, standardizing techniques for culturing cells that produce exosomes, and isolating and quality controlling produced exosomes so that they can be applied to health-related problems, with particular reference to cancer. New technologies and regulations could reduce the boundaries of these fields.¹⁵³ Finally, exosome-based research requires interdisciplinary^{155,156} work ecosystems that can develop an exosome-based advance therapeutic tool (such as

a cancer vaccine¹⁵⁷) for future cancer-associated global health problems.

10. CONCLUSIONS

Exosomes are burgeoning as next-generation platforms for nanomedicine in cancer therapy. It is clear that exosomes are used as promising biomarkers for several potential cancer types and also as an early detection tool in many clinical studies, some of which have already been discussed in this Review. The biocompatibility of exosomes and their highly specific interactions in living systems have stimulated the development of futuristic exosome-based therapeutic and drug delivery approaches. Genetically engineered exosomes loaded with specific drugs that target specific cancer cells offer more benefits compared to traditional cancer therapies. Nonetheless, this innovative approach also has some limitations in terms of difficulties in its scalability, purity, and isolation methods. This is the area where deeper research is needed. In the future, more efforts and more investigations will contribute to the development of this field, which will definitely open a new door through which we can be one step ahead of personalized medicine to treat cancer.

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Notes

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