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The Implementation of the Trapezoidal Fuzzy Number toward the Solution of the A Fuzzy Inventory Model with Shortages

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Abstract--In this paper, fuzzy inventory model with shortages has been considered. Trapezoidal fuzzy number with Weibull distribution is used to fuzzify the data of an inventory model. All the parameters used in the inventory model is converted to trapezoidal fuzzy numbers using function principle. We find the estimate of the total inventory cost by defuzzifying the trapezoidal fuzzy numbers using the the graded mean integration. The optimum total cost for the inventory model is found. **Keywords**--Inventory · Trapezoidal fuzzy numbers · Defuzzification

1. Introduction

Inventory models are the models which is used to determine the optimum levels of the inventories which has to be maintained during the various stages of production, storing, ordering and managing the goods.

Inventory models deals with certainty and uncertainty of demand which occurs before and after the production of goods. The inventories during manufacturing can be classified as raw materials, work-in-progress and finished goods. After finishing the product, we have two costs that deals with holding the inventories. They are named as ordering costs and carrying costs.

There are two major models in the world of inventory. One is the deterministic model which deals with no uncertainty of demand and replenishment of inventories. The Probabilistic model which deal with uncertainty with demand pattern and lead time of the inventories.

Inventory models with and without Back orders are considered by Yao et al[24] in fuzzy environment. Trapezoidal number is used to fuzzify the order quantity q. With the help of centroid strategy along with the extension principle, they found the membership functions of fuzzy total cost.

2. Preliminaries

“Definition 2.1: A Weibull distribution is defined as a random variable X is said to have a *Weibull distribution* with parameters α and β ($\alpha > 0$; $\beta > 0$) if the probability density function of X

$$isf(x; \alpha, \beta) = \begin{cases} \frac{\alpha}{\beta\alpha} x^{\alpha-1} e^{-\left(\frac{x}{\beta}\right)^\alpha} & x \geq 0 \\ 0 & x < 0 \end{cases} \quad \text{where } \alpha \text{ is a shape parameter and } \beta \text{ is a scale parameter.”}$$



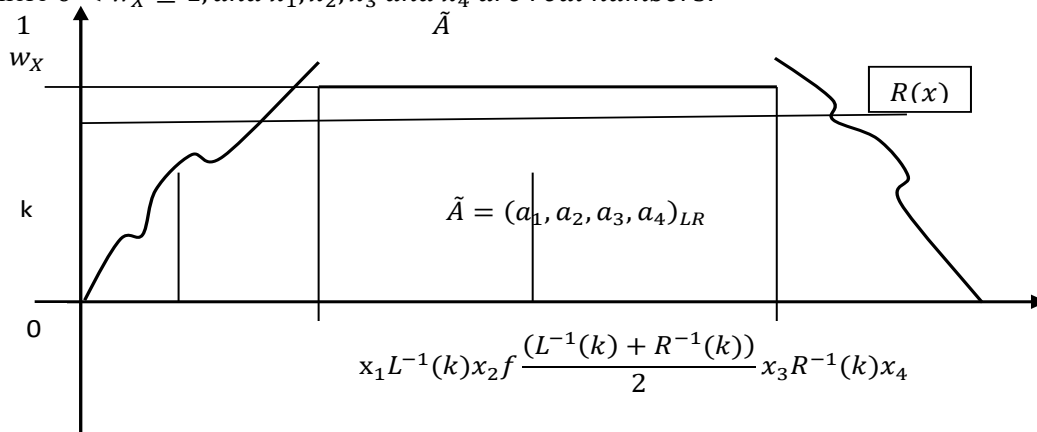
3. Methodology

Graded Mean Integration by Chen and Hsieh[6] is used to defuzzify the fuzzy number which is based on the mean integral value with h-level. The generalised fuzzy number is described as follows.

Suppose \tilde{X} is the fuzzy number considered then $\tilde{X} \subseteq \mathbb{R}$. The following conditions are met by the membership function $\mu_{\tilde{X}}$ of \tilde{X}

- i) $\mu_{\tilde{X}}: \mathbb{R} \xrightarrow{\text{continuous}} [0,1]$.
- ii) $\mu_{\tilde{X}} = 0, -\infty < x \leq x_1$,
- iii) $\mu_{\tilde{X}} = L(x)$ is strictly increasing on $[x_1, x_2]$,
- iv) $\mu_{\tilde{X}} = w_X, x_2 \leq x \leq x_3$,
- v) $\mu_{\tilde{X}} = R(x)$ is strictly decreasing on $[x_3, x_4]$,
- vi) $\mu_{\tilde{X}} = 0, x_4 \leq x < \infty$,

Where $0 < w_X \leq 1$, and x_1, x_2, x_3 and x_4 are real numbers.



Also, the generalised fuzzy number is denoted by $\tilde{X} = (x_1, x_2, x_3, x_4; w_X)_{LR}$. When $w_X = 1$, it can be simplified as $\tilde{X} = (x_1, x_2, x_3, x_4)_{LR}$ also, upon referring to and employing the Graded Mean Integration Representation approach, we have L^{-1} and R^{-1} are as the inversed functions linked to L and R in that order. For the generalized fuzzy number, its associated graded mean h-level value of in

$$\tilde{X} = (x_1, x_2, x_3, x_4; w_X)_{LR} \text{ is } \frac{h(L^{-1}(k)+R^{-1}(k))}{2}$$

Then the Graded Mean Integration Representation of \tilde{X} is $P(\tilde{X})$ with graded w_X , where

$$P(\tilde{X}) = \int_0^{w_X} \frac{k(L^{-1}(k)+R^{-1}(k))}{2} df / \int_0^{w_X} f df \text{ With } 0 < k \leq w_X \text{ and } 0 < w_X \leq 1. \text{ -----(3.1)}$$

In the proposed fuzzy inventory model, we will now represent the fuzzified number as the parameter type. Let us assume that \tilde{Y} as a trapezoidal fuzzy number which is represent as $\tilde{Y} = (y_1, y_2, y_3, y_4)$. Calculation of the Graded Mean Integration of \tilde{Y} is given by the formula (3.1) as

$$P(\tilde{Y}) = \int_0^1 k \left(\frac{y_1+y_4+(y_2-y_1-y_4+y_3)k}{2} \right) dk / \int_0^1 k dk$$

$$P(\tilde{Y}) = \frac{y_1+2y_2+2y_3+y_4}{6} \quad \text{-----(3.2)}$$

4. Function principle's arithmetical operations

Arithmetic operations on trapezoidal fuzzy number is done using Function. The following are the arithmetical operations on fuzzy numbers done under the function principle. Suppose $\tilde{\lambda} = (\lambda_1, \lambda_2, \lambda_3, \lambda_4)$ and $\tilde{\Theta} = (\Theta_1, \Theta_2, \Theta_3, \Theta_4)$ are the two trapezoidal fuzzy numbers. Then,

1. The addition of $\tilde{\lambda}$ and $\tilde{\Theta}$ is $\tilde{\lambda} \oplus \tilde{\Theta} = (\lambda_1 + \Theta_1, \lambda_2 + \Theta_2, \lambda_3 + \Theta_3, \lambda_4 + \Theta_4)$, where $\lambda_1, \Theta_1, \lambda_2, \Theta_2, \lambda_3, \Theta_3, \lambda_4$ and Θ_4 are any \mathbb{R} .
2. The multiplication of $\tilde{\lambda}$ and $\tilde{\Theta}$ is $\tilde{\lambda} \otimes \tilde{\Theta} = (\phi_1, \phi_2, \phi_3, \phi_4)$, where $T = \{\lambda_1\theta_1, \lambda_1\theta_4, \lambda_4\theta_1, \lambda_4\theta_4\}$, $T_1 = \{\lambda_2\theta_2, \lambda_2\theta_3, \lambda_3\theta_2, \lambda_3\theta_3\}$, $\phi_1 = \min T$, $\phi_2 = \min T_1$, $\phi_3 = \max T_1$, $\phi_4 = \max T$. If $\lambda_1, \Theta_1, \lambda_2, \Theta_2, \lambda_3, \Theta_3, \lambda_4$ and Θ_4 are \mathbb{R} which are ≥ 0 , then $\tilde{\lambda} \otimes \tilde{\Theta} = (\lambda_1\theta_1, \lambda_2\theta_2, \lambda_3\theta_3, \lambda_4\theta_4)$.
3. $-\tilde{\Theta} = (-\theta_4, -\theta_3, -\theta_2, -\theta_1)$, then the subtraction of $\tilde{\lambda}$ and $\tilde{\Theta}$ is $\tilde{\lambda} \ominus \tilde{\Theta} = (\lambda_1 - \theta_4, \lambda_2 - \theta_3, \lambda_3 - \theta_2, \lambda_4 - \theta_1)$, Where $\lambda_1, \Theta_1, \lambda_2, \Theta_2, \lambda_3, \Theta_3, \lambda_4$ and Θ_4 are \mathbb{R} .
4. $\frac{1}{\tilde{\Theta}} = \tilde{\Theta}^{-1} = (1/\theta_4, 1/\theta_3, 1/\theta_2, 1/\theta_1)$, where $\lambda_1, \Theta_1, \lambda_2, \Theta_2, \lambda_3, \Theta_3, \lambda_4$ and Θ_4 are \mathbb{R} which are ≥ 0 , then the quotient of $\tilde{\lambda}$ and $\tilde{\Theta}$ is $\frac{\tilde{\lambda}}{\tilde{\Theta}} = (\frac{\lambda_1}{\theta_4}, \frac{\lambda_2}{\theta_3}, \frac{\lambda_3}{\theta_2}, \frac{\lambda_4}{\theta_1})$.
5. Let $\alpha \in \mathbb{R}$. Then
 - (i) $\alpha \geq 0, \alpha \otimes \tilde{\lambda} = (\alpha\lambda_1, \alpha\lambda_2, \alpha\lambda_3, \alpha\lambda_4)$
 - (ii) $\alpha < 0, \alpha \otimes \tilde{\lambda} = (\alpha\lambda_4, \alpha\lambda_3, \alpha\lambda_2, \alpha\lambda_1)$

5. Symbols used in the model

\tilde{R}	:	Fuzzy demand rate
\tilde{Q}	:	The fuzzy order quantity during a cycle of length T
\tilde{Q}_1	:	The positive inventory fuzzy level at time t, $0 \leq t \leq t_1$
\tilde{Q}_2	:	The negative inventory fuzzy level at time t, $t_1 \leq t \leq T$
\tilde{SC}	:	Fuzzy shortage cost/ time unit
\tilde{A}	:	Fuzzy ordering cost / order
$\tilde{TC}(t_1, T)$:	Fuzzy total cost / time unit
$\tilde{\lambda}, \tilde{\Theta}$:	Fuzzy numbers

Trapezoidal Fuzzy Numbers:

$\tilde{R} = (r_1, r_2, r_3, r_4)$:Fuzzy Demand rate

$\tilde{l} = (l_1, l_2, l_3, l_4)$: Fuzzy number

$\tilde{m} = (m_1, m_2, m_3, m_4)$:Fuzzy number

$\tilde{A} = (k_1, k_2, k_3, k_4)$:Fuzzy ordering cost / order

The above are the representation of generalized fuzzy numbers in trapezoidal format.

Mathematical Formulation:

During the positive stock interval $[0, t_1]$ and shortage interval $[t_1, T]$, the rate of change of the inventory is given by the differential equations as follows.

$$\frac{d\tilde{Q}_1(t)}{dt} + \theta(t)Q_1(t) = -\tilde{R} \quad \text{..... (5.1)}$$

$$\frac{d\tilde{Q}_2(t)}{dt} = -\tilde{R} \quad \text{----- (5.2)}$$

With the boundary conditions

$$Q_1(t) = Q_2(t) = 0 \text{ at } t = t_1 \text{ and} \quad \text{----- (5.3)}$$

$$Q_1(t) = IM \text{ and } Q_2(t) = IB \text{ at } t = T \quad \text{-----(5.4)}$$

6. Mathematical solution for the model

Case I: Inventory Level Without Shortage:

The inventory diminishes due to demand in the interval $[0, t_1]$. Therefore, level of the inventory at any time in the interval $[0, t_1]$ is described by differential equation

From equation (5.1)

$$\frac{d\tilde{Q}_1(t)}{dt} + \varphi(t)\tilde{Q}_1(t) = -\tilde{R} \text{-----(6.1)}$$

With the boundary conditions are $Q_1(0) = IM$ and $Q_1(t_1) = 0$.

From equation (5.3)

$$\tilde{Q}_1(t) = \tilde{R} \left[t_1 - t + \alpha t^{\beta+1} + \frac{e^{\alpha t_1^{\beta+1}}}{\beta+1} - \frac{e^{\alpha t^{\beta+1}}}{\beta+1} \right] \text{-----(6.2)}$$

Case II: Inventory Level with Shortage:

Differential equation is used to describe the state of inventory during $[t_1, T]$.

From equation (5.2)

$$\frac{d\tilde{Q}_1(t)}{dt} = -\tilde{R}$$

$$\frac{d\tilde{Q}_1(t)}{dt} = -(r_1, r_2, r_3, r_4)$$

$$\frac{d\tilde{Q}_1(t)}{dt} = (r_4, r_3, r_2, r_1)$$

where $t_1 < t < T$

We have the boundary conditions as $Q_2(t_1) = 0$ and $Q_2(t) = IB$

$$\tilde{Q}_2(t) = -\tilde{R}(t - t_1)$$

The solution of differential equation, from equation (5.4) is

$$Q_2(t) = \tilde{R}(t_1 - t)$$

$$Q_2(t) = (r_1, r_2, r_3, r_4)(t_1 - t)$$

Therefore, for one renewal cycle the total cost has the following elements,

Holding cost:

$$\widetilde{HC} = \int_0^{t_1} H(t)Q_1(t)dt$$

From the equation (6.2)

$$\widetilde{HC} = \tilde{l}\tilde{R} \left[\frac{t_1^2}{2} + \frac{\alpha\beta t_1^{\beta+2}}{(\beta+1)(\beta+2)} \right] + \tilde{m}\tilde{R} \left[\frac{t_1^3}{6} + \frac{\alpha\beta t_1^{\beta+3}}{2(\beta+2)(\beta+3)} \right] \text{-----(6.3)}$$

$$\widetilde{HC} = \left\{ \begin{array}{l} (r_1l_1, r_2l_2, r_3l_3, r_4l_4) \left[\frac{t_1^2}{2} + \frac{\alpha\beta t_1^{\beta+2}}{(\beta+1)(\beta+2)} \right] \\ + (r_1m_1, r_2m_2, r_3m_3, r_4m_4) \left[\frac{t_1^3}{6} + \frac{\alpha\beta t_1^{\beta+3}}{2(\beta+2)(\beta+3)} \right] \end{array} \right\} \text{-----(6.4)}$$

Shortage Cost during $[t_1, T]$:

$$\widetilde{SC} = \pi \int_{t_1}^T \widetilde{R}(t_1 - t) dt$$

$$\widetilde{SC} = \frac{1}{2} \pi \widetilde{R}(T - t_1)^2 \text{-----(6.5)}$$

$$\widetilde{SC} = \frac{1}{2} \pi (r_1, r_2, r_3, r_4)(T - t_1)^2 \text{-----(6.6)}$$

Ordering Cost per order:

$$\widetilde{A} = (k_1, k_2, k_3, k_4) \text{-----(6.7)}$$

Total cost function per time unit:

$$\widetilde{TC}(t_1, T) = \frac{1}{T} [\widetilde{HC} + \widetilde{SC} + \widetilde{A}]$$

From equations (6.3), (6.5) and (6.7)

$$\widetilde{TC}(t_1, T) = \frac{1}{T} \left\{ \begin{aligned} & \widetilde{I}\widetilde{R} \otimes \left[\frac{t_1^2}{2} + \frac{\alpha\beta t_1^{\beta+2}}{(\beta+1)(\beta+2)} \right] \oplus \widetilde{m}\widetilde{R} \otimes \left[\frac{t_1^3}{6} + \frac{\alpha\beta t_1^{\beta+3}}{2(\beta+2)(\beta+3)} \right] \\ & \oplus \widetilde{R} \otimes \frac{1}{2} \pi (T - t_1)^2 \oplus \widetilde{A} \end{aligned} \right\}$$

From equations (6.4), (6.6) and (6.8)

$$\widetilde{TC}(t_1, T) = \frac{1}{T} \left\{ \begin{aligned} & (r_1\lambda_1, r_2\lambda_2, r_3\lambda_3, r_4\lambda_4) \left[\frac{t_1^2}{2} + \frac{\alpha\beta t_1^{\beta+2}}{(\beta+1)(\beta+2)} \right] \\ & + (r_1\theta_1, r_2\theta_2, r_3\theta_3, r_4\theta_4) \left[\frac{t_1^3}{6} + \frac{\alpha\beta t_1^{\beta+3}}{2(\beta+2)(\beta+3)} \right] \\ & + \frac{1}{2} \pi (r_1, r_2, r_3, r_4)(T - t_1)^2 \\ & + (k_1, k_2, k_3, k_4) \end{aligned} \right\} \text{-----(6.8)}$$

The Necessary condition for the total cost per time unit to be minimized is

$$\frac{\partial \widetilde{TC}}{\partial t_1} = 0 \text{ and } \frac{\partial \widetilde{TC}}{\partial T} = 0$$

Given

$$\left(\frac{\partial^2 \widetilde{TC}}{\partial t_1^2} \right) \left(\frac{\partial^2 \widetilde{TC}}{\partial T^2} \right) - \left(\frac{\partial^2 \widetilde{TC}}{\partial t_1 \partial T} \right)^2 > 0 \text{ and } \left(\frac{\partial^2 \widetilde{TC}}{\partial t_1^2} \right) > 0$$

7. Numerical example and sensitivity study

In this paper, we consider an inventory problem with variables with correct units as follows:

R=2000, λ=2.0, θ=1.5, C=10, O=50, α=0.15, β=1.5, A=50.

Let us convert the above-mentioned ordinary crisp numbers to trapezoidal fuzzy numbers using, “greater or less than Y” or “about Y”.

1. “greater or less than X” = (0.92Y, 0.94Y, 1.02Y, 1.1Y), and
2. “about X” = (0.92Y, Y, Y, 1.02Y)

Then by the above injunction, the fuzzy parameters is modified as follows:

- i) Fuzzy Demand rate, R= “greater or less than 2000” R = (0)
- ii) Fuzzy ordering cost, A= “about 50” = (46, 50, 50, 51)

iii) or less than 2” = (1.84, 1.88, 2.04, 2.2)
 θ = “greater or less than 1.5” = (1.38, 1.41, 1.53, 1.55)
 iv) 0.15” = (0.13, 0.14, 0.15, 0.16)
 β = “greater or less than 1.5” = (1.3, 1.4, 1.5, 1.6)
 Substituting the above values in the equations

Fuzzy numbers, λ = “greater

α = “greater or less than

Table.1: Effect of changes in limitation of the inventory problem

Parameters	%Change	T	t_1	TC
R	+40%	1.41987 4156	0.01167 0695	70.4151 7205
	+20%	1.42145 9571	0.01469 9532	70.3380 0196
	-20%	1.42400 0822	0.01989 2018	70.2054 4017
	-40%	1.42702 1837	0.02607 8629	70.0471 6039
α	+40%	1.42187 5009	0.01563 4989	70.3120 0099
	+20%	1.42200 6363	0.01586 1028	70.3072 6674
	-20%	1.42228 8646	0.01634 3423	70.2972 6113
	-40%	1.42244 0702	0.01660 1405	70.2919 6484
β	+40%	1.42285 8828	0.01732 1356	70.2768 7361
	+20%	1.42267 0438	0.01701 9365	70.2825 5366
	-20%	1.42089 431	0.01362 1192	70.3636 5589
	-40%	1.41854 4038	0.00842 3917	70.5060 0603
λ	+40%	1.42011 4479	0.01190 7429	70.4491 0654
	+20%	1.42098 5301	0.01369 6952	70.3754 8717
	-20%	1.42375 1973	0.01946 766	70.2297 1249
	-40%	1.42610 5064	0.02450 1661	70.1575 4767
θ	+40%	1.42212 196	0.01606 3117	70.3029 5457
	+20%	1.42213 2987	0.01607 9982	70.3026 5333
	-20%	1.42215 5194	0.01611 3922	70.3020 6671
	-40%	1.42216 6377	0.01613 0998	70.3017 8115

Substituting the above values in the equations

$$t_1 = (0.015286761, 0.016010255, 0.017695545, 0.01853819)$$

$$T = (1.2867336, 1.3582188, 1.5011892, 1.5726744)$$

Substituting the values of R, l, m, α , β in equation (6.8) the total cost is found as

$$\widehat{TC}(t_1, T) = (63.268925, 66.774421, 73.635413, 77.541909)$$

From the formula given in equation (3.1) and (3.2) and using the graded mean integration the total cost can be defuzzified. The Defuzzified Total Cost is given by $TC = 70.2716503$. Comparing the above defuzzified value of the total cost with the crisp value of the total cost is negligible.

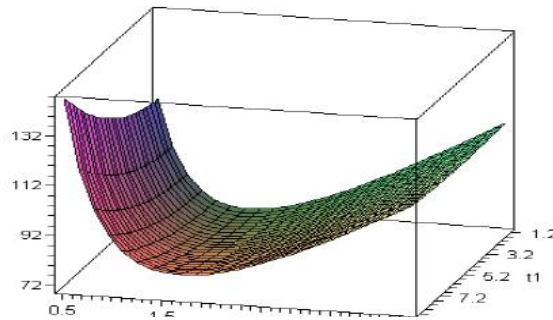


Fig.1:(TC vs t_1 and T)

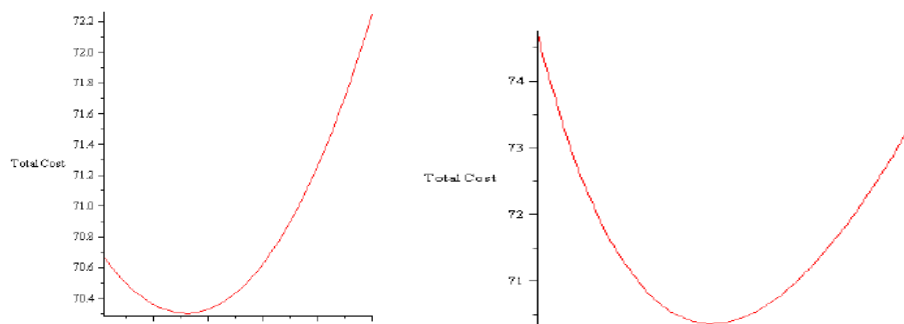


Figure 2. (TC Vs T at $t_1 = 0.01$) Figure-3 (TC Vs T at $t_1 = 0.01$) TC Vs. t_1 at $T=1.42$)

8. Conclusion

The above example has been defuzzified using centroid method in Graded mean Integration and relative changes have been computed. We can see that the total cost maximizes or minimizes with mere change which is considered and within our expectation level.

An analytical solution of an inventory model with holding cost and shortages under Weibull distribution is obtained. Here all the variables are considered as fuzzy. We have used Function Principle to fuzzify the inventory model and Graded Mean Integration to defuzzify the trapezoidal fuzzy numbers and solved the model. Practical problem is illustrated to support the variability of the method given above. The fuzzy inventory model is more real world and accurate than the crisp inventory model.

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